THE BELLINDSJAINE HEIDOR



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GEO. S. MORISON,

Chlef Engineer.

THE BELLEFONTAINE BRIDGE.

A REPORT

TO CHARLES E. PERKINS, PRESIDENT OF THE CHICAGO, BURLINGTON & QUINCY RAILROAD,

 $_{\rm BY}$

GEORGE S. MORISON, CHIEF ENGINEER OF THE BELLEFONTAINE BRIDGE

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Chicago, December 31, 1894.

CHARLES E. PERKINS, ESQ., President Chicago, Burlington & Quincy R. R. Company.

DEAR SIR:-

I submit the following Final Report in relation to the Bridge across the Missouri River at Bellefontaine Bluffs, Missouri.

Yours truly,

George S. Morison,

Chief Engineer.

KNIGHT, LEDNARD & CO. PRINTERS, CHICADO,

6.3261

THE BELLEFONTAINE BRIDGE.

PRELIMINARY NARRATIVE.

The Bellefontaine Bridge is on the main line of the St. Louis Extension of the St. Louis, Keokuk & Northwestern R. R., one of the proprietary lines of the Chieago, Burlington & Quincy R. R. It is built under authority of an Act of Congress, approved February 17th, 1888, which eharter is printed in Appendix B.

The selection of terminals for the St. Lonis, Keokuk & Northwestern R. R. in the City of St. Lonis, and the location of a line by which that railroad might be extended to the City of St. Louis, was placed by you in my hands in the early part of 1887. This extension involved a bridge across the Missouri River. An examination of the country north of St. Lonis and of the Missouri River convineed me very early that the extension ought to be built through the bottom land between the Mississippi and Missouri Rivers, crossing the Missouri River so near the mouth that a low grade line could be built from the bridge to the eity. The importance of a line of this kind was further emphasized from the fact that the place in which it was deeided to purchase terminal yards was in the uorthern part of the eity adjoining the Missispipi River. On the 19th of May, 1887, I examined the bluff from the northern limits of the eity to a point ealled Jamestown Landing, from the fact that many years ago the eargo of the wreeked steamer JAMESTOWS had been handed there, and at that time selected the location on which the bridge has been built, as the best point to cross the river. This location is 8.2 miles from the mouth of the river according to the maps published by the Missouri River Commission. It is almost immediately opposite the City of Alton and only 44 miles from that eity. It was evident to me at the time, that if a bridge was also built across the Mississippi River at Alton, the Missouri River Bridge could be made to serve as the entrance to St. Louis for railroads from the east as well as from the west. Although your company did not see fit to undertake the construction of both bridges, the Alton Bridge has been built by another interest, simultaneously with the construction of the Bellefontaine Bridge.

The purchase of St. Louis terminals was begin in 1887 but was conducted secretly until May 10th, 1889, when deeds to the company were first placed on record in St. Louis. The actual location of the line was made in 1889 and 1800. In April, 1889, a party was sent to the site selected for the bridge, and borings were made to ascertain the depth to rock; these borings found rock at depths considerably greater than had been anticipated.

The plans for the structure were submitted to the Secretary of War and approved by a formal contract with the War Department dated December 21st, 1889, this contract being printed in Appendix B.

Actual construction was not begun till 1892, when, on the 19th of February, you authorized me to proceed with the construction of the bridge over the Missouri River.

Mr. B. L. Crosby was appointed Resident Engineer of the work, and on the 1st of July, 1892, he was relieved of the work of which he had been in charge in St. Louis, and his headquarters were established at the bridge.

As the situation was an inaccessible one and remote from any town, it became necessary to establish a camp at the site of the bridge and to construct buildings for use. The first actual work done in preparation was on April 7th, 1892, when a force began elearing timber from the right of way. On April 19th the building for the engineer's office was begun.

The steamer JOIN BERTRAM, with a full outfit of pneumatic machinery, which had been used at the Rulo, Nebraska City and Memphis Bridges, as well as for some repair work at the pivot pier of the Kansas City Bridge, was bronght to the bridge site on the 7th day of May.

Eighteen hundred and ninety-two was a year of high water; the lower Missouri River as well as the Mississippi River at St. Louis were higher than at any time since 1858. The slope of the river opposite the City of St. Louis was, however, somewhat abnormal, and it is probable that the river at the site of the Bellefontaine Bridge was higher than it has been at any time since 1844. On the 18th day of May it reached elevation 115.1; the zero being a datum plane 100 feet below the St. Louis City directrix, to which datum all levels on the work were referred. This high water prevented any considerable amount of work being done during the first half of the year.

The first actual work done was on the 4th of July, 1892, when the excavation at the site for Pier I was begun. The first work on the river foundations was begun on the 13th of July, when the first timber was framed for one of the caissons.

The work of construction went on continuously without interruption till the completiou of the work. The system on which the work was conducted was the same that had been adopted on other large bridges built under my direction. The foundations were put in by a force working under the immediate direction of the Resident Engineer. The masonry and superstructure were let by contract.

The contract for the masonry was let to the firm of Christie & Lowe, Mr. George A. Lederle being the resident partner, the contract being dated Mareh 28th, 1892. The contract for superstructure of the bridge proper was let to the New Jersey Steel & Iron Company of

Treuton, N. J., the contract being dated June 18th, 1892. The contract for the steel viaduct at the north end was let to A. & P. Roberts & Company of Pencoyd, Pa., their contract being dated December 14th, 1892. On the 9th day of September, 1833, a contract was made with Mr. William Baird for the erection of the superstructure of the main bridge. Small contracts for the delivery of special unterials were made from time to time, but there were no other important contracts.

The superstructure was erected and a track laid across the bridge so that the first train crossed on December 27th, 1893. No formal opening took place. The first regular time table went into effect March 4th, 1894, at which time the bridge was put in regular service as a double track structure.

Π .

GENERAL DESCRIPTION.

The Bellefontaine Bridge is a double-track railroad bridge. It consists of four through spans, each 440 feet long between centers of end pins, resting on one masoury abutment and four masoury piers. At the north end of the bridge there is an iron viaduct 849,83 feet long, consisting of 28 spans, resting on brick piers with pile foundations. The total length of the permanent structure from the face of the back wall of the abutunent to the end of the iron viaduct is 2 630.77 feet. The four main spans of the bridge are built on a vertical curve corresponding to the camber of the trusses. The viaduct descends from the bridge northward with a grade of 0.5 per cent.

As the south abutment is founded on rock above low water, and

the bluff rises rapidly from this rock, there is virtually no south approach.

The north approach consists of 2960 feet of temporary timber trestle, which is built on the continuation of the grade on the iron viaduct; beyond this trestle is a solid earth embankment built to the same grade. The grade line south of the river was so laid that enough material would be taken from the cut through the bluffs to fill the eutire trestle, the track being first laid on a temporary location.

The bridge and north approach are on a single straight line. 6 984 feet from the north end of the vialuet, this tangent intersects two other tangents, one leading westward and forming the main line of the St. Louis, Keokuk & Northwestern R. R., and the other leading to the Alton Bridge. The bridge and approaches may properly be considered as extending from the south side of the abatment to the foot of the grade on each of the two diverging lines.

The location of the bridge is shown on Plate 1. The general cbaracter of the bridge and the profile of the approach are given on Plate 2. The piers were numbered from the south northward, the south abutment being Pier I, the north pier, Pier V. This same numbering, designated, however, by Arabic numerals, was extended to the viaduct piers.

III.

SUBSTRUCTURE.

The substructure of the bridge proper consists of one masonry abutment and four masonry piers. The abutmeut is at the south end and is designated as Pier I. The four masonry piers are designated as Piers II, III, IV and V; they are all founded on pneumatic caissons.

The caissons for Piers II, III and IV are all of the same horizontal dimensions, being 70 feet long, 30 feet wide and 16 feet high. They are surmounted by crib work filled with concrete, having the same horizontal dimensions as the caissons, but varying in height with the several piers. The caisson for Pier V is 24 feet wide, 60 feet long and 16 feet high and surmounted by a timber crib of the same character as that of the other piers. In the larger caissons there are four transverse braces of 16 inch square timber in the working chamber and also a longitudinal timber of the same size; in the smaller caisson the longitudinal timber was omitted, and there were only two transverse timbers. The insides of the chambers were lined with three-inch plank and then carefully cauked. The caissons were built of long leaf yellow pine throughout.

Piers II, III and IV are founded on the underlying bed rock. The foundation of Pier V was not carried to rock.

The following table shows the heights of the four piers :

	Bottom of Foundation.	Height of Crib Work.	Height of Caisson and Crib Work.	Elevation bottom of Masonry.
Pier II.	28.47	24.4	40.4	63.87
Pier III.	3.08	43,15	60.95	64.03
Pier IV.	-9.17	56.1	73.9	64.73
· Pier V.	9,26	64.0	80.0	89.26

All the caissons, except that for Pier II, were built on launching ways on the north side of the river and launched and towed into place. The caisson for Pier II was built on blocking on the sand bar at the site of the pier.

The plans of the several piers are shown on Plates 3, 4 and 5. The piers are of the same general plan that I have used on other large structures. Piers II, III and IV measure 12 fect thick and 34 feet long between shoulders, under the belting course. Pier V measures 9 feet

thick and 39 feet long between shoulders under the belting course. Piers II, III and IV are precisely alike in all dimensions above the crib work except that Pier III is 0.45 feet higher than either of the other two, this difference providing for the vertical curve on the bridge.

The Specifications for Masonry are given in Appendix E. The work is built generally of limestone from the quarries near Bedford, Indiana, or at Romona, Indiana, the two stones being so much alike that they cannot be distinguished in the work. The face stone of the fourteen courses in Piers II, HI and IV, from elevation 88.0 to the under side of the starling coping, are granite from St. Cloud, Minn.

The floating equipment furnished by the railroad company was as follows:

Steam	er Joi	IN BERTRAM,	390.49	tons
**	$-P_A$	ULINE,	60	£ 5
Coner	ete m	ixer barge,	30 fi	. x 90 ft.
Pile d	river	and derrick bai	ge, 24 '	x 70 "
Presso	ire me	en's house barge	, 24 "	x 64 "
Sound	ing b	arge,	16 "	x 24 "
One n	ateria	al barge,	30 "	x 81 "
Two	4.6	44	26 '	x 80 ''
One	4.	<i>4</i> 4	24	x 80 "
One	• 6	44	24 '	x 70 "

Several other barges of various sizes were chartered during the work. Besides this the contractors for the masonry had the following floating equipment:

Steamer Geo. L. Bass,	60	to	ns.							
One derrick barge,	40	ft.	х	80	ft.,	with	mast	80	ft.	high.
One " "	30	**	х	80	6.6	<i>t t</i>	**	50	64	<i>t i</i>
Four barges	22	44	х	80	**					

In view of the great depth at which some of the foundation work had to be done, and as there was apprehension of an unhealthy season, special arrangements were made for the health and comfort of the men. A regular resident physician was engaged and attached to the engineering staff. A supply of drugs and simple surgical tools was provided, and a small hospital was erected. With these special provisions the work was carried through without any unusual trouble.

The launching ways were built of piles and capped. The first two caissons launched were precisely alike, and the order of their use was determined by the condition of the river at the time.

PIER I.

The first work done in construction was the excavation at the site of Pier I on the south bluff. Work, however, was not pressed and was only carried on at such times as forces could be conveniently spared from other parts of the work. The excavation, which was largely in loose rock, was not completed till December 2nd, 1892. The rock was leveled off with concrete and the first stone was set in this abutment on the 31st of May, 1893. The abutment was finally finished June 22nd, 1893.

P1ER 11.

The cutting edge of the caisson for Pier II was set up on blocking at the site of the pier on the 24th of October, 1892; the caisson was finished on the 5th of November and was lowered on the sand bottom on the 7th of November, 1892. The concrete filling was begun on the 14th of January, 1893. Air pressure was applied on the 19th of January. The concrete filling of the crib work was completed on the 12th of February. The laying of masonry was begun on the 7th of March. Rock was reached on the south side of the pier on March 30th at elevation 29.60. This rock was a solid ledge but sloped off rapidly to the north; the lowest point of the rock was at elevation 21.60, at the northeast corner, there being a difference of eight fect inside the caisson. Blasting was resorted to on March 31st, using rackarock as the explosive, and was continued until April 23rd when the caisson reached its final elevation of 23.47. The rock was removed from the caisson by the aid of a clay hoist of the same pattern as was used on the Rulo and Memphis Bridges. The rock was cleaned and the sealing of the caisson begun April 25th; the sealing was finished May 3rd.

On the north side the cutting edge did not reach the rock, except for a short distance near the northwest corner, but blocking was put under the shoulder of the cutting edge to support the caiseon and the rock cutting eleared off so that the concrete filling reached to the rock throughout; at the northeast corner of the caiseon the concrete was carried down more than two feet below the cutting edge.

During the filling of the chamber with concrete, there was a sharp rise in the river, which completely submerged the pier, only the shafts and pipes being kept above watter; and they were protected from injury from drift logs, by a bulwark of bags of crushed stone built up on the nose of the pier and extended around the shafts. During the last day or two the watter was five feet deep over the masonry of the pier. The entire pier was finished July 4th, 1893.

PIER III.

The cutting cdge of the caisson for Pier III was set up on the launching ways on the 30th of July, 1892, and the caisson was finished and launched on the 20th of August. When this caisson was being built the river fell rapidly and sand bars formed so that there was only from two to five feet of water at the site of the pier, while the caisson drew ten feet. On August 21st the steamer JORN BERTRAM was moored at the site of the pier and her wheels started to wash out the sund; this was successfully accomplished so that on the 23rd a basin from six to ten feet deep had been washed out. In the meantime barges had been placed on each side of the caisson, and heavy timbers, running across the caisson and barges, were securely bolted to the caisson. On the morning of the 23rd the steamer JOIN BERTRAM was brought back to shore and placed behind the caisson; air conuce-

tions were made with the caisson, and with the help of the steamers PAULINE and GEO. L. BASS, the caisson was towed out till it struck against a submerged bar in the middle of the river. Air was then pumped into the caisson until it was raised euough to pass over the bar; as the caisson was raised by air pressure, blocking was placed on the barges under the heavy timbers bolted across the caisson, to keep it from tipping. The caisson was then towed further till it grounded again near the site of the pier, was again raised until it drew only four feet and a half, was then finally placed, the air pressure released, and the caisson left in position ou the saud.

The concrete filling was begun on the 28th of August, and air pressure was applied on the 2nd of September. The concrete filling of the erib work was completed on the 23rd of September. The laying of masonry was begun on the 9th of November. The caisson finally reached the rock at elevation 3.08 on January 3rd, 1893. The rock was cleaned and the sealing of the caisson begun January 5th; the sealing was finished January 11th and the pier was finished May 19th, 1893.

PIER 1V.

The cutting edge of the caissou for Pier IV was set up on the launching ways on Angust 20th, 1892; the caisson was finished and launched on September 20th, on the 24th it was towed into position and securely fastened to four clusters of anchor piles near the four corners; by means of lives leading from these clusters of piles, it was held accurately in position and sunk down to the sand. When the caisson was placed, soundings showed 14 feet of water at the west end and 13 feet at the east end. The work of building up the crib was started that night and continued till the 29th when concreting was begun; at this time the soundings showed about twenty feet of water all around the floating caisson. As the weight of the concrete settled the caisson, the current gradually cut away the sand below the edge; on the morning of the 30th the water all around averaged 23 feet deep,

with 25.5 feet at the northwest corner; in the afternoon the caisson grounded on the south side, and on the morning of the 1st of October it was still aground on the south side, but on the north side the water was 25 feet deep; about 600 bags of sand were thrown in on the up stream end, and on the morning of the 2nd the caisson was aground at this end. Concreting was continued during the 2nd and 3rd, and on the afternoon of the 3rd more sand bags were thrown in along the north side as cutting had begun again there. On the morning of the 4th the air pipes were connected and air pressure applied. On trying to enter the caisson through the air lock, the door of the main shaft below the lock was found to be blocked so that it could only be opened a few inches. Pressure was let off, and a man was lowered into one of the supply shafts, the top put on the shaft, and the air pressure restored : this man entered the caissou and found that a part of a temporary false bottom that had been used in launching had not been removed, and some of the timbers were jammed against the main shaft door ; these be cleared away, and the caisson could be entered through the lock. The Resident Engineer entered and found that along the south side and east end the caisson was filled with sand nearly to the roof, while along the north side and west end the sand was below the cutting edge. Some of the false bottom had become wedged under the cross beams, and as weight had been put on the caisson above, it was pressed down till the cross beams supported the greater part of the weight of caisson and concrete. All the cross beams were split, and the vertical posts between them and the roof were either pressed up into the roof or down into the beams; the second cross beam from the down stream end was pressed so that the distance between it and the roof was only 3 feet 4 inches instead of 4 feet, the vertical post at the center was split for its entire length and crusbed into the longitudinal beam. Concreting was at once stopped and men began leveling the sand and clearing ont under the beams; when this was done, the beam that had been pushed eight inches came back to within three inches of its original position. As soon as everything was cleared the cracked beams were jacked into place and securely bolted, new posts were put in alongside the damaged posts, and the work went on as usual.

The concrete filling of the crib work was completed on October 23rd. The laying of masonry was begun on October 25th. The caisson finally reached the rock at elevation -9.17 on November 18th. The bed rock in the caisson was covered to a depth of two or three feet with boulders ranging in size from au egg to a barrel; there were too many to attempt to remove without a special hoist, which was not available, and it was decided to work them into the concrete filling of the chamber, cleaning off the bed rock a section at a time and using up the boulders as rapidly as possible. The scaling of the caisson was begun November 20th and finished November 29th, 1892, and the pier was finished April 29th, 1893.

PIER V.

The cutting edge of the caisson for Pier V was set up on the launching ways on November 8th, 1802, the caisson was finished November 25th, launched December 11th, and was placed in position December 16th. The concrete filling was commenced December 16th and the caisson grounded on December 17th. Air pressure was applied on the 21st of December, 1892.

The concrete filling of the crib work was finished February 28th, 1893. The laying of masonry was begun on March 2nd. The caisson reached its final resting place with the cutting edge in sand at elevation 9.26, on March 7th. The sealing of the caisson was begun on that day and finished on March 12th, and the pier was completed May 27th, 1893.

The full details of the five piers are given on Plates 3, 4, 5 and 6. The rate of progress in sinking is illustrated graphically on Plate 7. Full records of the progress in detail in sinking these foundations were kept and are given in Appendix C. The cost of sinking is given in Appendix D.

The cost of the four pneumatic foundations is shown in detail in the following table:

	Cost, Excluding Freight Charges.	Freight Charges.	Cost	INCLUDING F	REIGHT CHAR	0E5.		Cost, Excluding Preight Charges.	Freight Charges.	Cost,	, Including F	reiget Charo	¥£8.
FOUNDATION, PIER II. Caissor-	s 10 161.11	e 45.88	\$ 10 206.97				Brought forward						\$115 885.23
Material Jaibor			5 657.66	\$ 15 864.63			Caisson— Material Labor		\$ 15.00	8 062,34	\$ 22 938.78		
CONCRETE FILLING	10 275.20 5 628.56	120.00	10 395.20 5 628,56				Concrete Filling-	14 304.12	3.60	14 397.72			
					\$ 31 885.39		Material	7 081.33	a.00		21 479 05		
CUTTING EDDE, AIR LOCK, SHAFTS, EYC ERECTION AND REMOVAL OF MACHINERY			3 927.57 2 277.53		3 927.57 2 277.53		Cutting Edge, Air Lock, Shafts, Erc	5 217.29	22.62	5 239.91	••••••	5 239.91	
Sinking— Material	8 440.80 13 752.73	526.10	8 966.70 13 752.73		17 719.43		Siverno— Material Labor	8 258.06 14 580,74	<u>.</u>	3 253.06 14 589.74		17 842.80	
Work Train Service	87.00 55 207.96	691.96			87.00	\$ 55 899.92		67 459.32	41.22				67 500.54
FOUNDATION, PIER III. Caisson-							FOUNDATION. PIER V. Carsson-						
Material	18 540.35 7 877.28	16.83	13 557.38 7 877.28	20 934.66			Material	11 827.23 6 379.29	93.41	11 920.64 6 379.29	18 299.93		
Concrete Filling-	10 932.53	5,98	10 938.51				Concrete Filling	8 895.64	421,10	8 816.74			
Material				16 808.68	37 743.34		Labor	6 943.83		6 043.83	15 760.57	34 000.50	
CUTTING EDGE, AIR LOCK, SHAFTS, ETC	4 699,26 1 993.50	10.81			4 710.07 1 995.50		CUTTING EDGE, AIR LOCK, SHAFTS, ETC	8 555.10		3 555.10		3 555.10	
Stnring— Material	3 090.16	1.89	3 092.05				Sinkino— Material Labor	2 424.59 6 792.10	383.55	2 808.14 6 702.10			
Labor	12 483.91 • 10.54		12 433.01		15 525.96		WORK TRAIN SERVICE	179.70				9 600.24 179.70	
Garried forward	\$ 59 949.90	35.51				59 983.41	GRAND TOTAL COST OF FOUR FOUNDATIONS	46 497.48	898.06 \$ 1 666.75				47 895.54 \$230 781.41
Garrieu Iorward	1		· · · · · · · · · · · · · · · · · · ·										

The cost and the quantities of masonry in the five piers are shown in detail in the following table :

	Pier	1, ABUTME	INT.		PIER 11.			PIER 1II.			PIER IV.			PIER V.	
Masonry 1aid@ \$17.00	1 314.76 c. y.		\$22 350.93	9 787.71 с. у.		\$47 391.07	2 793.17 c. y.		\$47 488.89	2 784.55 c. y.		\$47 887.85	1 841.84 c. y.		÷22 811.9
Allowance for Granite hauled from St. Louis by barge, track not being															
completed in time					• • • • • • • • • • • • • • •	434.91			854.59			402.75			
Train Tile for Weepers															
Work Train Service						224.63			36.85			36.84			110.4
Portland Cement@ \$3.02				120 bbls.		·····		\$765.57		273.5 bbls.	#825.97		73 bbls.	未220,46	
					641.58		262 "	757.18		137 ''	395.93		184 "	387.26	
ouisville Cement@ 0.64%			· · · · · · · · · · · · · · ·		\$20.56										
** **								170.50							
														109.21	
abor handling Cement		19,44			46.37			41,93			40.87			18.94	
			585,54			1 370.91			1 785.18			1584.79			785.8
'otal			\$23 139,26			\$49 421.52			\$50 110.51			\$49 311.73			\$23 657.6
												'			
lost per Cubic Yard of Masonry	••••••		17.60			17.73			17.94			17.71			17.6
werage Cost per Cubic Yard of Masonry															17.

The amount of masonry and concrete in the several piers and the amount of cement used is given in the following table:

					Cemen	t, Bbls.		
	Masonry, Cu. Yds.	Concrete, Cu. Yds.	Total Cu., Yds.	In Me	isonry.	In Co	nerste.	Total.
				Portland.	Louisville,	Portland.	Louisville.	
Pier 1	1 314.76	130,00	1 444.76	145.0	225	127	- 68	565
Pier 11,	2 787.71	2 335.00	5 112.71	342.0	497	1553	1638	4080
Pier 111	2 793.17	3 510,90	6 304.07	515,5	275	887	4785	6462,5
Pier 1V	2 784.55	4 251.30	7 035.85	410.5	406	1229	5555	7593.5
Pier V	1 341.84	8 198,00	4 539.84	207.0	163	1097	4057	5524
Total	11 032.03	13 415.20	24 437.23	1 620.0	1586	4886	16108	24175.0

	Cost, Excluding Freight.	FREIGHT CHARGES.	Cost, Includino Freight.	Gross Volume. Cu. Ft.	Cost per Cubic Poot, Cents,	Cubic Feet sunk. Area of base X feet sunk.	Cost per Cubic Poot. Cents.	Vertical Feet sunk below Standard Low Water.	Cost per Vertical Poot.
FOUNDATION, PIER 1 (ABUTMENT).	8 2 289.17	\$ 23.15	8 9 910 99						
Excavation and Concrete	8 2 259.17	* 23.15	\$ 2 312.32						
FOUNDATION, PIER II.	\$ \$ 200.XI		1 1 010.00						
Caisson and Filling, including Cutting Edge, etc	35 650.10		1		42 22				
Sinking Caisson	17 198.33	(143 703	12.33	68.43	\$ 258.94
Erection and Removal of Machinery	2 277 53	• • • • • • • • • • • • • • • • • • • •	2 277.53						
Work Train Service			87.00						
FOUNDATION, PIER III.	55 207.96	601 96	55 899.92						
Caisson and Filling, including Cutting Edge, etc	42 419.79		. 43 458.41	127 995	\$3.17				
Sinking Caisson	15 534.07		. 15 525.96			$186\ 522$	8,32	88.82	174.80
Erection and Removal of Machinery	1 995,50		. 1 995,50						
Work Train Service	10.54		. 10.54						
FOUNDATION, PIER IV.	59 949.90	35.51	59 985.41						
Caisson and Filling, including Cutting Edge, etc	49 616.52	41.99	49 651.74	155 190	31.99				
Staking Caisson.						212 247	8.41	101.07	176.54
Sittaing Calassit	67 459.32	41.22	67 500.54						
FOUNDATION. PIER V.			1						
Caisson and Filling, including Cutting Edge, etc	37 101.09			115 200	32.65	*** ***		00.04	
Sinking Caisson					••••	119 002	8.07	82.64	116.17
Work Train Service							Mean		Mean
	46 497.48	898.06	47 895.54				0.17		\$177.99
TOTAL COST OF FOUNDATIONS	\$ 281 403.83	\$ 1689.90	\$ 233 008.73						
MASONRY, PIER I	. 23 129.69	9.57	23 139.26						
MASONRY, PIER II	49 394.19	. 27.83	49 431.52						
MASONRY, PIER III	. 50 110.51		. 50 110.51						
MASONRY, PIER IV									
MASONRY, PIER V.			28 657.69						
TOTAL COST OF MASUNEY			195 640.71						
GRAND TOTAL COST OF FIVE PIERS		\$ 1 726.80	\$ 438 734.44						

The cost of the five piers was as follows:

The total cost of each pier is given in the following table :

Pier II		Foundation	s. Masonry.	Total.
Der III	Pier I	\$ 2 312.3	2 \$23 139.26	\$ 25 451.58
Pier IV	Pier 11	55 899.9	2 49 421.52	105 321.44
Pier V 47 395.54 23 657.69 71 058.	Pier III	59 985.4	1 50 110.51	110 095,92
	Pier IV	67 500.0	4 49 311.73	116 819.27
manua 2002 002 79 \$105 640 71 \$400 794	Pier V	47 395.0	4 23 657.69	71 058.28
107AL	Тотац	\$283 093.1	3 \$195 640.71	\$428 734.44

IV.

SUPERSTRUCTURE.

The superstructure consists of four through spans. Each span is 440 feet long between centers of end pins and 55 feet deep, divided into eight panels of 55 feet each, which are subdivided into sixteen panels, each 27.5 feet long. The trusses are placed 30 feet between centers.

The double-track members of the superstructure are proportioned on a Class C basis, that is, on a basis of a moving load of 3 000 pounds per lineal foot of track, but the single-track members are proportioned on a Class A basis, that is, on a basis of 4 000 pounds per lineal foot. In proportioning the floor system these loads are doubled on a wheel base of 20 feet, and this double load is reduced at the rate of one per cent for each additional foot over 20 feet. The stringers, which are single-track members, are, therefore, proportioned for a moving load of 7 700 pounds per lineal foot, and the floor beams, which are doubletrack members, for a moving load of 5 775 pounds per lineal foot of track.

The entire superstructure is of steel.

The bridge is provided with a substantial steel fence on each side, this being for the protection of the watchmen and others who have to cross the bridge and adding materially to the apparent strength of the structure.

Expansion is provided for on Piers II and IV. The details of the expansion bearings are of the form I have recently adopted for all bridges, using segmental rollers 12 inches in diameter, and distributing the weight over these rollers by a rocker plate with two cylindrical surfaces at right angles to each other, so that any possible irregularity is taken up.⁸

The trusses have single system webs and are made absolutely without adjustment; the top and bottom lateral systems are riveted. Full details of these trusses are given on Plates 9, 10, 11, 12 and 13. The strains and the basis under which they are computed are shown on Plate 14.

The full specifications for the superstructure are given in Appendix F. The record of the tests of full size bars is given in Appendix G.

The entire superstructure, except the eye bars, was manufactured by the New Jersey Steel & Iron Company who took the contract for the whole. The workmanship was unusually good.

The steel was rolled by the following parties:

Carbon Steel Company. Carnegie Steel Company. Midvale Steel Company. Pencoyd Iron Works. Pennsylvania Steel Company.

The steel castings were made by the Standard Steel Casting Company.

The eye bars, except the bottom chord bars for one span (which were made by the Union Bridge Company at Athens, Pa.), were manufactured at the Keystone Bridge Works, in Pittsburg.

The weights of the four spans were as follows :

																		_	_			
IV-V	 	 				 					 				 				2	815	007	6.6
III-IV	 											 							2	804	909	60
II-11I	 • •		 • •	• •	÷	 		• •	 	• •		 				• •			2	807	928	14
I-II	 • •	 							 						 		• •		2	795	906	lbs,

As it is convenient for purposes of comparison to classify these weights, the average weight of the four spans may be distributed as follows:

* Patented October 25, 1892.

Classification.	Pounds.	Pounds per foot.	Coefficients
Trusses.	1 899 262	4 316	9.81
Wind bracing	166 268	378	0.86
Flopr	603 697	1 370	3.11
End Supports	87 094	198	0.45
Fence and Ladders	50 233	114	0.26
	2 805 554	6 876	14.49

The coefficients are the weights divided by the length of span. The four spans were creeted by Mr. William Baird whose experience in this class of work is greater than that of any other man living. The dates at which the several trusses were erected are shown in the following table:

	First Steel Placed.	Span Swung.
Span 1-II.	December 10, 1893.	December 18, 1893.
Span II-III	September 4, 1893.	October 18, 1893.
Span III-IV	November 18, 1893.	November 27, 1893.
Span IV-V.	November 3, 1893.	November 11, 1893,

The timber floor was laid by the company's men working under the direction of the Resident Engineer. The painting was done in the same manner.

The total cost of the superstructure is given in the following table :

Steel Work.		
Steel and Iron		
Freight Charges from Chicago 16 392.21		
	\$415 951.80	
Erection	79 526.16	
Cement, etc., for filling Castings		
Work Train Service	969.92	
FLOOR.		\$526 460.02
Material	9 904.74	
Freight	300.16	
Labor	2 508.68	
Work Train Service	67.26	
PAINTING.		12 780.84
Material	1 415.09	
Freight	82,98	
Labor	4 854.56	
Work Train Service	2.35	
		5 804.98
TOTAL SUPERSTRUCTURE		\$545 045.84

The towers are supported on brick piers resting on piles. Piers 6, 7, 8 and 9 come between the restored shore line and the shore line as it existed when the work was begun; each of these piers has nine piles under it which were ext off at elevation 95 and support a timber grillage on which a block of concrete rests. Each of the other piers rests on seven piles which are buried in a block of concrete. All concrete blocks finish at elevation 101. Above the concrete the piers are built of Galesburg paving brick laid in Portland cement mortar and are finished with east iron caps, the whole work being done by the company's men under the direction of the Resident Engineer.

The total amount of material in the viaduct piers is as follows :

	52 Small Piers.	Pier 32.	Total.
Piles in work, lineal feet	18 765	1 431	15 196
Timber in work, feet B. M	20 952		29 952
Concrete, cubic yards	851,57	151,85	1 003.42
Brick Musonry, cubic yards	449,94		449.94
Stone Masonry, cubic yards		163	162
Anchor Rods, pounds	17 775		17 775
Cast Iron Caps, pounds	72 215		72 215
Portland Cement, barrels	379	196	575
Louisville Cement, barrels	1 036	11	1 047

The total weight of the vinduct superstructure is as follows:

	Total. Pounds.	Per Foot. Pounds.
Cowers	894 874	1 053
lirders	829 639	976
Pence	108 007	127
	1 832 520	2 156

As the average height of the viaduet from the cast iron caps to top of stringers is 47.66 feet the average weight per square foot of surface is 45.24 pounds equivalent to 22.62 pounds for a single track viaduet. The cost of the piers is as follows:

	52 Small Piers.	Pier 32.	Total.
Excavation and Refilling	\$2 010.63	\$ 110.37	\$3 121.00
Piles and Timber.		479.18	5 941.30
Consrste	8 514.45	763.59	9 278.04
Brick Masonry	7 591.97		7 591.97
Stone Masonry		2 539.80	2 539.80
Anchor Rods	657.27		657.27
Dast Iron Caps	1 744.93		1 744,93
Riprap	2 551.65		2 551.65
Total	\$28 533.01	\$3 892.94	\$32 425.05

The cost of the piers per lineal foot of viaduct is \$38.15. The cost of the viaduct superstructure is as follows:

Ietal Work.		
1ron and Steel, erected \$59 960.28		
Freight Charges from Chicago		
	\$63 855.14	
Work Train Service.	130.93	
		\$62 986.07
TLOOB.		,
Material	2 623.84	
Freight.	62.89	
Labor	945,99	
Work Train Service	8.79	
Work Train Service	0.15	0.044.84
		3 641.51
AINTINO.	43.0.00	
Material	412.88	
Freight	18.56	
Labor	1 676.06	
Work Train Service	.79	2 103.29
-		
fotal Viaduot Superstructure		\$48 730.87

The cost of superstructure per lineal foot of viaduct is \$80.88.

On the same basis used above for weights, the cost per square foot of surface of viaduct is \$1.697, or about 85 cents per square foot for a single track viaduct.

The total cost of the viaduct is 101 156.82 and the total cost per lineal foot is 119.03.

VIADUCT.

V.

The viaduct at the north end of the bridge consists of 28 spans supported on 27 bents. The north bent is shorter than the others and is carried on a special masonry pier; the others are braced together into 13 towers. The spans are alternately 28 6° and 32° 2° long, the shorter spans occurring over the towers. The vinduct is made throughout of the S steel of the specifications, the work being punched and riveted without reaming. It was manufactured and erected by A, & P. Roberts & Co. or the Pencovd Iron Works.

The bracing of the towers is rigid without adjustment.

The girders over the towers are riveted rigidly to the tops of the towers, and the ends project slightly beyond the towers. The intermediate girders, which are of precisely the same length as those over the towers, are supported on these projecting ends. The actual bearing is taken on short pins which are split horizontally through the center, the whole being locked together by bronze keys in an arrangement which permits of a slight rocking of the bearing and of a slight longitudinal motion, the weight being transferred at the neutral axis, so that no sliding takes place under a moving load, the expansion occurring when the structure is light.

The bents and cross girders are proportioned on a Class C basis, the stringers on Class A basis.

The floor of the viaduct is identical with that of the main bridge. The full details of this viaduct are shown on Plates 15 and 16.

V1.

NORTH APPROACH.

V11.

PROTECTION WORK.

The North Approach was built as a double-track trestle 2 960 feet long under the direction of the Resident Engineer. This trestle contains 1 437 763 feet board measure of timber and 35 220 lineal feet of piles. As it was intended to fill this trestle at once, perishable wood was used for piles, and no specification was made for sap in the timber.

North of this trestle is an earth embankment of ordinary description.

In June, 1894, a steam shovel was placed in the cut at the south end of the bridge and a regular force organized to take out this cut, working under the direction of the Resident Engineer. The plant in use consisted of a Barnhart Class "A.A." steam shovel, a special car fitted with a Lidgerwood Rapid Unloader, 60 flat cars fitted with aprons for the work, one Barnhart's standard center and one standard side ballast unloader, and a spreading plow made on the work. The material excavated from the cut was taken across the river and nsed to fill the trestle. About 325 000 cubic yards have been removed from the cut at the end of December, and it is expected that the whole work will be completed in the spring of 1895.

The cost of the earth work in the embankment of the North Approach and the filling of the trestle, is not included in the Table of Cost of the bridge, but forms part of the cost of grading the railroad in the two counties of St. Charles and St. Louis. The only protection work on the south side of the river consists of a roughly pitched pavement upon the slope of the embankment which encloses the abutment.

On the north side of the river a considerable amount of protection was required. When the location of the bridge was first much the shore line was where Pier V now stands, but during the period which elapsed before actual construction began, about 150 feet of this shore was washed away, and it was thought best to restore the original shore onto occur at high water; one mile above the bridge Little's Island divides the river into two channels, the north channel being dry at low water; during high water, the water passing through the north channel throws the current against the south bluff at the bridge site, and no erosion takes place on the north shore; but at low water the entire current of the river passing south of Little's Island strikes the rocky bluff above the bridge and is deflected to the north shore. As this shore had to be protected only against the erosion of low or medium stage, the work was comparatively simple.

The work comprised two parts, the protection of the existing shore line and the restoration of the original shore line. The former was accomplished by a mat of the kind commonly used by the Missouri River Commission, and the latter by constructing a screen dike into the river. The location of this mat and dike is shown on Plate 18. The mat is from 150 to 200 feet wide, formed of woven willows and covered with riprap. It was built in 1893, The shore was first trimmed to a slope of about three horizontal to one vertical, and on this the mat was woven extending out into the river; it was then loaded with rock and sunk : it was anchored to the shore by wire strands at intervals of 16 feet, every sixth strand being 1" diameter and the others 1". The screen dike is a pile bridge, the piles being driven through a mat 100 feet wide which had previously been sunk on the bottom of the river, the mat not being woven like the shore mat, but built like those used by the Mississippi River Commission, a framework of poles being used above and below the brush and the whole wired together; a vertical mat similar to the shore mat, but of lighter character, was fastened to the outer side of the piles; this screen dike was built in 1892 and 1893. During the winter of 1893 this revetment was further strengthened by putting 853 cars of rock around the piles; it was originally intended to bring this filling rock to elevation 105 throughout, but it was not found expedient to do so, as the weight was evidently more than it was wise to put on the foundation mat.

The total amount of brush, rock and timber used in the protection work was as follows:

	Cords of Brush,	Ponuds of Riprap.	Number of Feet B. Piles. Timber	M,
Protection Mat	3 523,54	22 636 948		
Screen Dike,	1 767,73	44 254 199	296 208 02	50

In addition to the above there was used in temporary shore protection in 1892, 452 cords of brush and 1 451 358 pounds of stone. The total cost of the protection work was \$67 691.02.

VIII.

COST.

The cost of the bridge is shown in the following table:

		1				- 1			
	Cosr, Exc.	LUDING FREIGHT	Charges.		FREIGHT CEARGES		Cost, Inc	LUDING FREIGHT	CHARGES.
Foundation, Pier I (Abutment). Foundation, Pier II Foundation, Pier III Foundation, Pier IV Foundation, Pier V	\$ 2 289.17 53 207.96 59 949 90 67 459.32 46 497.48			\$ 23.15 691.96 35.51 41.22 898.06			\$ 2 312.33 55 890.92 59 985.41 97 500.54 47 395.54		
Total Foundations Masonry, Pier I Masonry, Pier II Masonry, Pier IV	23 129.69 49 394.19 50 110.51 49 811.73	\$ 231 403.88			\$ 1659.90		28 139.26 49 421.52 50 110.51 49 311.73	\$ 233 093.73	
Masonry, Pier V Total Masonry Total Substructuro	23 657 69	195 603.81	\$ 427 C07 64	16 302.21	36.90	\$ 1 736.80		195 640.71	\$ 428 734.44
Flor Painting Total Superstructure	12 480.68 5 772.00		528 830.49	300.16 32.98		16 725.85	12 780.84		545 045.84
Viaduet Foundations Viaduet Superstructure Total Viaduet	30 533.05 65 759.56	96 292.61		1 802.90 2 971.31	4 864.21		32 425.95 68 730.87	101 156.82 49 116.10	
Timber Tresile	•••••		144 753,62			5 519.30 8.98			150 272.02 S 520.24
Shore Protection		41 984.25 13 998.47		1				42 014 68 13 993.47	67 691.02
Buildings. Real Estate	·····	13 749.36 1 535.91 1 834.99	73 095.98		. 5.26			13 754.62 1 583.91 1 834.99	73 131.67
Engineering Expenses	44.202,38 5.090,86			30.03			44 203.38 5 120.88		49 823.26
TOTAL COST									\$ 1 322 719.39

The item of freight includes freight on the C., B. & Q. system only. In comparing the cost of the bridge with that of other structures, the cost without freight forms the most correct basis for comparison. This table may be condensed into the following:

	Cost, excluding Freight Charges.	Freight Charges.	Cost, including Freight Charges.
Substructure.	\$427 007.64	* 1 726.80	\$428 734.44
Saperstructure	528 320.49	16 725.35	545 045.84
Total Bridge Proper	955 328.13	18 452.15	973 780,28
North Approach	144 753.62	5 519.30	150 272.93
Permanent Track	8 511.26	8.98	8 520.24
Shore Protection	64 075.16	8 615.66	67 691.02
Tools, Service Tracks, etc	73 095.98	35 69	73 131.67
Engineering	49 293.24	30.02	49 823.26
Total Cost	\$1 295 057.39	\$27 662.00	\$1 322 719.89





APPENDIX A.

LIST OF ENGINEERS, EMPLOYEES AND CONTRACTORS.

ENGINEERS AND COMPANY'S EMPLOYEES.

TIME OF SERVICE.

NAME AND OCCUPATION. GEORGE S. MORISON, Chief Engineer. ALFRED NOBLE, Assistant Chief Engineer.

BEN. L. CROSBY, Residen	t Engineer	r		. Feb.	20,	1892,	to date.		
Ernest G. Freeman, As	sistant Eng	gineer.		. July	1,	1892,	to Dec.	31, 1893	;
Homer Reed Stanford,	66	<i>(</i> c		. Apri	Ι1,	1892,	to Aug.	18, 1892	ł
WM. G. BRENNEKE,	"	et.		. June	23,	1892,	to June	30, 1894	5
WM. L. SMITH,	.4	44		. Ang.	20,	1892,	to Jan.	31, 1894	c
JAMES W. G. WALKER,	44	44		. Ang.	25,	1892,	to July	31, 1893	6
WM. R. JOHNSON, Juspee	tor			.July	1,	1892,	to July	15, 1893	6
August T. Holmgren, R	lodman and	i Insp	ector	. Mar.	22,	1893,	to June	30, 1894	ŧ
JOHN F. LINDGREN, Cem	ent Tester.			.July	26,	1892,	to Dec.	31, 1893	
JAMES M. RICHARDSON, C	lerk			.July	8,	1892,	to date.		
ROBERT F. THAYER, Tim	ekeeper			. June	4,	1892,	to Feb.	16, 1894	÷
DAVID NOWLIN, M. D., I	Resident Pl	bysicia	a	. Sept.	26,	1892,	to July	81, 1898	;
H. H. BORN, M. D.,	**	6.6		. Aug.	1,	1893,	to Dec.	31, 1893	3

E. GERBUR, Office Engineer. O. E. Hovry, Chief Superstructure Draughtsman. I. Dickissoo, Record Draughtsman. Howing Rikes Strakson, Imply of Superstructure ... Aug. 10, 1892, to Oct. 31, 1893 Charles Straks, Inspector at Quarries May 18, 1892, to Sept. 17, 1892 O. W. Davis, """", 1, 1893

PAULINE and JOHN BERTRAM......Aug. 25, 1892, to date.

CONTRACTORS.

Christie & Lowe	Masonry.
GEO. A. LEDERLE	Resident Partner.
Charles Stears	Foreman of Masons

WILLIAM BAIRD......Erection.

JOSEPH K. GOLIKE Mattress Brush and Riprap.

MOORESVILLE STONE COMPANY...... Ripped.

APPENDIX B.

CHARTER AND CONTRACT WITH WAR DEPARTMENT.

CHARTER.

AN ACT AUTHORIZING THE CONSTRUCTION OF A BRIDGE ACROSS THE MISSOURI RIVER AT SOME ACCESSIBLE POINT IN THE COUNTY OF SAINT CHARLES, IN THE STATE OF MISSOURI, INLIGHT THE CITY OF SAINT CHARLES.

Be it evaded by the Senate and House of Representatives of the United States of America, in Congress assembled, That the Saint Louis, Keokuk & Northwestern Railroad Company, an incorporation organized under the laws of the State of Low, and owning and operating a railroad in the State of Missoari, its assigns or successors, is hereby authorized to construct and maintain a bridge aeross the Missouri River at ande point as may be hereafter selected by asid corporation between the City of Saint Charles and the month of the Missouri River, in the Connty of Saint Charles, in the State of Missouri, as shall best promote the public convenience and welfare and the necessities of business and commerce ; and also to construct accessory works to sccure the best practicable channel-way for navigation, and coufine the flow of the water to a permanent channel at such point, and to bay on and over said bridge one or more railroad tracks for the more perfect connection of any rilroads that are or shall be constructed to said river at or opposite said point.

SEC 2. That said bridge shall be constructed and built without interforence with the security and coavenience of navigation of said river beyond what is necessary to every into effect the rights and privileges hereby granted; and in order to secure that object the said company or corporation shall submit to the Secretary of War, for his examination and approval, a design and drawings of the bridge, and a map of the location, giving for the space of one mile above and one mile below the proposed location, the topography of the banks of the river, the above lines to high and low water, the location of any other bridge or bridges, and shall furnish such other information as may be required for a full and satisfactory understanding of the solvest; of War, the bridge shall not be built: PROVIDED, that if the said bridge shall be made with unbroken and continuous spans, it shall have three or more channel spans, and shall not be of less elevation in any case than fifty feet above high-water mark, as understood at the point of location, to the lowest part of the superstructure, nor shall the spans of said bridge be less than three hundred feet in length, and the piers of said bridge shall be parallel with the current of said river, and the main span shall be over the main channel of the river, and not less than three hundred feet in length : AND PROVIDED ALSO, that if any bridge built under this act shall be constructed as a draw-bridge, the same shall be constructed as a pivot draw-bridge, with a draw over the main channel of the river at an accessible and uavigable point, and with spans of not less than one hundred and sixty feet in length in the clear on each side of the central or pivot pier of the draw, and the next adjoining span or spans to the draw shall not be less than three hundred feet, and the head room under such span shall not be less than ten feet above high-water mark : PROVIDED ALSO, that said draw shall be opened promptly apou reasonable signal for the passing of boats ; and said company or corporation shall maintain, at its own expense, from sunset till sunrise, such lights or other signals on said bridge as the Light House Board shall prescribe: PROVIDED ALSO, that all railroad companies desiring the use of said bridge shall have and be entitled to equal rights and privileges relative to the passage of railway trains over the same, and over the approaches thereto, upon payment of a reasonable compensation for such use; and in case the owner or owners of said bridge and the several railroad companies, or any one of them desiring such use, shall fail to agree upon the sum or sums to be paid, and upon rules and conditions to which each shall conform in using said bridge, all matters at issue between them shall be decided by the Secretary of War, upon a hearing of the allegations and proofs of the parties.

SEC. 3. That the Secretary of War is hereby authorized and directed, upon receiving such plan and map and other information, and upon being satisfied that a bridge built on such plan, and with such accessory works and at such locality, will conform to the prescribed conditions of this act, to notify the company that he approves the same; and upon receiving such notification the said company may proceed to an creation of said bridge, conforming strictly to the approved plan and location; and should any change be made in the plan of the bridge or said accessory works, during the progress of the work thereon, such change shall be subject likewise to the approval of the Secretary of War, such in case of any litigation arising from any obstruction or alleged obstruction to the free mavigation of said river, caused or alleged to be caused by said bridge, the case may be brought in the Circuit Court of the United States of the Eastern District of the State of Missouri, in whose jurisdiction ary portion of said obstruction or bridge may be located.

Szc. 4. That the said hridge and accessory works, when built and constructed under this act and according to the terms and limitations thereof, shall be lawful structures; and said bridge shall be recognized and known as a post-route, upon which also no higher charge shall be made for the transmission over the same of the mails, the troops, and the munitions of war of the United States than the rate per mile paid for the transportation over the railroads or public highways leading to said bridge; and said bridge shall enjoy the rights and privileges of other post-routes in the United States.

SEO. 5. That the United States shall have the right of way for such postal and telegraph linea across said bridge as the government may construct or control.

See 6. That Congress shall have power at any time to alter, amend or ropeal this act, so as to prevent or remove all material and anbstantial obstructions to the navigation of aid river by the construction of said bridge and its accessory works; and all alterations of said bridge shall be made, and all such obstructions shall be removed at the expense of the owners of or persons controlling such bridge. Provinces reprinting that anothing in this set shall be so construct as to repeal or modify any of the provisions of law now existing in reference to the protection of the navigation of rivers, or to exempt this bridge from the operation of the same. Approved, February 17, 1885.

APPENDIX B .-- Continued.

CONTRACT WITH WAR DEPARTMENT.

WHEREAS, By an act of Congress, approved February 17th, 1858, eutitled "An act anthorizing the construction of a bridge across the Missouri River at some accessible point in the Conuty of 8. Charles, in the State of Missouri, below the City of St. Charles," the St. Louis, Keokuk & Northwestern Railroad Company, a corporation existing nucler the laws of the State of Iows, and owning and operating a railroad in the State of Missouri, its accessors and assigns, was antiorized to construct and maintain a railroad bridge across the Missouri River at such point as might be selected by said corporation, between the City of St. Charles and the month of the Missouri River, in the County of St. Charles, in the State of Missouri, and as would best promote the public convenience and welfare and the necessities of basiness and commerce; and, also, to construct accessory works to scenre the heet practicable channel-way for maxigation, and confine the flow of the water to a permanent channel at such point; and,

WINERAS. It is provided by section two of the said Act, "That said bridge shall be constructed and built without interference with the scenarity and convenience of margization of said view, beyond what is necessary to carry into effect the rights and privileges hereby granted : and in order to seeme that object the said company or corporation shall submit to the Secretary of War, for his examination and approval, a design and drawing of the bridge, and a map of the location, giving for the space of one mile above and one mile below the proposed location, the topography of the banks of the river, the share lines to high and low water, the location of any other bridge or bridges, and shall furnish such other information as may be required for a full and catifactory understanding of the ensibet; i and until the said plan and location of the bridge are approved by the Secretary of War, the bridge shall not be built: " and by section three of the said act, " That the Secretary of War is bereby authorized and directed, npon receiving such plan and map and other information, and apon being satisfied that a bridge built on such plan and with such accessory works and at such locality will conform to the prescribed conditions of this act, to notify the company that he approves the same; and upon receiving such notification the said company may proceed to an crection of said bridge, conforming strictly to the approved plan and location; and should any change be made in the plan of the bridge or said accessory works, during the progress of the work thereon, such change shall be subject likewise to the approval of the Secretary of War; " and,

WHEREAS, The St. Lonis, Keoluk & Northwestern Railroad Company aforesaid has accepted the provisions of the Act of Congress aforesaid, and, in compliance therewith, has submitted to the Sceretary of War, for his examination and approval, a design and drawing and a map of location of a proposed bridge across the Missouri River at a point between the Gity of St. Charles and the month of the Missouri River, in the Compt of St. Charles. State of Missouri ; and, Lientenaut-Colenel Charles R. Sutor, corps of engineers, reports that the plans submitted conform to the requirements of the said act, and also to the requirements which had been deemed necessary by the Missouri River Commission, and recommends that they be approved, and the Chief of Engineers, United States Army, concurs in said recommendation.

Now, therefore, I, Redfield Proctor, Secretary of War, having examined and considered the design and drawing and the map of location aforesaid, submitted by the St. Lonis, Keokak & Northwestern Railroad Company as aforeanid, and which are hereto attached, do hereby approve the same, subject, however, to the following express condition:

 That the Engineer Officer of the United States Army, in charge of the distriet within which the bridge is to be built, may supervise its construction so far as may be necessary in order that the plans herein approved shall be complied with and the bridge built accordingly.

Witness my hand this 21st day of December, 1889.

(Signed) REDFIELD PROCTOR, Secretary of War.

This instrument is also excented by the St. Louis, Keokuk & Northwestern Railroad Company by W. W. Baldwin, its President, therennto lawfully antiorized, this 14th day of December, 1880, in testimony of the acceptance by said company of the provisions of the Act of Congress afore-aid, and of the condition herein imposed.

(Signed) The St. Louis, Kenklik & Northwestern Railroad Comfany, By W. W. Baldwin,

In presence of (Sgd.) II. E. JARVIS.

Attest: (Sgd.) J. H. Struos, Secreta

[Seal of R. R. Co.] [Seal United States of America—War Office.]

APPENDIX C. RECORD OF SINKING CAISSONS. PIER II.

Observations taken at 8 o'clock.

-																				_										
		ELEVATIO	s or Cori	ANG EDGE		SING	RAGE.		ELEVA	TIANS OF	FROUND.		Average			1			WEIG	HITS			Ara	PRESSURE.				Average		
DATE.	. в	N. W	S. E.	s. w.	Average.	In 21 Hours	Total.	N. E.	N. W.	S. E.	S. W.	Average.	Penetra- bon of Caisson.	Waler Gaugo.	Dejah Ini- mersed.		alsson.	(m) 1	Alr Lock Shafts,	Ma- s	Sand. Wa	ter. Total	. Indi- eamd	Calon-	Reaction due to Air Pressure.	Net Weight,	Surface la Contact.	per sq. foot on sarface exposed	MATERIAL.	REMARKS.
					·											Timber .		erete.						- larea.				to fritetion		Framing of tamber commenced Sept. 28, 1892.
1892						Ft.	Ft.						Ft.		Ft.	Tons.	Tons.	Tons,	Tons.	Tons.	Cons. To	ns. Tons	Lbs.	. Lòs.	Tons.	Tons.	Sq. Ft.	Lbs.		Cutting edge set up on blocking at site of pier, Oct. 24. First section of caleson fluished on blocking Nov. 6.
Nov. 7					95.40									92.70		289	35		3			827								Caisson lowered to sand.
	92.39	92.55	92.71	92.63	92.57	2.83	2.83	93.40	93.50	93.70	93.60	93.50	0.93	92.70	0.13	289	32		3			327					186			
1893 Jan. 15	92.23	92.47	92.52	92,52	92.44	0.13	2.96	98.40	93,50	98.70	05.40	00.50	1.00	00.00	- 10															
16	92.23	92.47	92.52	92.52	92.44	0.10	2.96	93.49	98.50	93.70	93.60 93.60	93.50 93.59	1.06	93.90 93.90	1.46	289 289	35 35	144 171	3			471					212			Concreting commenced Jan. 14.
17	92.22	92.47	92.48	93.49	92.42	0.03	3.98	93.40	98.50	93,70	93.60	98.50	1.08	94.20	1.78	289	35	337	3			498					212 216			
18	92.22	93.47	92.48	92.49	92.42	0.00	2.98	93.40	98.50	93.70	93.60	93.50	1.08	94.50	2.08	289	85	393	8			725					216	Ľ., .		
19	91.98	92.43	92.27	92.48	92 29	0.13	8.11	93 40	93.50	93.70	93.60	93.70	1.41	94.35	2.26	289	35	507	8			839		0.98	148	691	282	4900	Coarse sand	Air pumps started at 15.40 o'clock and sand pumps at
20	89.10	90.51	89.33	90.50	89.86	2.43	5.54	93.80	93.10	93.50	93.10	93.17	3.31	94.65	4.79	289	35	507	0					75 2.08	- 814	525	662	1586		[19-10-o'clock.
21	86.60	86 02	87.06	86.01	86.44	3.43	8.96	91.70	91.60	94.80	94.80	93.10	6.66	94.70	8.26	341	33	507	8			894				353	1332	530	6.	
22	83.56	81.25	88.75	84.90	83.94	2,50	11.46	92.60	93.20	95.00	96.00	95.00	11.06	94.70	10.76	372	41	507	8			028				223	2332	190		Sand pumps stopped at 5.55 c'clock, waiting for concrete.
23	88.52	84.23	88.79	8.1.19	83.91	0.03	11.49	95.60	93.20	95.60	96.00	95.60	11.60	94.70	10 79	408	41	507	8			984				257	2335	2.20		* * ** / 0
24	88.51	84.22	88.72	84.19	88.91	0.00	11.49	05.60	93.20	95.00	96.00	95.60	11.69	94.80	10.89	431	43	784	9			1207	4.0	10 4.73	714	493	2358	4.23	*1	
25	83.49	84.20	83.70	84.17	83.89	0.03	11.51	95.60	93.10	95.00	96.00	95.62	11.73	94.90	11.01	421	43	1017	0			1490	4.5	50 4.78	723	768	2346	655		Sand pumps started at 19.35 o'clock.
26	\$1.83	81.55	83.66	83.14	82.04	1.85	18.30	97.50	98.40	95.10	97.60	96.39	, 14.35	94 90	12.86	491	48	1131	9			1604				761	2870	530		Sand pumps station at 18.55 0 clock.
27	77.92	77.84	78.89	78.57	55.30	3.74	17.10	96.90	94.80	95.90	96.40	96.23	17.93	94.75	16.45	421	43	1244	9			1717				638	3390	355	л	
28	77.74	77.06	78.65	77.53	75.70	0.51	17.61	96.20				96.06	18.27	94.75	16.96	429	43	1355	9			1836	6.0	0 7.36	1112	724	8657	396	4.6	Sand pumps stopped at 16.52 o'clock.
29	77.31	76.40	78.16	57.01	77.22	0.37	18.18	95.80	94.40	95.70	95.50	93.88	18.66	94.60	17.38	460	48	1355	9			, 1872	7.0	00 7.54	1141	581	3739	393	· · · ·	
30	77.28	76.37	78.14	56.99	77.19	0.03	18.21	96.30	94.90	95.60	95.50	96,20	19.01	94.60	17.41	202	48	1355	10			1913	5.5	75 7.56	1142	778	3802	405	6.6	
81	76.87	55.93	77.61	76.42	76.71	0.48	18.69	96.10	94.90	95.60	95.40	96.10	19.39	94.45	17.74	503	48	1632	10							1029	3878	531	а	
72.4 1	76.85			-	-									-																
Feb. 1 2	76.65	75.91 75.75	77.58 77.87	76.40 76.23	76.69 76.50	0.02	18.71	96.10 96.10	94.90	95.60 95.60		96.10	19.41	94.30	17.61	502	48	1854	10			2414				1260	3882	649		
3	76.64	75.74	77.86	76.22	76.49	0.15	18.90	96.10	91.90	95.60		96.10 96.10	19.60 19.61	93.90 93.70	17.40 17.21	502 502	48	1877 1910	10			2437				1297	39.20	662		
-4	76.48	73.70	57.16	76.14	76 37	0.12	19.03	1 96.50	95.20	95.70		96.50	20.13	93,40	17.03	518	48 49	2194	10 10			2470				1342 1650	3922	(i84) 1 820		Saud pumps started at 11.45 o'clock.
ū	74.85	72.85	75.66	78.43	74.19	2.18	21.21	96.30	93.50	97.70	95.90	96.26	22.07	93.50	19.31	ā46	34	2191	10			2804				1538	4414	697		onart pinapa zearcea at 11.40 0 clock.
8	72.44	70.84	58.17	71.33	71.04	2.25	00.10	07.00	94.80	07 20	00.10	07.07																		
7	70.37	69.44	70.88	69.81	70.10	1.84	23.46	95.90 96.30	94.80	95.20 95.40		95.85 96.28	23.91	93.90 93.90	21.96 23.70	588	53	2194	10			2812				1402	4782	586		
8	69.29	68.70	69.86	69.03	69.22	0.88	26.18	95,80	94.60	95.90		96.14	26.92	93.85	23.70	588 588	55 36	2250 2250	10 12			2898				1344 1314	5236 5384	513 458		Sand pumps stopped at 14.10 o'clock; timber work finished. Sand pumps started at 21,00 o'clock;
9	67.73	67.53	68.27	67.81	67.88	1.39	27.57	95.70	93.50	96.30	94.80	95.81	27.98	94.00	26.17		56	2391	12			8245				1526	5596	545		conde paraps statted at 21,00 0 Clock,
10	66.12	66.09	66.57	66.30	66.27	1.56	29.13	95.60	94.10	96.60	96.30	95.52	29.55	94.20	27.93	583	56	2878	12			3524				1693	5910	578		Sand pamps stopped at 16.35 o'clock. Air pumps at 20.45
11	64.59	64 54	64.98	64.69	64.70	1.57	30.50	96.10	95.10	96.50	96.70	95.88	31.18	94.20	00 50	1 800	5.0	0040	10			0.000					0.040.2			[o'clock.] [o'clock.] [o'clock.] [o'clock.] [o'clock.]
12		64.49	64.98	64.69	64.67	0.03	80.73	96.00	95.20	96.70	96.20	94.06	31.39	04.20 94.29	29.50 29.53	583	56 56	3213 3300				3964		· · · · · · · · · · · · · ·						Committee de 13 a 273 a co
13	61.31	64.25	64.96	64.66	64.55	0.12	30.85	96.00	95.20	96.70		96.00	31.51	94.25	29.70		56	3680	12					· · · · · · · · · · · · · · · · · · ·			6302			Concreting fluished Feb. 12.
Mar. 14			64.68	64.40	64.88	0.17	31.02	9.1.50	89.00	96.50		93,63	29.25	99.00	34.62	583	56	3689	16	1061		5403	15.7	75 15.08	2.370	3135	5650	1110		Laying of masonry commenced March 6(h.
15 16		, 63.24 60.64	64.25 61.35	68.46 60.68	63.69 60.94	0.69	31.71	98.90	89.40	95.90	89.40	92.78	29.09	98.40	34.71	583	56	3689	16	1061		5405				3130	5818	1076		Air pumps started at 18.10 o'clock, sand pumps at 17.50
10	59.07		59.30	58.53	58.85	2,75		94.60 94.70	88.10 88.80	96.60 96.30		92.93 92.42	81.99	98.10	37.16	593	56	3680	16	10411 .		5405				2969	6398	928	64	[o'clock, March 13
18				56.15	56.32	2.58		97.70	89.10	97.10		92.42 93.44	83.57 87.12	98.75 100.15	30.90 43.83	583 583	56 56	3089 3689	16 16			5636				3020	6714	000		
	20.00			ND 07											30.00	000	00	0000	10	1283 .		84 5730	90.7	75 19.02	, 2878	2847	7424	767		
19	52.88 51.05	52.86 50.96	53.09 51.27	52.85 50.95	52.92 51.06	3.40 1.86		93.90	91.90	96 99		98.48	40.56	100.90	47.98	583	56	8689	16	1292		12 575				2609	8105	644		
20 21		40.33		49.31	a1.06 49,81	1.80		92.70	87.10 80.90	93.70 94 90		91.14 91.27	40.38 41.96	100.65 99.85	49.39	583	56	2689	16			864 5900				2649	8076	636	**	
22				47.54			48.01	88.00						99.85	50.54 51.66	583 583	56 50	3689 3689	19 19	1518 1635		258 6189 287 6343				2870 2956	8319 8376	690 706		
23	45.66	45.76	45.89	45.57									44.61				36 36	3689		1813		857 6548 881 6611		100 23.4275 28.13		2900 3119	8718	716	16	
					_		·		-															1						

APPENDIX C.-Continued. RECORD OF SINKING CAISSONS. PIER II.-Continued. Observations taken at

Observa	tions to	ken s	it 8	o'c	lock.
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		ELEVATION	te or Curr	тьс Кран		S/NR.	AGE		ELEVAT	IONS OF G	000.N.0.		Average	Ī	Death				WEtor	rra				A (B PRI	28+CRE	Reatilas			Avarage Weight		
DATE.	N. E.	N. W	5. E	8. W.	Average.	In 24 Hours	Total.	N E.	N. W.	S. E.	s. w.	Average.	Penerra tlorr of Unisson,	Water Gauge	Depth Lin- uwersed.		uisson,	Cone S	Air Lock	Ma	Sand.	Water,	'total	Inde	Calou	due to Air Pressure	Net Weight,	Surface la Contact		MATERIAL.	REMARKS
																Timber .	Trous	crete.	ele	senary.				caled,	lated.				tofricilon		
1898	10.00	10.84			10.15	Ft.	Ft.						Ft.			Tons.								Lhs.	Lbs.	'Tons.	Tans.	Sq. Ft.	Lbs.		
Mar. 24	42,31		42.45 39.24	42.48	42.43	3.32		90.30 89.30		94.30 91.30	86.30	89.84	47.39 40.70	99.30	56.85 59.41	283						318		25 00	24.67	8727	8189	9129	699	Coarse sand	
26	37.48		37.67	87.81	87.70		57.70		85.60	96.10	86.20	88,37	10.87	97.65	59.95	- 568 - 588				2036	428 491	528 307		27.00 27.00	25.78 26.02	2894	3246	11447	697		
27	34.05		84.16	34.03	84.09	3.61	£1.31		84.30	92.30	86.30	87.81	58,75		63,21	583				2208	646			21.00	20.02	3030 4143	8424 8350	9611 10013	712 075		Large osk log found in caisson,
28	82.60	83.68	32,69	82.50	84.60	1.49	62.80	841.50	83,50	92.50	86.50	87.46	54.86	97.50	61.90	588	56	3689	20	240.4	706	342			28.17		8545	10167	697		
20	31.89	32.10	31.96	81.95	81.97	0.68	63.43	87.90	84.40	93.40	90.40	89.23	57.26	97.40	65.45	583	56	3689	20	2550	835	278	8016	29.55	98.40	4289	8727	10502	510		More logs found; reached first boulder,
30	30.70	80.78	30.70	30.62	S0.71	1.26			86.10				58.14	97.10	66.39	583				2390	885		8104	29.75	26.81	4352	3752	10005	707		and high tound, feached hist bounds,
31	80.00	30.12	30.07	29.97	80.04	0.67	65.36	87.90	85,40	94.90	89.90	89,90	50.86	96.90	66.86	583	56	3689	20	2590	910	239	8156	30.50	29.02	-1384	3772	10858	695	6	Reached rock and boulders on south side.
	00.0*	00.97	00.00	un 00	00.00	0.54	82.10	00.00	11.00	00.00	60.00	00,00		-						-										10 1 1	
Apr. 1	29.25 28.53	29.37	29.30 28.60	28.47			66.12 66.85	87.30	84.80 85.30		88.80 91.70		60.40	96.80 06.75	67.52 68.20				20 21			243 1			29.30	4120	3764	10932		Sand and boulders	
3	27.73							SQ.60					63.04	96.60	68.85				21 21		1073 1155	199	8260	30,25 30,00	29.60 29.88	4471 4514	3789 3816	11156 11294	679 676		
4	27.16	27.20	27.22	27.04	27.15			87.90		95.40	98.40				69.25						1196		8355	32.00	30.03	4539	4016	11364	505		Clay hoist started 12.15 o'clock,
ð	26.98	27.01	27.06	20.87	26.98	0.15	68.42	87.40	88.20	95.80	93.90	01.10	64.19	96.35	69.37	583	56			2817		198		30.00	\$0.11		4037	11442	706		cady none marries and o those,
6	26.68	92.01	37.06	20.67	20. 80	0.00	89.19	87.60	92.70	0.9 60	04.70	00.84	89.00	00.07	69.67	100	<i>m</i> 17		00 1	0.04.0										(Sand and	
(* 7	26.90				26,90						98.20		61.09			583				2817 2817		180 (80.00	30.24	1568	3951	11406	609	i rock	
8	26.51		26,60					80.20						97.20		383				2817				32.00 31.00	30.31 30.69	4009 4636	4010 4016	11574 11094	693		Commenced Masting rock.
0	26.34	20.32	26.43	26.19	26.33			87,90						06.90		383						173 1		31.00		4627	-1011	11685	689		commenced a justing mon.
10	25.71	25.78	25.80	25.60	25.71	0,61	69.69	87.80	87.70	96.70	94.80	91.63	45.92	98.27	72.54	383									31.48		3979	11687	678		
11	25.58	25.61	25.69	25.50	25.50	0.12	69.81	90.90	83.40	96.90	92.40	91.57	65.98	100.40	74.81	583	5.6	2020	05	9817	1316	3(14 - 3	5205	22.50	32.47	4005	19900	11005	01.7		
12	25.44		25.52	25,40				89,50								553						520 8		33.00	33,54	4905	2890 2890	11695 11183	650 650		
18	25.24	25.26	25.36	25.16	25.25			83.70					62.20									568 1		85,00	84.05	5143	8900	11179	698		
14	25.09			25.07									63.02		78.53	583	50	3659	28 3	8088	1154	587 (9185	\$5.00	34.08	5148	3987	11805	705		
15	25.07	25.14	25.20	25.05	25.11	0.02	70,29	88.50	81.50	89.50	87.50	87.67	62.56	103.50	18.39	583	56	3659	28 3	8088 3	1129	548 4	0121	34.50	84,02	5139	3082	11229	709	a	
16	24.95	24.98	27.08	24.89	24.97	0.14	50.43	82.80	78.00	92.80	85,00	86.93	61.98	103.85	78.58	588	56	3659	28 ;	3088	1095	586 9	9125	35.50	84.23	5171	3954	11147	709		
15	24.39	24,45	24.53	24.35	24.43	0.51	70.97	84.90	78.90	98,90	88.90	87.78	63.30	103.90											34.06	4145	4030	11880	711		
18	24.84		24.49					86.10					65.11	103.15	78.75	588	56	368()	28	3088 :	1270	478 8	9187	\$5,00	34.18	5163	4024	11577	095	14	
19	24.34		24.47					87.00					65.95		77.57									84.75			4077	11691	007		
20	24.80	24.36	24.48	24.27	24.34	0.01	71.06	86.70	82.70	94.20	87.70	89.95	65.01	102.20	77.88	388	56	3080	28 :	3085	1298	424 . 8	9166	32.00	83.79	5104	4062	11645	898	(1	
21	24.16	24,11	24.30	24.03	24.15	0.19	51,25	85.90	82.90	93.90	78.90	88.65	64.50	105.90	\$1.75	683	56	3689	28 1	3085	1236	625 9	9305	85.75	85.48	5859	3946	11494	087		
22	24.14	24.11	24.26	24.01	24, 13	0.02	71.27	86.30	81.30	92.30	80.80	88.18	64.05	107.30	89,17	583	50	3689	28 ;	8058 ;	1211	635 9	9310	36.25	85.66	5387	3923	11439	686		
28	28.67		23 82		23.72		71.68				81.50		63.90		81.98					3088		654 9		85.25		5375	3927	11413	088	<i>t</i> •	Final settlement made at 15.80 o'clock.
24	23.42		28.56 28.56	23,46 23,46				81.20							81.75							701 9		36.00		5359	3508	11186	697		
25	23,42	20.04	28.06	20.40	20.00	0.00	71.90	82.20	10,20	691.20	20.20	69.20	61.50	103.20	81.70	083	00 3	8089	29	0058	1081	717 8	0243	36.00	35.46	5876	3987	11111	700		Sealing commenced at 14.05 o'clock.
26	28.42	28.54	23.56	23.46	23.50			\$3.30						105.85	81.85						979	788 (36.00	85.52	5366	8841	10857			
27	28.42	23,54	28.56	23.46	23.30		71.90	88,20			81.20		60.10		82.70						993	825 9		86.00	35.89	5421	3837				
28 29	23.42 23.43		23.56 23.50	23.46 23.46				81.70 81.90						100.75 106.90								865 t					3834				Pumping and finished at 18.35 o'clock.
	20.43	20.04	20.00	.0.90		0.00	11.00	01.00	10,00	00.00	01.80		39,90	100.80		Jd3	50	loued	24		102	878 9	8000	57.00	36.20	9468	3832	10864			
May 4.	23.39	28.51	23.53	28.48	28.45	0.03	71.08	84.50	81.60	00.60	97.50	88.98	65.51	109.55	86.08	588	56	3659	24 1	3088	1323	854 9	9617					11681			Sealing finished 6.00 o'clock and air taken off at 13.00 [o'clock, May 3rd,

APPENDIX C.-Continued. RECORD OF SINKING CAISSONS. PIER III.

Observations taken at 8 o'clock.

		ELEVATIO	drs of Cet	ring Edgi	ь.	81	NEAGE.		REEVA	TIONS OF C	BHOUND		Average		Depth				WRIGH.	rs.			Aug Pa	ESQURE.	Reaction		Surface	Average Weight per so.		
Date.	N. E	N W.	S E.	s w.	Average	In 84 Hours	Total.	N.E.	x w.	S.E.	s w.	Average	tion of Calsson.		Inorsed	Cr	a issoit	-	Air Loek, 7		a Water	r Total.	Indi		due to Alr Pressure.	Weight.		foot on surfare	MATERIAL	REMARKS.
						Bours										Timber	lron 1	Con- 5	shafts so	M13. 2010	a nate	i inser.	eaterl	lated.				exposed to freeilon		
1893.						Ft.	Ft.						Ft.		Ft.	Tons. 7	Fons. , J	Cons. ·	Tons. To	ons. Tor	5. Tons	. Tons	Lbs.	Lbs.	Tons.	Tons.	Sq. ft.	Lbs.		Cutting edge set up July 30.
Aug. 20																														Caisson launched.
23	86.14	86.76		86.13						85.70	87.70	86.70	0.68	95,20			35 .										125	4832		Caisson placed in position at 13:50 o'clock.
28	85.06	\$6.57		85.81	84.77	0.30) 0.80	83.93	80.51	85.68	87.18	86.32	0.35	94.69	8 91	309										354	110	6436		Concreting commenced,
29	85.50	86.19		85.21	85.29	0.48		85.91	86.51	83 29	87.08	86.16	0.87	94.70	9.41	335	36	239									174			
30 31	85.78 85.78	83.69		84 46	84.86 84.76	0.43			86.57		86.65		1.39	94.05	9,79			486								906	278	6518	·····	
01	00.10	011-08	83.80	01.00	04 10	0.10) 1.81	26.02	80.43	85.00	80.00	80.15	1.39	94.00	9.84	371	43	486	10			. 910				910	279	6523		
Sept. 1	85.08	85.10	83.69	84.05	84.30	0.26	3 1.57	86.10	86.43	86.43	86.27	86.31	1.81	94.60	10.10	384	49	789	10			1990				1220	360	6811	- Medium Sand.	Air pumps started at 9:28 o'clock, sand pumps at 11:10,
2	82.08	83.81	88,23	83.41	\$3.08	1.42	2 2,99	86.16	86.04			86.13	3.04	94.58	11.50		44 :						5.5	4.99	754	778	607	2547	if it	Art pumps antrea at 21.00 o cucky cand pumps at 11.10.
3	81.05	79.71	80.65	70.58	80.23	2.83	5.84	85,60	85.30		91.80	88.29		94.50					10				7.0	6.10	935	847	1631	1039	44 11	
4	77.93	75.75	78.01	79.08	78.44	1.70	7.63	\$6.00	85,40	93.10	94.05	89.64	11.20	94.87	15.03				11				8.25	6.91	1044	1064	2238	051		
õ	75.19	75.30	75.47	75.02	75.49	2.95	10.38	96.91	86 16	95.83	94.13	90.76	15,27	04.41	18.92	499			11				9.08	8.21	1240	885	3053	580	6 U	
ß	72.10	72.42	72.12	~ ~ ~ ~ ~	72,38	3,16	3 13.74	07 17	07 17	94.97	01.10	89.84			03.00	500														
7	70.15	69.94			70.09	2.24		85.07	84.95		94.10 94.95	90.06	17.51 19.97	94.30	22.03 24.11						•• •••••		10.30	9.36	1444	982	3503	561	Fine Sand.	
	67.38	68.82			68.22	1.87			84.97		93.00	90.00	21.98	94.20 94.25	26.03								11.50	10.46	1580	1212	3993	607	Coateo '	
9	66.32	65.05			66.25	1.97				95.78		90.36	\$4.11	94.23	27.97								19.25 13.00	12.14	1832	1356 1595	4398	617		
10	64.68	64.93			64.97		3 21.10					90.88			29.18							· 3625 · 3911		12.14	1918	1999	4822 3082	662 777		
			1											01.10									10.00	10.00	1014	1000	000.5			
11	62.58	62.53			62.74		23.33						27.70	94.10	31,36							4165	14.50	13.61	2055	2110	5540	762	0.0	
12	60.18	60.94		61.56	60.81	1.98				05,39		90.32	29.51	94.19	33.38	659							15.00		2189	1977	5903	670		
13	58.04 56.27	58.33 56.66		58.95		2.38				95.28		90,28	31.85	94.76	36.33		64 8		17				17.00		2382	1938	6370	609	Fine Sand.	
14	55.61		55.80		56.79	1.64				95.90	96.14	90.49	33.70	94.27	37.48				19					16.27	2458	2197	6741	652	Medium Sand with clay lumps.	
10	00.01	04.81	001.00	09.00	00.90	1.37	30.65	83,60	80.70	00.47	96.24	90,73	35.33	94.07	38.65	778	71 4	105	19			4968	18,50	16.77	2533	2435	7072	689		
16	52.85	51.31	52.90	52.31	52.27	3.15	33.80	85.20	86.36	95.71	06.26	90.90	38.63	93.86	41.59	783	71 4	1489	20			5318	19.00	18.05	2727	2586	7725	670		
17	51.39	50.87	51.87	51.70		0.70	34.59	85.28	86.48	95.53	96.58	90.94	39.49	93.68	42.20	822	72 4	1662	20			. 5576	20.00	18.31	2766	2810	7898	719		
18	50.14	49.33			50.17	1.81		85.18	86.22	95.10	96.48	90.75	40.58	93,46	43.29	832	78 4	1940	20			5865	19.25	18.79	2838	3027	8016	746		
19	48.41	47.80	48.82	48.46		1.80		85.00	86.58		96.60	90.92		98.38	44.96	832	73 4	1940	20			5863	20.30	19.51	2947	2918	8510	686		
50	46.46	46.04	40.90	46.73	46.53	1.84	39.54	85.50	86.12	94.80	96.57	90.73	44.22	93.25	46.73	837	78 5	5217	22		·	6149	21.00	20.28	3063	3086	8843	698	0	
21	44.11	43.76	44.53	44.40	44.19	2.84	41.88	85.38	86.50	92.94	92.40	89.31	45.12	98,19	49.00	842	78 5	5440	33			6378	23,50	21.27	3213	3165	9022	702) Timber work on caisson finished, air taken off at 11:45
22	44.07	43.72	44.47	44.87	44.16	0.03	41.91	85.1\$	86.17	93.10	93.10	89.37		93.10	48.94	842								*****		6703	9043	1496	**	o'clock, and Bertram moved to shore.
23	44.07	43.72	44.46	44 36	-14.15	0.01	41.92	85.20	86.32	93.04	93.21	89.44	45.29	93.04	48.89											6932	9059	1530	0	Concreting finished.
			-				-		-																					

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APPENDIX C.-CONTINUED. RECORD OF SINKING CAISSONS. PIER III.-CONTINUED. Observations taken at 8 o'clock.

Object	tarions	targu	ar o	O CIUCA.	

		ELEVATION:	OF CU11	ing Epsie.		SINK	AGE.		ELEVAT	TONS OF G	ROUNO		Avorage Penetra	Water	Depth			WB	MANTA			Ars	PRESSLAR.	Reaction	Set	Surface	Average Welght per sq.		
Date.	N 8	N. W.	s E.	s u.	Average.	1 <i>ц</i> 24 Поягь,	Total.	S. R.	8. W	Ч. Е	8. W	Average		Gauge.	nersed.	Calss Timber 1ro	Can-	Alr Lock Skaft- ete	Ma- s. suary.	Sand, W	ater Total	Indi	t- Calea-	due to Air Pressure		lu Contar L	foot on	MATERIAL.	REMARK8.
1892.						Ft.	-FL						F1.		Ft.	Tons. Ton				Tons.	ons, Tons	Lbs	s, Lbs,	Tons,	Tons,	Sq. 1(.	Lbs,		Laving mesonry commenced Nov. 9th.
Dec. 4	44.08	43.71	44,44	44.84	44.14	0.01	41.03	91.50	\$1.40	95.20	88.30	89.10	44.96	92.30	48.10	842 7-			825		776			8157	4603	8093	1024	Meduum Sand,	(Air pumps (stationary plant) started at 15.00 o'clock and sand pumps at 19.00 o'clock Dec. 3.
5	±1.03	43.61	44,40	44.24	44.07	0.07	43.00	91.60	\$1.60	95.30	88.30	89.20	45.18	92.10	48.03	843 7-	5093	27	825		776	0 20.3	50 20.85	8150	4610	(1026	10:31	es ec	(sand pinipis as 10.00 0 circle proc. 6.
6	41.18	41.30	41.36	41.73	41.39	2.68	44.68	01.00	81.00	94.50	\$8.10	88,65	47.26	92.60	50.61	842 74		37	825		770				4448	11/52	940	16 61	
8	30.44 36.01	39,18 35.90	39.71 36,20	40.00 36,34	39.06 36.11	1.73 3.55	46.41 49.96	90.90 91,00	82,50 81,20	92,90 93,80	88.40 88.30	88.08 88.58	$\frac{40.02}{52.47}$	92,20 92,20	52.54 56.09	842 7. 842 7.			825 825		· ·· 776	0 21.4		3444 3677	4316 4083	9803 10493	680 778	Sand and olay.	
~	00.01	00.00	00120	00.01	00.11	0.00	-10,00	91,00	01.20	20.00	00.00	60.00	00.31	02120	50.00	010	C ()1117.0	1	020		116	ų 20.	40 24.04	0011	4000	10480	110	isala and only.	[the other sonewhat smaller.
9			32.19			3.86		91,10	82.00	93,80	88.80	88.92	36.67	93.00	60.55	842 7			825		576			3083	8777	11336	606	16 55	Two logs found, one about 18 in. duam, and 25 feet long,
10	30.77	30,67	30.81	30,94	80.70	1 46	55.28	89.80	81.80	94.30	89.80	88.92	58.13	98.40	62.61	842 7-						0 25.5		4104	3696	114:19	643		
11	27.47 27.46	26.93	27.47 27.46	27.18 37.17	27.26 27.25	3.53 0.01	58.81 58.82	80,211 56,40	\$3,20 79,80	93.00 92.00	87.00 89.90	88.10 87.13	60.84 59.88	93.20 93.20	65.94 65.95	842 7 842 7		80 80	1061		129 815 129 815	8 28.0		4323 4823	3802	12168 11976	626 . 636		Sand pump machinery out of order.
13			27.41	27.18		0.02	58,84	90.80	78.80	88,10	87.10	86.20	58.97	93.10	65.87	842 7		30	1293		125 813			4319	4038	11794	655	- a.	Bertram moved to site of pier and its water pump used,
14 15	26.04 23.11		26,08 28.09	26.00 33.17		1.27	60.11	58.40	81.40	89.40	89.90	87.27 86.63	61.31 63.55	92.90 92.80	66.94 69,72	842 7- 843 7-	£ 5992 L 5009	30	1518 1741	14	149 861	9 28.1 5 29.1		4388 4571	4281 4396	12245	1 691		
16	25.11 21.79		20.00		23.08 21.76	2.88	63 99 64.31	86.30 85.70	81.30 82.50	92.20 90.10	\$6.70 86.60	86.22	64.46	92.50	50.72	842 7	i 5092	40	1941	187	187 890 197 (29			4687	4.596	12372	721		
17		18.82	18.59	18,99	18.92	2.84	67.15	\$7.20	83,20	92.00	88.00	87.35	ŵS, 43	92.20	78.28	842 7	£ 5992	40	2121.	381	162 950			. 4804	4758	13201	716		
18	14.93	14.88	14.84	15.04	14.92	4.00	71.15	84.70	82.20	93,80	87.70	87.10	79.18	91.90	76.98	843 7-	1 5992	40	2244	581	161 988	4 33.0	00 33.41	5047	4837	13816	100		
19	11.70	11.90	11.69	12.05	11.80	8.66	74.21	83.20	80.50	92.40	87.40	86.45	74.59	91.60	79.74	842 7	1 5989	42	2244	682	174 1008	0 38.5	25 84 61	3228	4502	14135	67.9		
20	9.60	9,67	9.48	9.75	9.61	2.25	76.46	82.30	82.30	93.00	87.50	\$6.28	76.67	91.60	81,99	843 7		48	2361	175	180 1021			5375	4897	14417	650		
21	8.21	8.11	8.16	8.31	8,20	1.41	17.87	82.10	81.40	92.80	88.00	86.08	77.89	91.40	88.20	848 7	1 5992	50	2474	N-11	180 1048	3 84.5	25 36.11	<u>345</u> 3	4998	14585	665	сь в.	{ Water pump of stationary plant running, Bertram maved to Pier V.
35	6.93	6.94	6.81	7.0%	6.91	1.26	79.13	►1.60	81,90	92,00	90,60	86.52	79.58	91.20	84.26	842 7		$\tilde{a}0$	2518	934	159 1056			5524	5045	14814	681	•• ••	
53	4.78	4.82	4.69	5,00	4.82	2.12	51.25	80.20	52.20	91.20	91.40	86,25	81. U 3	91.20	86.85	842 7	1 , 5092	50	2518	1036	169 1068	1 37.1	00 87.49	5663	5018	15067	666		Caisson reached bed rock at 16,00 o'clock,
24	8,30	3.81	3.64	4.11	3.79	1.03	82.28	80.60	82.40	90,80	91,60	86.35	89.76	90.85	\$7.06	842 7	4 5992	50	2518	1098	153 1075	a'. 85.0	00 87.78	5707	5020	15817	660		
25	3.57	8.79	3.62	4,09	3.77	0,02	82,30	81,00	82.10	91.30	91.30	86.40	82.68	90.60	86,83	842 7	1 5903	20	2518	1102	143 1073	4! 37.4	00 37.68	5692	5029	15225	660	Bed rock.	Cutting out rock,
26	3.57	8.79	8.62	4.00	8.77	0.00	82.30	80.20	81.40	91.10	\$1.40	86.02	82.25	90.00	86.23	842 7	1 5093	30	2518	1081	136 1069	8 86.		5653	5040	15175	664		
27 28	3.57 3.57	3.78 3.76	3.61 3.61	$\pm.05$ $\pm.05$	3.75 3.75	0.02	82.33 82.32	70 40	81,80 80.67	91.80 90.40	91.40 91.23	86.10 85.32	82.35 81.37	89,50 80,05	83.53 83.30	842 7- 842 7	1 5992 1 5992	30 30	2518 2518	1087 1043	116 1067	9 -30.5 el 36 i	70 37.91 00 37.03	5681	5058 5054	15189 15052	066 670	6 0	
20	0.01	0.10	9.01	÷.16	0.10	0.00	0.0.00	10,00	00.04	50140	01.30	00.02		011.00	00.00		1 0000	00	,.010	1040	Tel 1003	00.1	00 01103	0000	0001				
29	3.56	8.15	3,80	4.04	8.74	0.01	82.83	79.40	80,40	81.50	91,00	85.08	81.84	89,45	85.71	842 5.					149 1063			5019	5087	15057	669		
30	3,55	8,75	3.59 3.54	4,04	3.73 3.69	0.01 0.04	82.34 82.38	77.90 78,60	\$2.90 91.50	00.20 91.30	91,20 09,20	85.55 85.92	81.82 82.23	80-65 90.00	86.12	842 7- 842 7-		50 50	2518 2518	1057	149 1067 189 1069			5646 5659	5088 5086	15116 15172	666 664	ee 11	
31	8.50	3.51	a. 0±	4.00	0,00			10,00	01.00			00182	0.0110	20.00		035 1				1000	100 1000	0 00.1				1011.0	004		
1893.																													
Jun, 1	3.35	8,49	3.38	8.57	8.30	0.19	82.57	80.90	83.00	91.40	92.40	87.15	83.65	90.10	86.60	842 74		50	2518	1159	101 1075	6 36,1		3677	5059	15366	658		
2	8,10	8.15	3.10	3,40	3,19	0.81	82.88	83.00	83.50 00.20	90.60	91.60	87.18	83 90	90,10 E0.80	\$6.41	842 7-		50 . 50	2518	1177	100 1053			5097 5688	5036 5063	13418 15420	656 057		
3	8.02	3,09	3.01 3.01	3.33 3.33	3.11 3.11	0.08	82,96 82.96	87.30 87.40	82,30 83,40	89,00 80,20	90,00 91,30	87.15 87.85	81.04 84.74	\$9,80 89,70	86.60 86.59	842 7-	i 5992 i 5992	50		1180 1219	90 1073 63 1073			5058	5063	15510	655		
4	3.01 3.01	3.08 8.08	3.01	3.33	3.11	0.00	82.96	87.10	83.10	89.20	91,30	87.70	84.59	90.80	87.60	842 7			2518		101 1078			5749	5039	15-189	631	6 G	Pumping finished at 10,55 o'clock. Sealing commenced
12	2,99	3.03	3,00	8.29	8.08	0.08	82.99	87.60	87.60	91.10	90.10	89.10		03,90	90.82	842 7		50											Sealing finished at 17.30 o'clock Jan. 11, air taken off 7.35 o'clock Jan. 12.
																						1							

APPENDIX C.--Continued. RECORD OF SINKING CAISSONS. PIER IV.

Observations taken at 8 o'clock.

									-															-						
		ELEVATIO	is or Curr	ING EDGE		SINF	AGE		ELEVAT	HONE DP G	ROUND.		Average	Water	Depth				WEI	ORTS.			Arri	PRESSURE.	Reaction	Net	Surface	Average Weight per sq. fl.		
DATE	N. E.	NW.	S. E.	S. W.	Average.	111 24	Total.	N.E	N W	S. E.	s. w.	Average	Penetra tion of Cafason,	Gauge.	Immersed		alston	. Con	Alr Lock, Shofts	Ma soury. San	Water	Total.	Inde	Culco- lated.	due to Aly Pressure	Weight.	Contact.	Surface ,	MATERIAL.	REWARKS.
															-	Timber												tofriction		i Framing of caisson timber commenced Aug. 18th. Cut-
1892. Sept.24					83.00	Ft.	Ft.	\$0.00	79.00	81.00	79,00		Ft.	93.00	Ft. 10.00			Tons.		Tous. Tou										ting edge set up Aug. 26th. Catsson launched Sept. 20th. Caisson located at site of pier.
Sept.24 25					82.40	0.60	0.60	76.40	74.90	76.40	73.90			92,90		345														
20						1.10	1.70	74.90	74.90	74.90	72.90	74.40		92.90	11.60	366														
97	80.80	80.20	79,90	79.80	80.05	1.25	2.95	72.70	78.70	78.70	72.70	73.20		92.70		398														
28	81.45	81.55	80.50	80.60	81.02	-0.97	1.98		74.65	74.65		78,90				410														Water pumped out of caisson.
29	80.81	80.93	80.42	80 54	80.68	0.34	2.82	72.60	71.60	72.60	72.60	72.35		92.60	11.92	444	44		10			498								Concreting commenced at 8.50 o'clock.
30	74.84	75.88	74.81	75.83	75.35	5.38	7.65		67.05							486														
Oct. 1	71.81	72.18	71.66	71.97	71.89	8.46	11.11	68.22	68.22	69.72	66.82					506	49	619	10											
2	70.99	69.72	71.83	70.06	70.52	1.37	12.48	68.60	71.50	71.50	68.60	70.05		92.70	22.18	527	51	958	10					• • • • • • • • •						
3	70.38	68.44	71.54	69.60	69.99	0.53	13.01	69.70	68.80	74.50	72.60	71.40	1.41	92.57	22.58	548	53	1204												
4	69.99	68.00	71.39	69.49	69.74	0.25	18.26	71.78	71.78	74.03	71.63	72.31	2.57	92.48	23.74	550	53	1477					9.0		1491	602	512		Fine sand.	Air pumps started at 7.45, sand pumps at 18.05 o'clock
ő	69.23	67.88	70.12	68.75	68,09	0.75	14.01	71.78	72.28	74 43	70.28	72.18	8.19	92.43	23.44	550	58	1673	14	······ ···		. 2290	9.7	5 10.17	1536	734	638	2864		(me
6	67.98	67.90	67.84	67.76	67.87	1.12	15.18	71.57	21.37	76.87	70.87	72.72	4.85	62.37	24.50	587	53	1673	14			. 2337	10.5	0 10.63	1606	721	970	1487	a a	Sand pumps stopped at 2.50 o'clock. Causon straightened
7	67.98	67.88	67.83	67.73	67.85	0.02	15.15		70.88	77.49	68.28	71.93	4.08	92.28	24.48	624	55	2060					11.5	0 10.60	1601	1152	816	2824	a 0	S Repairing working chamber. Sand pumps resumed work
8	65.96	66.10	65.58	65.73	65.84	2.01	17.16		69.34	76 25	09.25	71.67	5.83	92.25	26.41	624	59	2395	14			. 3092	12.7	5 11.45	1780	1362	1166	2336	11 H	(at 10.00 0 cloca .
9	63.52	61.66	64.07	62.21	62.87	2.97	20.13	70.41	69.40	74.71	69.71	71.08	8.19	93.21	29.84	656	59	2731	15			. 3161	13.0	0 12.73	1923	1588	1638	1878	,	
10	60.32	39.10	60.66	59.44	59.88	2.99	23.12	71.57	69,07	74.90	67.40	70.73	10.85	92.15	32.27	673	60	3010	16			. 3759	15.0	0 14.01	2116	1643	2171	1514	· · ·	
11	57.97	56.72	58.03	50.78	57.89	2.50	25.62	71.88	69.38	75.08	70.00	71.46	14.08	92.08	34.70	733	62	3343	10			4154	16.0	0 15.06	2275	1879	2817	1384	Medium saud.	
11	55.33	58.78	55.05	59.80	51.56	2.53	20.02	72.00	70.00	74.55	72.00	72.14	17.58	92.05	37.49	754	67	3732	17				16.7		2438	2112	3515	1202	Heavy sand.	
12	50.00	52.09	58.72	51.97	59.41		30.59	71.83	60.83	74.25	72.75	71.92	19.51	92.00	39.59	798	68	4177	19				18.0			2463	3903	1262	Fine blue saud.	
10	10.90 I	47.74		47.84	48.85	3.56	84.15	71.10	68.10	78.60	71.60	71.10	28.25	91.93	43.08	837	69	4899					20.5		2825	2713	4450	1219	File blue sand.	
15	43.91		44.12					72.70		72.60				91.90	48,42			4955							3174	2755	5589	986		
10																														
16	41.54	40.36	41.70	40.61	41.07	2.41	41.93	74.10	68.10	73.20	72.50	73.00	30.93	91.87	50.80	912	77	5066	22						3320	2748	6180	889	** **	
17	40.70	39.02	40.91	39.23	39.97	1.10	43.03	74.85	66.85	71.60	78.10	71.60	31.63	91.85	51.88	925	77	5177							\$402	2800	6327	885		
18	89.39	28.33	89.59	38.33	38.96	1.01	44.04	72.10	68.07	78.00	74.07	71.81	82.85	91.87	52,91	967	78	5510	23						3468	8110	6570	947	c4 44	
19	35.70		85.90	34.45	35.07	3.89	47.93	71.45	66.45	73.45	71.95	70.82	35.75	91.95		994	83	5788	25					0 24.69	8780	3105	7150	864	(Fine sand	
20	31.38	30.10	31.59	30.31	80.85	4.22	32.15	74.23	65.73	78.85	72.65	71.49	40.64	92.15	61.30	1023	82	6129	26			. 7256	,28.0	0 26.60	4018	3238	81.29	797	with elay balls	
01	29.74	28.50	29.98	28.80	29.27		53.73		67.40	74.90	72.70	70.68	41.41	92.20	62.93	1031	86	6156	28						4125	8476	8281	839		Timber work of calsson finished.
22	26.47	25.81	26.67	25.51	25.99	3.28	57.01	70.00	67.50	74.30	74.40	71.55	43.56	93.10	66.11	1031	86	6811							4334	3623	9112	795	·· ··	
23	23.22	22.18	23.41	32.37	22.70	8.20	60.21		66.68	74.66		72.55		92.08		1031	86	7128	30			. 8270	80.0	0 30.07	4542	37.28	9950	749	Coarse sund.	Concreting of caisson finished,
	21.23		21.38	20.48	20.83	1.96	62.17		66.80					92.08			86	7200						0 30.92	4671	3676	10385	708	14 A	
25	21.21	20.25	21.36	20.40	20.81	0.02	62.19	71.10	67.60	74.80	73.30	71.70	50.89	92.22	71.41	1031	86	7200	88			. 8355	81.5	0 30.99	4681	8674	10179	732	** **	Laying of masonry commenced.
																										_		-		

APPENDIX C.-Continued. RECORD OF SINKING CAISSONS. PIER IV.-Continued.

Observations taken at 8 o'clock.

		ELEVATION	s or Curr	ano Epo	· 75.	50	OLAGE.		Et.EV.	ATIONS OF C	HOUND								W 1916	HTF -				AIR PRES	OURE	Reaction			Average Weight		
DATE.													don of	Water Gauge	Depth Immersed		Curson.		Air Lock.	·				Indi	Culeu-	due to	Net Weight,	Sortace In Contact		WATERIAL.	REMARKS.
	N. E	- N W.	S, E,	S. W.	Average	In 24 Honra	Total,	N. R.	ъw.	8. E.	8. W.	Average.	Calsson			Timber	Iros.				Sand, W	nter. To			Inted.				exposed to friction		
1862,						Ft.	Ft.						Ft.		Ft.	Tons.	Tons.	Tons.	Tons.	Tons.	Tons. T	ons. To:	ns, I	Lbs,	Lbs,	Tons.	Tons,	Sq. ft.	Lbs,		
Oct. 26	21.21	20.25	21.36	20.4	0 20.81	0.00	63.19	75.60	66,20	75.00	54.00	72.70	51.89	92.36	71.54	1031	86	7200	38						31.05	4690	8976	10379	766	Course sand.	
27	19.84	18.94	20.03	19.1	3 19.40	1.85	68.51	76.20	71.70	55.60	73.60	74.40	54.91	92.35	72.86	1031	86	7239	38					32.75	\$1.62	4776	4007	10978	741		
28	17.36	10,90	17 44	16.6	8 17.17	2.35	65.83	80.10	j 72.50	77.30	75.50	76.40	39 28	92,63	75.48	1031	-86	7239	39						32.76	4949	4189	11836	708		
26	14.92	14.53	14.98	14.8	9 14.75	2.45	68.25	81.20	74.70	16.60	78.60	76.52	61.77	93.57	78.82	1031	86	7239	39							5168	4275	12854	692		
30	13.21	12.85	13.28	12.5	2 13.06	1.69	69.94	26.70	75.20	79.90	74.90	76.70		98.79													44-11	12722	698		
31	10.51	10.30	10.53	10.8	3 10.42	2.6	1 + 72,58	79.40	78,90	82.00	77.00	78.07	67.63	93.70	83.28	1031	86	7286	39	1172		275 6	842 3	86 00	36.14	5456	4383	13532	648		
		· · · · · · · · · · · · · · · · · · ·														1091	9/1	2920	90	1.912		990 10	111	98.50	28.81	5565	4476	14396	622	а <i>и</i>	
Nov. 1			8.72	8.7	6 8.62		3 74.88			88,50	18.50	80 60		93.50	84.88										37.47	8460	4625	14797	625		
2	7.07		7.06	6.8	6 6.97	1.6-				84.10	76,10	80.95	73.98	98.30	86.33	1031		7289		1761	74			SD 00	08 84	5867	4806	15088	637		
3	3.69		8.69	8.5		8.84					75.60	79.50	75,89	93.10	80.49		86	7239	40	1966	05.9	865 11		38.50	20.54	5976	5025	15601	611	1. 51	
	1.92		1.92				81,16				80.00	82.25	80.41	93.00	91,16	1031		7259	43	2168	802	342 11			40.08	6054	5247	16010	635		
5	0.50	0,52	0.56	0.4	9 0.54	1.34) 83.46	83.54	80.00	86.60	81,60	88.00	82.46	92,90	92.36	1051	60	1.200	40	2108	100,5	042 11	001 9	30.00	90.00	0004	0.021	10010	0.00		
6	-0.86	-0.93	-0.89	0.5	6 -0.91	1.4	5 83.91	83.3	80,30	89.10	81,10	88.45	84.36	92.80	98.71	1081	86	7280	48	2286	499	816 11	500 4	42.00	40.67	6143	5337	16288	678		
7	-2.55	-2.82	-2.82	-2.8	9 -2.82	1.9	1 85.89	85.54	77.70	88.50	81.00	88.20	86.02	92.70	95.52	1031	86	7269	44	2286	589	322 11	597 4	41.30	41.46	6263	5834	16316	646		
8	-4.11	-4.12	-4.18	-4.3	9 -4.15	1.3	8 87.15	88.0	79.00	89.10	82.60	88.43	87.58	92.70	96.85	1031	86	7239	44	2437	673	815 11	825 4	42.50	42.08	6349	5476	16734	654		
9	-5.65	-3.67	-5.76	-5.1	8 -5.71	1.5	5 88.71	83.4	82.40	88.40	85.40	84.90	90.61	92.60	98,31	1031	86	7289	44	2518	806	262 11	080 4	48.00	42.67	6446	5548	17147	646		
10	-6.61	-6.95	-6.97	-7.0	-6.96	1.2	3 89,96	84.4	84.40	87.90	87.00	85.62	92.88	92.70	69.66	1031	86	7.239	**	2518	963	231 12	112 4	43.00	48.25	6583	5579	17455	639		
11	_7 00	-7.89	-8.02	-7.5	99	0.9	9 90.95	89.8	90.8	91.20	87.20	89.75	97.70	92.60	100.55	1081	86	7289	44	2518	1230	97 12	245 4	43.75	43.64	6502	5633	18108	625	Gravel and boulder	18.
12	-7.94	-7.91	-8.03			0.0	8 90.06	89.1	9,38	90,00	86.00	88.60	96.58	92.60	100.58	1031	86	7239	44	2518	1168	187 12	223 4	44.50	43.65	6394	5639	17937	627		
18	-8.05	_8.02	-8.16	-8.1	4	0.1		88.5	58.8	88.90	78.90	88.80	91.89	92,60	100.69	1031	86	7239	44	2518	94)9	300 12	127 4	44.00	48.70	6601	3526	17303	638		
14	-8.40	-8.36	-8.53	8	18 -8.44	0.3	5 91.44	S6.6) 78.0) SS.SO	79.80	88.45	01.89	92.60	101.04	1081	86	7239	44	2518	909	818 13	140 4	44.50	48.85	6624	5516	17305	637		
15	-8.89	-8.76	-9.02	-8.5	5 -8.86	0.4	5 91.89	85,0	77.6	88.50	79.30	82.75	91.64	62.60	101.49	1081	86	7239	44	2518	895	\$\$7 12	150 4	43.50	-14.05	6634	5496	17276	636		
10	-0.00																	1				1				0040	- (21)	10100	038		
16	-8.83	8.76	-9.02	-8.	-8.89	0.0	0 91.80	84.5) 76.50) 85.70	80.70	81,85	90.74	92.30				7239		2518				44 25		0074	5473	17160	640		
17	-8.82	-8.76	-0.02	-8.	∋5 —8.86	0.0	0 91.89	85.3	5 75.8	9 44.10	80.10	81.32		92.50	101.49		86	7230	વન	2518				44.00	44 05	6654	5467 5498	17032	637		Final settlement made at 15,50 o'clock.
18	-8.82		-9.02)5 —8.80	0.0	0 91.85	86.3) 76.64	9, 89.50	78.10	82.62		92.50	101.39	1031	86	. 7230	44	2518					44.00	6046	5496	17266 17303	685		Punping finished at 19 30 o'clock.
19	-0.17	-9.08	-9.82	~-9.	18 -9.15		8 02.17							92.40	101.57	1081	86	7.289	44	2518				45.00	44.08	6659	5494	17800	634		Sealing commetteed at 12.30.
20	-9.11		-9.33	-0.	18 -6.17	0.0	0 92.15	86.1	0 57.10	90.30	77.80	82,80	91,97	92.60	101.77	1081	86	7280	44	2518	913	335 12	100 -	44.15	44.17	0673	0494	11880	004		searing commences at 12.30.
30	9.17	-9.03	-9.33	9,	189.17	0.0	0 92.17	84.6	0 76,6	90.80	77.80	82.45	91.62	92.60	101.77	1031	86	7239	44	2518	894	347 12	159					17282			Sealing finished at 2.00 o'clock and air taken off at 16.15

APPENDIX C.-Continued. RECORD OF SINKING CAISSONS. PIER V.

Observations taken at 8 o'clock.

														-																
		ELEVATIO:	NS OF CUTT	ANG EDDE		StRI	CAGE.		ELEVAT	WONS OF G	RIUND.		Average						W E4	EGUITS.			Am Pn	E5st*RE	Reaction			Average Welghi		
DATE.						[m 21							Penetia- tian of	Waler Gauge.	Depth Immersed	(20101011		Air	Wa c		1	7	Caicu-	dae to Arr	Net Weight,	Suriace la Connei,		MATEGAL	REMARKS.
	N.E.	N. W.	S. 8.	S. W.	Average	fn 24 Houre,	Total.	N. E	Z. W.	5. E.	5. W	Average.	l'alsson.			Timbe	iron.	Con-	Shaits	s, soury. S	and, Water.	Total.	cated	inted	Pressure.			expased to iricilon		
1000						-									-															Framing of conson timber commenced Nov. 6th, cutting
1803						Ft.	Ft.						F.t.		Ft.	Tons.	Tons.	Tons.	Tons.	s. Tons. 1	ons. Tons.	Tons.	Lbs.	Lhs.	Tons.	Tons.	Sq. Ft.	Lbs.		edge set up on launching ways Nov. 8th, building of first section finished Nov, 93d, and enisson launched Dec. 11.
Dec. 14	88.20	82.80	83.20	82.80	83.00			74.40	70.40	78.20	73.20	74.05		93.90	9,90	204	28		s		· · · · · · · · · · ·	240								Chisson located at site of pier, afloat.
15 16	81.10	80.80	82.00	81.70	81.40	1.60	1.60	74.10	78.10	77.20	77.20	75.40		92.80	. 11.40	262	30		8											
16	79.20	S0.40 78.00	81.75 80.40	81.30 79.20	81.08 79.20	0.32	1.98	73.70 73.40	78.00	79.00	72.20	74.48 74.30		99.50	11.42	582	34		8											Concreting commenced.
18	76.64	75.00		78.58	75.61	1.88	6.39	78.40	72.40 75.90	78.70 77.90	72.70 75.90	74.30		93.20 91.90	13.00 15.20	296 296	34	46	8		•••••	384								Caisson handed on south side at 10:00 o'clock; 1950 sacks
10	10.01	111.00	10102	10.90	10.01	2.00	0.00	10.00	10.00	11.00	19.00	10.40		01.00	15.20	200	94	108				446								thrown in during afternoon.
19	73.30	73.30	77.85	75.35	75.82	1.29	7.68	76.60	76.10	78.60	78.90	76.30	0.98	91.60	16.28	296	34	407	8			745					221	6742		
20	74.85	72.07	77.23	75.85	75.10	0.22	7.90	76.20	70.80	80.40	76.60	77.30	2.40	91.60	16.50	296	34	600	8			938					403	4655		
21	74.38	72.77	77.14	75.88	74.95	0.13	8.05	77.40	75.90	82.20	77.40	78.23	3.28	91.40	10.45	296	31	676	8			1014					549	3694		Air pumps started at 11:30 o'clock, clearing out caisson.
22	74.48	75 65	76.88	75.25	74.76	0.19	8.24	77.20	75.70	81.70	77.20	77.95	8.19	91.20	16.44	296	34	676	9	5		1015	6.50	7.13	738	277	535	1035		
53	74.28	72.65	76.30	74.87	74.58	0.18	8.42	77.50	76.30	78.80	77.30	77.52	2.94	91.20	16.62	303	32	676	ş		• • • • • • • • • • •	1023	7.30	7.21	747	276	496	1113		. Saud pumps started at 20:10 o'clock.
24	72.76	72.83	72.73	72.84	72.80	1.78	10.20	79.10	76.60	84.80	79.30	79.93	7.15	90.83	18.05	825	35	896	9			1265	8.00	7.83	811	454	1201	756	Medium Saud.	
25	69.23	69.48	69.43	69.68	89.46	3.34	13.54	79.20	76.60	85.70	79.20	80.17	10.71	90.60	21.14	\$33	86	1118	9			1318	9.00	9.17	940	ā69	1801	632	in	Sand pumps stopped at 10:40 o'clock, waiting for timber
26	68.92	68.13	69.00	68.21	68.56	0.90	14.44	79.40	76.90	88.80	78.50	80.90	12.31	90.00	21.44	355	3/1	1118	10			1519	9.50	9.80	963	556	2072	537		fwork.
27	68.92	68.13		68.21	68.56	0.00	14.44	78.00	77.00	88.50	77.50	80.27	11.69	89.50	20.94	370	89	1118	10			1537	9.23	9.09	941	596	1963	607		
28	68.92	68.15	69.00	68.21	68.36	0.00	14.44	78.30	77.50	89.00	70.00	\$1.00	12.44	N9.03	20.49	390	40	1118	10			1558	9.75	8.89	950	638	2089	611		Sand pumps resumed work at 20:00 o'clock.
29	67.27	67.03	67.21	66.97	67.12	1.44	15.88	77.50	78.40	89,30	78 40	81.63	14.53	80.45	22.33	390	-40	1378	10			1818	11.00	9.69	1003	813				
30	63.16	65.47	63.04	63.35	65.25	1.87	17.75	76.10	79,50	89,90	78 50	81.05	15.83	89.85	21.60	427	41	1606	10			2084	11.00	10.68	1108	978	2357 2658	692 736		work.
31	62.17	63.41	61.75	63.99	62.38	2.67	20.42	75.60	84.10	88.30	80.80	82.20	19.63	90.00	27.42	442	42	1796	12				12.75		1222	1060	3296	643		Sand pumps stopped at 21:30 o'clock, waiting for theher
1893																											0200			some pumps supped at 21.00 o clock, waring lot timber
Jan. 1	60.79	63.00	60.56	61.77		1.30	21.72	76.60	81.60	88.30	87.30	88.43	22.17	90.10	28.82	464	43	1796	13			2316	13.00	12.51	1295	1021	3725	548		
2	40.79 60.74	61.92	60.56 60.47	61.60 61.49	61.24 61.12	0.04	21.76 21.88	77.70	82.20	88.40	83.90	83.05	21.81	90.10	28.86	479	43	1796	18					12.53	1207	1027	3664	561		
6 1	60.40	60.58	60.24	60.48	61.12 60.41	0.13	21.88	77.50	82.50	87.60 87.50	83.10 82.30	82.68 81.78	21.36	89:80	28.68	492	47	2060	18					12.45	1289	1323	3622	731		
3	57.92	58.00	57,80	57.88	57.90	2.51	22.59	77.20	78.80 83.20	87.50	85.00	82.60	24.70	89.70 90.80	99.29 83.90	300 300	47 47	2098 2400	18				14.00	12.71	1316	1842	3384	749		Sand pumps resamed at \$:40 o'clock.
									1.00.000	00.00	01.00	00.00		10.00	0.0.00	300	41	2400	10			2063	15.75	14.28	1479	1488	4130	715		
6	54.85	55.15	54.30	54.80	54.82	3.08	28.18	76.50	89.50	\$5.20	89.20	85.10	30.28	93.00	38.18	500	-17	2400	15		• • • • • • • • • • • • • • • • • • • •	2963	17.50	16.37	1715	1247	5087	490	(+	Sand pumps stopped at 8:00 o'clock, waiting for timber
1	54.17 114.77	33.06 55.06	54.42	34.71	34.74	0.08	28.26	76.10	88.10	87.70	89.70	83.40	30.66	93.10	38.36	500	47	2627	15				18.00	16.65	1724	1463	5151 ,	569		[work.
0	54.77	53.06	54.42 54.42	54.71 54.71	54.74 54.74	0.00	28.26 28.26	76.00 75.80	88.40 88.80	87.50 86.80	91.50 88.80	85.85 84.92	\$1.11 \$0.18	93.30 93.40	38.76	507	47	2858			••••		18.00	16.82	1742	1680	3326	643		
10	54.77	55.08	54.42	34.71	54.74	0.00	28.26	75.30	88.30	86,90	\$8.90	84.85	30.13	98.30	38.66	544 566	48 51	2858 5853	13 15				18.00 18.50	16.78 16.82	1737	1793 1743	5070	650		
															55.10	000	-01	2000	10			9429	10.00	10.03	1745	1743	5058	688		
11	54.77	55.06 55.06	54.42 54.42		54.74	0.00	28.26	75.10	87.70	80.70	88.20	84.45	29.71	93.60	38.86	577	5.2	2873	15		• • • • • • • • • • • • •	3497	18.50	16.87	1747	1750	4091	701		
12	54.77	55.06	54.42 34.42	54.71 54.71	54.74 54.74	0.00	28.26 28.26	75.10	88.00	86.90	NS. 90	84.72	29.98	93.90	39.16	587	58	2823	15				18.50	17.00	1760	1748	5037	694		
14	54.77	55.06	54.42		54.74	0.00	28.26	75.30 75.10	88.90 88.60	86.80 86.70	88.30 88.30	84.67 84.67	29.02	94.00	80.26	687	53	2858	13		•••••		18.50	17.04	1764	1744	5028	60-1		
15	54.77	55.06	54.42	54.71	54.74	0.00	28.26	75.60	88.30	86.70	58.20	84.70	29.93 29.96	94.00 98.90	59.26 39.16	587 487	53 53	2853 2853	13 15		•••••		18.00	17.04	1764	1744	5028	694		
														20.00	00.10	101	00	2004	10		•••••	81166	18.00	11.00	1760	1748	5033	695		
16	51.77	55.06	54.42	54.71		0.00	28.26	74.60	83.60	83.20	87.70	83.27	28.53	93.90	39.16	587	53	2853	15			3308	18.00	17.00	1760	1748	4793	729		
17	54.77 54.77	55.06 53.06	54.43 54 42	54.71 54.71	54.74 54.74	0.00	28.26 28.26	76.00	86.30	85.60	88.60	84.16	29.42	94.20	39.46	587	53	2833	15				18.00	17.18	177-t	1734	4943	702		1
10	54.77	35.00	54.42	51.71	54.74	0.00	28.26	76.40 76.20	58.30 87.20	85.00 85.40	89.20 89.30	84.97 84.52	30.23 29.78	94.50	39.76	587	53	8004	15		••••		18.25	17.26	1787	1872	5079	787		
20	54.77	55.06	54.42	54.71	54.74	0.00	28.20	75.20	87.00	85.40 86.40	89.30	84.83	29.78	94.55 94.65	39.81 39.91	387 587	53 53	3004	15		•••••		18.25	17.25	1789	1870	5003	749		
																	26	8155	11		•••••	as12	18.25	17.32	1793	2019	3058	799		
21 22	54.77	55.08	54.42	54.71	54.74	0.00	28.26	77.10	87.10	86.40	88.50	84.77	30.03	94.70	39.96	387	53	3135	17			3812	18.50	17.34	1795	2017	5045	800		
22	54.77 50.74	55.06 50.47	54.42 50.88	54.71 50.11	54.74 50.42	0.00 4.32	28.26	76.70	86.70	86.90	87.90	84.55	29.81	94.70	89.96	587	53	3155	17		····' ·····		18 50	17.34	1795	2017	5008	805	••	Pumping sand resumed at 15:35 o'clock.
20 24	49.07	48.82	48.80	48.55	48.81	4.33	32.58 34.19	76.70 77.20	86.70 86.90	86.90	87.90 87.10	84.53 84.70	34.18 35.89	94.70	44.28	587	58	3155	17		•••••		21.00	19.22	1990	1822	5784	635	**	Pumping sand stopped at 15:50 o'clock, waiting for concrete
25	49.07		48.76	48.51	48.79	0.02	84.21	76.10	85 90	87.60	87.10	84.35	35.50	94.80 94.90	45.09	587 (024 ·		\$155 \$155	17		•••••			19.06	2067	1745	6029	379	14	
	-		· ·			1		1.000	01110	01100	00.00	01.00	00,00	01 00	1 40.11	0.24	0.1	3100	17	T	•••••	3850	22.00	20.01	2072	1778	5974	595		

APPENDIX C.-Continued.

RECORD OF SINKING CAISSONS.

PIER V.-Continued.

Observations taken at 8 o'clock.

Thate.		Elevation	OF CETT	RG EUGE.		Sent	492		ELEVAT	PRONS OF G	sauxo.		Average Francis	Water	Derdh				WRIGHTS.		AIS PRI	EASU RE ,	Reaction date to	Net	Surface	Weight per sq.		
Date.	N. B	28. W	s. R.	≪ W.	Average.	In 24 Haurs.	Toral	N, E	N. W.	8. E	sw.	Average.	Feilers tissiof (alssin,	Bunge,	mersed.	Tinder 1	ilsson.		Mr Lock, Ma hafts, mary, Sand Water,	Total.	Indi- osted	Calen- lated.	Pressure	Weight	Costact	fool on surface expased to friction	MATERIAL	REMARKS.
1893						Ft.	Ft.						Ft.		 Ft,				eu Tous, Tous Tous Tous.	Tous	Lbs	Lb4.	Tons.	Tons.	89. Ft.	Lbs.		
Jan. 26	49.07	48,83	48.76	48.51	48.79		84 91	74,80	87.10	87.70	85.70	88.82	35.08	94.90	46.11						22,50	20.01	2073	1778	5885	604	Medium Sand.	
27	49.07	48.82	48.76	48.51	48.70	0.00	84.21	54.80	86.70	88,90	\$6.80	\$3.80	35.01	94.75	45.06					3871	28.00	19.95	2066	1805	5892	612	11	
28	49.07	48.82	48.76	48.31	48.70	0.00	34.91	78.20	83.30	86.90	85.90	82.82	34.03	94.75	45.96	(645	54 8	155	17	3871	28.00	19.95	2068	1805	5717	631		
29	48.85	48.55	48 55 (48.25	48.55	0.24	84.45	74 50	84.00	86.20	84.20	82.22	33.67	04.00	46'02	645	54 a	155	17	3871	28.00	10.90	2070	1801	5057	637	4.4	
30	48.85	48.55	48.55	48.25	48.55	0.00	84.45	55.10		87 70			83.87	94.60	46.05			155	17		28.00	10.99	2070	1801	5006	648	**	
31	48.85	-18.53	48.55	48.25	48.55	0.00	84.45	75.20	81.70	85.60	82.60	81.27	32.52	94.45	45.00	645	54 8	155	17	3871	28.00	19,92	2063	1808	5467	658	**	
Feb. 1	10.07	10.75	10.85	10.07	40.55	0.00		-1.00		05.00	01.10		32.25	04.30	45.75	(1.1P		10.7	12	9074	04.05	10.86	2056	1815	5418	620		
Peo. 1	48.85	48.55	48.55	48.25 48.25	48.55	0.00	84.45 84.45	74.60 76.10	80.00	87.50 86.70	81.10 82.10	80.80 81.50	32.20	93.00	45.15					8871	28,25 28,25	19.69	2030	1833	5586	662		
3	48.85	49.55	48.55	48.33	48.55	0.00	84,45	76.50	81.50	87.00	81.80	81.50	33.15		45.15			135	17	3871		10.00	2020	1843	5569	662	u	
4	48.85	48.35	48.55	48.25	48.55	0.00	84.45	78.20	82.10	\$7.80			33.52	03.40	44 85				17		28,00		2014	1837	5691	660	**	
5	15.85	48.55	48.55	-48.25	48.52	0.00	84.45	75.10	81.60	87.40			32.70	98.30	41.95	645	54 8	155	17	\$871	22.50	19.51	2020	1851	5464	674	**	
6	48,87	10 55	48.55	48.25	10 87	0.00	94 15	PP 10	80.00	80.80	80.30	80.62	32.07	93,90	45.35	645		165	17	3874	23.25	10.89	2088	1833	5388	680	11	
0	48,85	48.55	48.55	48.25	48.55	0.00		75.40 75.60	80.60	87.70	80.20		32.47	93.80	45.25			155	17		22.00	10.95	2034	1837	5155	674		
8	48.85	48.55	48.55	48.23	48.35		34 45	77.00	80.00			81.07	32.53		45.80			155	17		22.00	19.06	2036	1835	5468	672		
9	48.85	48.75	48.35	48.25	48.55		34.45		80.40	87.50			32.77	04.00	45.45			135 .	17		22.00	19.73	2048	1828	5505	664	**	
10	48.85	48.55	48.55	48.25	48.55	0.00	84.15	75.30	80 80	87.30	80.50	81.47	32.92	64.20	45.65	645	54 3	155	15	3871	93.00	10.81	2051	1890	5581	655	**	
	10.05	10.75	10.77	10.05	40.55	0.00		717 10	01 10	87.80	00.00	81.60	33.05	94.20	43.65	645	54 3	155	15	3871	22,00	19.81 (2061	1620	5552	656		
11	48.85 48.85		48.55 48.55	48.25	48.55	0.00	84.45 84.45	76.40 77.10	81.40 79.60				31.97	94.20	45.65			135	19		32.60	10.51	2051	1893	5371	678		
13	48.85		48.55	48 25		. 0.00		76.80		87.80			\$3.50	64.25	45.70			155	10	3873		19.88	2053	1830	5628	647	**	
14	48.83	48.54	48.51	48.22	48.59	0.08		76.50	80.40				32.93	64.45	45.03						22.00	10.98	2004	2111	5533	568	**	Sand pumps started at 15.80 o'clock.
15	40.78	46.47	46.56	46.30	46.51	2.01	36,49	78,30	80.20	92.80	81.80	88.27	86.76	94.95	48.44	6.45	54 3	723	19	4440	28.00	21.09	2176	3164	6176	783		
16	44.14	49.06	43.83	48.07	43.00	9.61	39.10	75.80	50.80	91,50	78,50	81.65	37.73	05.00	52.10	694	58 3	ñ23	19	4.189	28,00	22.61	2811	2149	6243	686		
10	40.42	39.97	40.09	39.64	40.03		48.97	77.20	58.50	90.70			41.54	97.10	37.07			616	19	4685	33.50	24.57	2565	2120	6979	605		Sand pumps slopped at 11.35 o'clock waiting for concrete.
18	39,39	38.91	39.09	38.01	39.00	1 03		76.00	78.00	90.00			41.50	96.70	57.70					4685	26.50	25.04	2593	2092	6972	600	45	Sand pump started at 15.30 o'clock. [damage.
10	37.15	36.89	36.83	36.57	36.86	3.14	46.14	73.00	79.00	90,70	77.70	80.60	48.74	96.65	59.59	691	58 4	248	19	5011	27.00	25.95	2686	2825	78-18	638		Sand pump stopped at 12.45. Ice moved out without
20	83.38	35.07	35.00	34.69	\$5.03	1.88	47 07	78.00	77.00	87.50	76.30	70.75	44.58	94.50	59.47	691	58 4	370	20	5189	26.00	25.81	2679	2407	7518	657		
01	35.38	35.06	35,00	34.08	33.03	0.00	47.07	76.10	75.10	87.20	77.20	78.00	43.87	94.90	59.87	691	58 4	370	20	5139	25.00	25 98	2690	2449	7870	665		
.c1 0.0	35.38	35.06	35.00	34.68		0.00		76.20	73.20	56,90			48.02	94.70	59.67			697	20	5466	27.50	25.90	2689	2784	7227	770	-11	Pumping sand resumed at 18.30 o'clock.
23	35.24	34.84	84.85	34.45		0.10	48.10	76.40	55.40	89.60	75.60	79.95	44.41	94.60	59.76	532	61 4	697	20	3510	27.50	25.64	2686	2824	7461	737	**	
34	81.00	81.50	31.50	32.10	31.50	8.34	51.50	77.60	74.60		76.00		48.10	94.80	68.30			697	20				2844	2607	8081	667		Timber work finished.
25	29.67	29.23	20.35	28 03	29.29	2.21	68.71	74.60	73.60	99.00	78.00	77.55	48.26	95 40	66.11	755	69 1	898	22	5741	30.00	25.69	2971	9778	8108	684		
96	26.42	25.99	26.08	25.65	26.03	3.26	56,95	72.30	70.30	84.30	69.30	73.80	47.77	95.95	09.92	735	69 5	185	22	6031	81.00	80.85	3149	2889	8025	720	-	
27	22.05	21.82	21.73	21.50	21.58	4.25		74,80	70.80	88.40			58.32	95.80	74.09			185	22	6081	82.40		3326	2705	8658	604	0	Pumping sand stopped at 13.15 o'clock.
28	21.49	31.25	21.19	20.95	21,22	0.56	61.78	74.00	75.00	81.00	72 00	75.50	54.28	96.20	74.08	785	69 5	482	23	0278	32.50	32.54	3366	2909	6119	628	**	Concreting caisson finished.
Mar. 1	31.40	21.18	21.09	20.87		0.08	61.86	74 80	75.40	82.00			55.54	66.85	75.71			637	29		32.00			3081	9881 6109	600 678		f Pumping saud resumed at 14.00 o'clock, masonry com-
2	21.26	21.02	20-94 .	20.70	20.68	0.16	62.02	75.40	72.40	73.50	77.50	75.90	54.23	96.90	75.92	755		637	23 15	6-198	33.25	32.95 33 80	8412 8500	3086 3320	9495	678		imenced.
8	10.10	19.02	18.83	18.75	18.93	2.05	64.07 63.60	74.80	73.80 73.90	82.00 81.40	71.60 71.90		56.52 58.02	96.80 96.50	77.87				24 235 24 457				8555	8887	9747	695		
4	17.54	17.50 15.00	17.30 14.78	17.26 14.78	17.10 14.89	2.51	68.11	70.90	71.90			78.65	58.76	96.40	81.51					6991		33.38	3663	3328	987.2	674		
5	15.00	14.00	14.10	14.10	A.R OD	2.01	u																	0000	10245			
6	11,43	11.53	11.87	11.47	11.45	3.44	71.55	74.40	71.40	82.00			63.37	96.25	84.80				25 586 106				3810	3368	10646	633		Sealing commenced at 16.00 o'clock.
7	10.53	10.51	10.56	10.55	10.54	0.91	72.46	77.00	71.90	81.30			65.33 66,23	65.95 95.80	83.41 80.41				26 667 121 26 667 143		38.00	87.07 37.50	3838 3883	3437 3416	10975 -	620 614		commission at 10.00 0 chock.
8	9.30	9.45	9.84	9.49	9.39	0.11	78.61 73.73	76.80	75.80 73.20	59.70 81.50	70.20		67.29	96.15					26 667 143			37.50	. 3908	8407	11305	603		Pumping sand finally stopped at 15.50 o'clock.
9	9.24	9.28 9.26	9.28	6.32 9.30	9.28	0.11	78.53			83.30			66.95	98.40	89.13				26 667 210					3359	11248	897		1
10	0.00	0.=0																							11.402			Sealing finished at 16.00 wclock March 12th. Air pumps
13	9.23	9.24	9.28	9.29	9.26	0.01	78.74	77.70	54.70	81.70	76.70	77.70	68.44	66.55	90.29	785	69 5	687	26 667 238	7892					11498			t stopped at 6.40 o'clock March 13(h.

APPENDIX D.

TIME, COST AND MATERIALS USED IN FOUNDATIONS.

PIER II.

	PRINCIPAL	NIGHT FORENAN, F	bi.u.	Lock Ps	BESURE CO	GERE CLAY	Conver 6	TOLD (IN	DLES, 'REIL LEAD	GAL FOR	ALCONES.	DAY	IGHY	PUMP IIS	PERS. PU	RENEN. PJ	UOAL DETCHING	LOAL FOR BOILFRF.	SIGNAL BLM	CYLINDER W	CANTE COAL			WATER ST	
	FOREMAN.	FORENAN, P	OSEMEN. TR	SNDEBS	MEN 3	fucse Hoist Hex. Mex		commenter en e		BONES.	EN	GINEERS. ENG	INFERS	MES			LODZ HD.		OIL. OI	015	OIL	TOTALS SUN	T		REMARKS,
DATE			-			t 7	1	i i	ti ti	L.	1	Ë	nt.	11.	1, T	ii ii	it it	nt.	11 11	남 남	ti ti	EACH DAY. DAY	, DATEMIAL,	rev-	A DECEMBER OF
	3 s.	55. 10.01	noui		nom 13%	noui 198. Boui	N. DOL	ROL	nou:	uqui	mou ays.	e în	nou	nom	mou ays.	nout ay s.	ays.	ons.	mon the	ta a a a a a a a a a a a a a a a a a a	ints.			atro stree	
1893	De	D. D.	1 4 9	DC	- P	Di Di	11 V I	× ×	4 2 4 I	6 7 (A	4 <u>- 4</u> A	< A		2 9	A	< P				< <u>61</u> < 2	~ 3. ~			H N NC	
Jan. 18	1 5.00	1.75		1.00 53	11.00		2 .51	8	.15	2 55 .		8.00 1	8.00 .				4.20								Air pumps started at 15.40, sand pumps
						8.50																139.22 2.4		24 49 80	
						8.50																165.05 3.4 155.15 2.3		28 54 25) Stopped sand pump at 5.550°c% Jan. 22.
91	1 5.00	1 3.50 2	6.00 3	6.00 32	64.00 S	8.50 8.50	2 .51	46	.83	2 .00 -		3.00 1	9.90		6.00 2	4.801.2	4.30 118 2.2	0 12.7 00.	-04	80 5 50	D .04,	145.75 0.0			(Working day from 8.00 plclock to 8.00
																							•		o'clock next dale),
						1.75																		27	
						8.50																53.93 0.0			
						8.50																76.51 1.8		1258 49 20	5 Staried sand pump at 19.85 o'clock.
						8.50 8.50																130.74 0.5			Stopped sand pump at 16.52 o'clock.
21	1 0.00	x 3.00 23	1,00 0	0.00 205	00.00 2	0.00	0	00 10		a , uro ,		0.00 1	0.00		~	1.00 2	1.00 1 1.11	5 10.1 00.	10			100.11 0.0	1	080 100 100	
						8.50																44.94 0.5		20	
						8.50																55,88, 0.0		19	
						8.50																57.12 0.4 58.33 0.0			
31	1 5.00	1 3.50	8	6.00		8.50	2 .51 :	2 .19 4		1 .371.		0.00 1	3.30	*	4.00 %	4.80 %	4.80	. 0.0 19.	18			00.00 0.0	2		
Eab 1	1 5.00	1 3.50		8.00		2 50			02		1	9 90 1	3 90	0	4 00 9	4 80 9	4.20	0.2 8	12. 40	3.8	5 80	41.18 0.1	a		}
						8.50																56.00 0.0			
						8.50																90.31 0.1		21	
4	1 5.00	1 3.50 3	9.00 3	6.00 33	00.00 2	3.50	-l 1.02	.25 14	.26	. 55 .	1	3.30 1	3.30	2	4.00 2	1.80 2	4.30	. 16.2 49.	89	16 .36		164.33 2.1	8 11	2015 50 20	Started sand pump at 11.45 o'clock.
5	1 5.00	1 3.50 8	9.00 3	6.00 34	68.00 2	8.50	4 1.02	7 .36 12	.22	3 .55 .	1	8.30 1	3.30	2	4-00 5	4.80 2	4.20	. 18.8 57.	20	80 8.74		177.60 2.2	5 ¹¹	\$5 ⁴ 2, 23, 38	ð
e	1 5.00	1 8.50 8	9,00 3	6 00 22	66 00 0	8.50	1 1 09	98 5	00 1	a (a	1	9.80 1	3 30	2	1 00 9	4.80.9	4 20' 4 1 07	5 14 0 81	78		16 99	1.15 31 1.8		24 44 84	1
7	1 5.00	1 3.50 24				8.50																		618 40 44	
8	1 5.00			6.00 -13		8.30																99.37 1.3		4 52 83	
9	1 5.00	1 8.50 3	9.00 3	6.00 34		8.50,																161.84 1.5	6 **	24 46 25	5 Sand pump stopped al 16:35, air
						8.50																	ĩ 4		pumps at 20:45 o'clock, and stationary
11		1 3.50	3	6.00	1	1.75						1	3.30	1	2.25 1	2.40 1	2.10		•••••			21.30	· ·		, plant dismantled.
	4 2.50					1.75 3.50 [°]											2.10							- 518 50 20 1912 49 21	8 Berlram moved to site of pier. Air (pumps started at 13.10 o'clock,
	1 5.00	1 3.00 2				8.50																	Verycours	24 38 87	5 [and saud pump at 17.50 celock.
16	1 5.00	1 3,50 8				8.50																158.67 1.8		24 36 31	
37	1 5.00		0.00 2	4.00 36		8.50											4.20					166.50, 2.2		24 37 36	
			0.00	1.00.01										4.00	0.10		1.00	10.11	00			220 11 0	0		
	1 5.00 1 5.00	1 8.50 3 1 3.50 3	9.00 2			8.50											4.20					156.41 3.4 169.82 1.5		23,5 39 32	
	, 1 5.00					8.50																161.52 1.3		21.6 87 30	
	1 5.00		15.63 2			5 25																218.91 1.4		2132 46 28	
22	1, 5.00	1 8.75 5	15.65 2	4.80 49		5.25																221.57 1.6	12	2015 48 3:	
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28	1 5.00	1 8.75 5		4.80 50 4.80 51		5.25 5.25											4.20					225.84 3.1 231.43, 8.5		24 48 3	
25	1 5.00					3.23																223,81 1.		24 49 8	
26	1 5,00					3.25																220.67 3.4		20 50 50 3	
27						5.25																216.06 1.		1475 47 3	
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28	1 5.00					5.25						3.22 1					4.20					204.34 0.		1148 38 38 348 46 3	
30						5.25																213.90 0.		638 40 5 638 43 2	
						5,25																208.02 0.		5.8 42 2	
Forward	197.50	147.00	328.65	945.90	2335.80	164.50	20 29	10.03	13.33	91 08	71 48	138 98	180.05	1 83, 40	149 99	906.40	180.60 5.0	1.163	.27 1.74 4	31 14 76	1 80 1 91	\$ 6121 66			
	1							I way		41.00	,		-50.05	30/10/	-		0.0	1 .400	ľ		1.00 1.01				

APPENDIX D.-Continued. THME, COST AND MATERIALS USED IN FOUNDATIONS. PIER II.-Continued.

CHEFFE SUGAR CAVELAS, RED LEAD DEAT MATCHINE, WATCHINE, DAY NORTH VILL PLANE, WAYER PURPS TOTALS FEET TON SINK MATERIAL, BAID DAY DES REMARKS. 1893 30, 29 10.03 13.33 ... 31.05 74.48 13×.95 130, 55 83.40 143, 22 366.40 180.60 3.03 1463.27 1.74 4.31 14.76 1 80 1.21 \$ 6131.69 Brought forward. 197.50 147.00 328.65 223.20 2585.80 161.50 231.74 0.73 Sand and 1848 38 27

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 1 April 1 1 5.00 1 3.75 5 15.63 2 4.80 48 117.60 3 5.25... 201.11 0.80 945 86 29 Sand pump stopped at 24,00 o'clock. 3 1 5.00 1 3.75 5 15.65 2 4.50 48 115.20 3 5.25 6 1.50 6 .40 27 .50 2 .45 2 4.00 1 3.34 1 3.34 1 3.34 1 1.20 1 2.46 2 4.50 3 4 .. 30 018 44 32 Sand pump started at 7.20 o'c'k April 5. 4 1 5.00 1 4.00 9 29.25 2 5.00 65 152.55 14 2.16 5 1.25 10 .30 46 .85 2 .48 2 4.00 1 3.85 1 3.85 1 2.40 2 4.80 2 4.80 2 4.20, 8.8 19.60 5 1 5.011 4 00 84 27.50 2 5.00 65 162.56 3 5.20 6 13.20 3 .75 10 .01 42 .78 2 .40 2 4.00 1 3.33 1 3.38 13 1.50 1 2.40 2 4.80 2 4.80 7.8 17.24....... 265.78 0.00 94 47 32 305.87 0.08 Sat and 2838 41 32 6 1 5.00 1 4.00 9 29.25 2 5.00 67 167.50 3 5.23 6 18.20 5 1.23 8 .40 28 .54 2 .49 2 4.00 1 3.34 1 3.34 2 5.40 1 2.40 2 4.80 2 4.20 . 2242 41 32 7 1 5.00 1 4.00 9 29.23 2 5.01 66 167.00 8 5.23 6 13.20 5 1.23 12 61 12 .25 2 .49 2 4.00 1 3.33 1 3.30 2 5.40 1 2.40 2 4.80 2 4.20.. 1043 46 33 Sand pump stopped at 18.30 o'clock; be-8 1 3 00 1 4.00 0 29.25 2 5.00 67 167.50 3 6.25 6 13.20 5 1.23 10 .31 13 .27... ... 2 .49 2 4.00 1 3.33 1 3.33 2 5.40 1 2.40 2 4.80 2 4.80 ... 13.3 81.42..... 290.60 0.16 37 [gan blasting. 10.8 25.52..... 7.7 18.46.... 278.18 0.61 9 1 5.00 1 4.00 9 20.25 2 5.00 39 166.35 3 5.25 6 13.20 5 1.25 11 .36 14 .28 2 4.49 2 4.00 1 3.34 1 3.34 1 2.40 2 4.80 2 4.20 32 270.10 0.12 10 1 5.00 1 400 1 29.23 2 5.00 06 165.0/ 3 5.20 6 13.20 7 1.55 6 .30 18 .34. 2 .40 2 4.00 1 3.33 1 3.33 1 2.40 2 4.80 2 4.80 2 4.20 .. 275.42 0.12 30 11 1 5.00 1 4.00 9 29.25 2 5.00 644 19129.3 5.25 6 13.29 7 1.73 11 .06 28 .45..... 2 .40 2 4.00 1 3.33 1 3.33 1 2.40 2 4.80 2 4.81 11.5 27.16 6.5. 32 33 Sand pump started at 1.20 o'clock. 9.7 22.92 274.50 0.22 12 1 5.00 1 4.00 9 29.20 2 3.10 60 165.00 3 5.25 6 13.20 3 .70 15 .65 40 .91 ... 2 .49 2 4.00 1 3.84 1 3.34 ... 1 2.40 2 4.60 2 4.20 . 10.8 24.33 161.04 269.40 0.12 625 80 82 18 1 5.00 1 4.00 9 20.23 2 5.00 63 137.30 3 5.23 6 13.30 5 1.23 11 .56 24 .47...... 2 .40 2 .4.00 1 3.33 1 8.33 1 2.40 2 .4.80 2 4.30. 11 30 52 Sand pomp stopped at 19.00 o'clock. 14 1 5.00 1 4.00 9 29.20 2 5.00 59 148.73 3 5.25 6 13.29 3 1.25 12 .66 22 43. ... 2 .49 2 4.00 1 3.33 1 3.39 1 1 4.423 1 2.40 2 4.20 ... 11.3 27.17 ... 11.3 27.17 ... 11.5 276.01 0.02 84 249.60 0.14 262.53 0.54 26 . 12 0 28.85 16 1 5.00 1 4.00 9 29.20 2 5.00 59 147.30 3 5.23 6 13.20 5 1.33 12 .73 24 .44 2 .49 2 4.00 1 3.33 1 3.33 1 2.49 2 4.02 2 4.02 38 Stopped one air pump at 14.14 o'clock. 262.88 0.03 17 1 5.00 1 4.09 9 20.26 2 500 651 133.75 3 5.25 6 13.20 3 7.5 9 .50 20 .48..... 2 .49 2 4.00 1 3.33 1 5.33 1 2.40 2 4.30 2 4.30 2 4.30 18 1 3.00 1 4.00 9 20.25 2 5.00 58 146.25 8 5.25 6 13.26 3 7.5 10 .56 34 .65 2 .49 2 4.00 1 3.34 1 3.34 1 2.40 2 4.30 2 4.30 1128 42 32 Sand pump started at 20.40 o'clock. 257.27 0.03 10 5, 24.81 2155 41 23 Started second air pump at 8.05 o'clock 10 1 5.00 1 4.00 9 20.23 2 5.00 55 138.76 8 5 25 6 13.30 8 9.00 11 .61 23 .43 ... 2 .49 2 4.00 1 3.33 1 3.38 1, 425 1 2.40 2 4.80 2 4.30 ... 7.5 16.65 7.5 16.65 20 1 5.00 1 5.00 1 4.00 9 29.23 2 5.00 60 150.00 8 5.23 6 13.30 3 .75 11 .61 22 .48 ... 9 .49 2 4.00 1 3.38 1 3.38 2 5.40 1 2.40 2 4.80 2 4.30 ... 11.3 26.70 11.3 26.70 946.96 0.04 6 45 21 Sand pump stopped at 16.25 o'clock. 268.14 0.19 275.47 0.02 22 21 22 1 5.00 1 4.30 9 31.35 2 5 00 59 105.00 8 7.55 0 13.20 5 13.20 5 1.35 20 54 2 400 2 4.00 1 3.33 1 3.35 1 2.40 2 4.96 2 4.20 0.5 22.40 12 7.2 980 15 0 41 34 279.81 0.22 25 [5.25 o'clock 648 31 37 Sand pump started at 22.45, stopped at 277.35 36 Sealing commenced at 14.05 o'clock. 289.51 Sand and 26 1 5.00 1 4.80 9 36.45 2 4.50 61 342.43 3 5.35 14 26 2 49 2 4.00 1 3.33 1 3.35 1 2.40 2 4.50 2 310.52 87 gravel. 208.70 355 40 26 Sand pump started at 10.15 o'clock. 675 47 26 Sand pump stopped at 18.35 o'clock, 986 67 28 1 5.00 1 4.50 9 36.45 2 6.60 57 185.10 3 5.25 ... 3 7 .30 42 57 ... 2 4.0 2 4.00 1 5.33 1 5.35 1 1.20 1 2.49 2 4.50 2 4.30 7.0 14.81 288.91 30 30 1 5.00, 1 4.89 9 36.45 2 6.00, 92 177.66 8 3.35 3 .70 12 .67 4 .08 2 .49 2 4.00 1 3.34 1 3.34 1 2.49 2 4.50 2 4.50 5.8 17.55 271.84 21 May 1 1 5.40 1 4.80 2 30.45 2 6.60 50 105.00 3 5.39 5 1.29 11 69.18 30 2 48 2 4.00 1 3.23 1 3.42 1 2.40 2 4.88 2 4.90 5 8.59 265.81 22 2 1 5.00 1 4.80 8 32.00 2 6.00 51 198.30 3 5.23 3 .75 12 .67 10 .19 2 .49 2 4.00 1 3.22 1 3.29 1 2.40 2 4.80 2 4.80 5.0 10.58 5.0 10.58 5.0 10.58 2 .19 2 .19 2 .40 1 3.22 1 3.29 1 2.40 2 4.00 2 4.20 ... 5.0 10.58 5.0 10.5 257.38 35 Air pressure taken off at 18,00 o'clock 302.50 286.13 1304.85 405.80 7705.76 387.75 973.02 64.20 97.07 28.38 12 30.71 296.46 948.64 948.61 125.00 231.42 364.80 139.90 5.01 223.50 2.78 5.81 15.4 1.31 40.00 12 Other expenses charged to Sinking 2793.51 \$15719.43

APPENDIX D.—Continued. TIME, COST AND MATERIALS USED IN FOUNDATIONS.

PIER III.

																									and the second se
	PRIN	MAN FOR	IGBT ENAN FO	51 II BEMEN	LOCK TENDERS.	PRESSURE	Currie House	COFFEE	SUMAR CAS	REA REA	COAL FOR HEATING	MASTER OR	DAY	Sum	PROF ELEVAT	OR FIRENCE	COA:	L COAL	. FOR SIGN	AL BLACK CYLANS	IN WASTE COAL			WATEB H	7
DATE.							MLN			LEAD	BOXLS.	WAN.	NOINERS IN	INCERS.	MEN. M88		L'FRAS	8*, , B041.	1.2 Rg. (11).	. UI. OI.	OIL.	TOTALS FEE	Y	Pi mrs 😪	
DATE		unt.	ant a	11	4	1 10	i i	1	3	at a	4	2	11	nr.		- 		Ħ	T.	말 날 :	ਤੇ ਦੂ ਤੋਂ	HACH DAY PEI	MALERIAL	1.1.1	REMARKS
1909	100	s(a) s	niot a) s	nom	# (1) # (1)	ays.	4 (4) 10 10 10	in the second se	5×.	by, utou	1001	ays mou	ti a	1110	nou.	1011	7	nou	11 ST	nte, nte,	nen Partu Bits			runs runt runt	
		< <u>a</u>	₹ Ω	~	a v	~ ~	a ~	A P	N Y E	4 1 4	19 Q	6 7 8	n	Ar Do		- Dia	De	To	Pil	AN AN AN	A I A			No. No.	6
Sept. 1	1	5.00'		9,00	1 2.00 1	0 20.00						1 3.34	1 8.84 1	8.34 1	2.40	. 2 41	80.1 9	3 10 7.2	21.27			* 78 30 1 J	Madium soul	90 5, 38, 9	[sand pump at 11:10. 9 Star(ed air pump No. 1 at 9:23 o'clock;
2	1	3.00 1	3,50 31	10.50	$9 = 4.00^{-3}$	60,80	1 1.75					1 3.84	1 3.31 1	3.84 2	(.80	2] 1.1	50 2 4	4.20, 9.6	28.37			136.94 2.8	5	2253 41 2	1 Started air pump No. 2 at 21:30 o'clock.
5	1	5.00 1	3.50 3	9.00	2 4.00 \$	5 50,00	2 3.50	9.48	3 .13 .			1 3.84	1 8.34 1	8.34 2	4.80	2 41	60.2	1 20 9.1	26,84			. 126.27 1.7	9	2214 42 1	9.
4	1	$5.00 \ 1$	3.50 3	9,00	2 4,00 %	13 50,0L	2 3.50	2 .45	5 ,22 20	.41	1 .29	1 2.34	1 8.34 1	8.84 2	4 80	. 2 4.8	50 2 -	1.20 9.2	27.29			. 127.31 2.5	5	2255 45 2	1
5	1	5.00 1	3.50 8	0.00	2 4.00 5	3 46.00	2 8.50	2 .49	2 .10 32	. ⁷ . ² · · · · · ·	1 .30	1 0.84	L 3.84 1	3.34 2	4.80	2 4.8	80.2 4	4.20 10.5	31.03			127.47 8.1	6	- 2323 44 1	9
6	1	5.00.1	3.50 8	9.00.	9. 4.00 S	3 48.00	1.2 2.00	1 00	7 05 98	~~	1	1 0 04			2.00				00.08						
7	1	5.00 1	3.30 8	9.00	9 4 00 S	10.00 13 10.00	2 8.30	3 79	5 95 55	1.18.	1 30	1 8 84	L 0.04 1	0.04 2	4.80	0 40	502 i	1.20 9.3	20.00		••••••••••••••••••••	125.15 2.2	4 Fine smil.	24 45 1 2112 41 2	
8	1	5.00	3	9,00	2 4.00 \$	4 48.00	2 8.50	3 .72	5 .25 14	.21	1 .29	1 8.84	1 3.34 1	S S4 3	4.80	. 9 43	202 1 R010 2	1 20 10 3	30 42		15 .90	196 18 1 0	T COLLEGE STATUS	2352 43 3	
9	1	5.00 1	3,50 3	9.00	2 4.00 \$	48.00	2 8,50	3 .72	5 .25 24	.44	1 .30	1 3,34	3.34 1	3.84 2	4.80	. 2 4.8	30 2 4	1.20 9.5	28.07			126.60 1.2		23.5 45 2	
10	1	a.oo 1	3,50 3	9.00	2 4.00 2	50.00	2 8.50	3 .73	5 . 25 38	.70 1 .04	1 .29	1 3,34	1 3.34 1	3.34 2	4.80	. 2 4.8	50 2 4	1.20 10.2	30.14			. 131.77 2.9	ан н 1	21 48 2	
10	1	2.00 1	8 50 8	9.00	2 4.0012	9 52,00	8 8.50	8 .72	10 .50 24	.47	1 .30	1 3,33	1 3.83 1	8.83 2	4_80	. 2 4.8	80 2 4	11.8	84.87			. 137.65 1.9		24 46 2	
1,0	1	5.00 1	8.50 8	9.00	2 4.00 2	10 32.00 16 52.00	2 8 50	8 70	5 07 02	.65	1 .29	1 3.33	1 3,33 1	8.38 2	4.80	2 4.8	30 L 4	1.20 10.2	30.14	•••••••	• • • • • • • • • • • • • • • • • • • •	. 133.09 2.3		2013 50 2	
14	i	5.00 1	3.50.3	0.00	2 4.00 ×	a 55,00 5 53.00	2 9 70	9 .44	3 05 AB	.45	1 .80	1 9 00 1	8.33 1	3.33 3	4.80	2 4.8	60·2 4	10.7	31.62			134.13 1.6	4 Fme sand.	2144 45 2	
	1	5.00 1	3.80 3	9.00	2 4.00 2	7 34.00	2 8.50			24	1 30	1 3 33 1	1 9 99 1	0,00 2	1.00	. ~ 4.5	91) 22 - 9 20-22 - 4	E.20 10.1	29.64	an.		134.81 1.3	i's Medium sand i (with elay1mmps)		
																								24 40 2	\$ ₁
16	1	5.00 I	8.50 2	0.00	2 4.00 2	4 48.00	2 3.50	3 . 13	5 .25 10	.18	1 .::0	1 8,38,1	1, 3.33 1	8.33 2	4.80	. 2 4.8	80°2 d	1.20 10.2	80.14			. 125.38 0.7	9 **	24 41 2	0
11	1	5.00 I	8.00 2	6,00	2 4.00 2	6 52.00	2 8.50	3 .73	3 ,23 20	.51	1 .30	1 3,93 1	3 33 1	3,38 2	4.80	2 4.8	30 3 -1	1.20 9.8	28.96	40 .ã0		. 120 08 1.8	10 ¹⁵	23 42 2	0
18	1	5.00 I	2.50.2	9.00	2 4.00 2	8 52.00	2 8.30	3 .72	5 .25 26	.52	1 .29	1 8,83, 1	3.33 1	8.33 2	4.80	2 4.8	80 2 4	1.20 13.1	38.71			141.28 1.8	0 **		Both builers fired. Wheels turned to
20	1	5.00 1	3 50 3	9.00	9 4.00 3	0 02.00 8 50.00	2 3.00	a .12	5 .25 34	.68	1 ,30	1 3.33 1	3.83 1	3,22 2	4.80	2 4.8	30, 2 4	10.4	30.79			. 188.47 1.8	4' ''	24 51 2	
																							4, **	517 53 3	1 Machinery stopped to clean holler.
21	1	5.00 1	3.30 2	6,00	1 2.00 1	9 38.00	2 8.50.					1 3.33)	3.83	1	2.40	1 2.4	40 1 2	2.10 3.3	9.15			- \$1.76 0.0	g' ri	2.5. 47 3	Sand pumps stopped at 10:05 o'clock; air 7 [pumps at 11:45 and Bertram tak'n ashore
d.	1	5.00:1	3.50 4	12.00	2 4 00 4	7 94.00	9 9 50	3 21	5 95 20	. 30	1 .30		§ 1.25			1 2.0		8.0	23.64			57.57 0.0	1 Medium sand.	5 50 4	2 Air pumps of stationary plant started at 6 [15:00 o'clock; sand pumps at 19:00 o'clk.
3	1	5.00 1	8,50, 4	12.00	2 4.00 4	94 09.00	2 3.50	8 74	5 25 94	44	1 .00		0.75 1	2.70				10.0	20.35		.90	163.73 0.0		9 ₈₅ 55 2 19 54 9	
6	1	5.00 1	3.75 4	13.00	2 4.80 5	1 122.40	2 3.50	7 1.70	14 . 70 49	.91	2 .59		8 15 1	9.75		1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	10 ± 0 20 9 1	1.01 10.4	95 JB		.90 5 .30	902 31 1 2	8	24 55 8	
7	1	5.00 1	3.75 4	18.00	3 4 80 5	14 123.60	2 3,50	6 1.48	7 .85 48	1.07	3 .60 .		9.75 1	2.75		9 4.5	10 2 1 10 2 4	90 18 8	20.30		.90	911 S3 7 6	2 Ir	2211 58 3	
8	11.	5.00 1	0.10 4	13.00	2 4 80 3 a (eo)s	2 124.80	2 3.50	9 2.10	16 .80 54	1.00	2 .59		8.30 1	3.30		2 4.8	30 2 4	.20 12.5	36,94		.87 16 .06 10 .2	2 214.02 3.8	6 Sand and clay.	28^{+3}_{+6} 54 8	0
10	1	7 00 1	9 25 1	13,00	2 4,80 3 9 / 90 5	u 130,90 1 199,40	2 3.50 9 9 50	4 07	10 .65 15		3 .60 .		3,30, 1	3.30		2 4.8	50 2 4	.20 20.0	50.09		.84	. 228.57 1.4	6 **		8 Log fonnil in Caisson.
10	1	5 00 1	8 35 4	13.00	2 4 80 4	1 133.40	A 8.50	9 1.10 B 1.48	1.0 10 10	.11	3 .59 .		3.30 1	3.30		8 6.8	40 2 4	1.20 3.0	8.86	40 .50	ī .42	. 182.10 3.5	3	2345 03 2	repairs.
12	1	5.00 1	3.75 4	13.00	2 4.80 5	1 122.40	2 3.50	8 1.96	8 .40 95	46	0 50		2 20 1	3.30		3 6.8	50 2 4	1.20 0.5	16.25		.84	. 186.26 0.0	1		4 Water pump stopped at 13:30 o'clock for
											~ .08		0.00 1	0.00		8 6.8	20 2 4	1.5	15.30		.04	2 18/ 82/ 0.0	2		3 Water pump sent away for repairs.
Forward	15	2.00	99,13	296.50	121.60	2093.40	99.75	25,22	9.20	5.86 .04	9.43	70.03	98.78	94.20	96.00	1150_5	20 114	1.27, 8	880.17	.60 2.20 6.	.09 2.58 .4	4, \$4410.34			
																									and the second

APPENDIX D.-Continued TIME, COST AND MATERIALS USED IN FOUNDATIONS.

PIER III.-CONTINUED.

												-	Manna																
	PRINCI	PAL FO	NIEBT DIENAN. F.	SI'R DRENEN.	LOUG TENDERS	PHESSURY MES	COFFLE HIGT-SE	COFFEE	SUDAR.	CANDLES	RED LEAD.	HEATING 200 LBS.	WATCH- ES	DAY DINEERS E	Nicht NGLERMS.	Pump Men.	MEN.	DIRFNEN.	COA) PASSERS.	COAL FOR BOILERS.	SIGNAL OIL,	BLAI K. Olt.	CYLINDER OIL	WASTE. COA				NATER STAN	2 X
DATE							100.00					BOXES	MFN		-										TOTAL5 FOR	AC36	MAYCHAL	1.1.1	e REMARKS
	,	ownt s	ant	Durt	2 The	ant		- True	ant.	urt-	anı.	ek. Murt,	- unit	Jun,	guit t	turt.	, it ,	, II.,	1111	, T	iii k	writ.	and,	ĬĒ ,	EACO DAY	DAT.		run. roke	
1892.	Grid	Day	Aur	100	Auri	Ame	Duy	Lin.	Lbv.	Xo. Amo	Lbs. And	Buro	Day 1 Day	Auto	Anio	Δtuo	And	Asiac	OBV	Ann	Plue	Pint	Plut	Elbs. Anto Pinto	599K			No. n St. n St. n	2
Brought	15	5.00	99.75	000 20	101.00			-		-	1														-				
lorward Dec. 13				296.50 13.00		2003. 454 116						9.45	70.08	98.78	94.20	96.00		150.20 4 0.20 2	114.27	889.1 15 8 45 9				2.58	44 \$4450.3 995 7		Sand and clay.	1012 17 2	g Bertram moved to site of pier; her water
14					2 4.80																			11 .06		0 2.88		2215 48 2	Enumm started at 18:00 o'clock
					2 4.80		40 2 3.																	10'					6 Elevator put on.
													2 3.50 2							18.6 40.1	N	40 .50	16 .84		300.1	1 2.84		24 45 3	3
17	1	5.00 1	4,00 8	26.50	2 5.00	65} 168.	75 3 5.	25 9 2.3	19 18 .0	65 22 .	u	2 .59	2 3.50 2	6.58	3 6.53	2 4.80	3 5.06	6 18.75 4	5.40	12.7 37.5	3				296.8	8 4.00		24 49 3	м
18	1	5 00. 1	1.00.9	98.50	2 5 00	6.1 100	00.9.5	95 4 4	1. 18 1	55 4 M 1	01	9 60	3 3.50 2	6 50	0.59	4 4 60	a	6 19 22 4	9 10	11 0 000					900.0	7. 3.06		24 17 8	
10	1	5.00 1	4.00 8																							2 2.25		24 46 3	
20	1	5.00 1	4.00 8																					54 .45 16				2,5 54 2	
21	1	5.00 1	4.30 8	28.00	3 5.60	65 182.	.00 3 5.	25 8 1.1	94	16 .:	30	2 .60	1	3.30	8.80.		2 5.00	3 6.55 S	4.20	9.5 28.0	ñ		16 .84	6 .36	285.5	1 1.26			9 and Bertram taken away,
23	1	5.00 1	4.30 8	28.90	2 5.60	671 189.	.00 3 5.	.25 4 .!	97	32	56 · · · · · ·	3 .59	1	3.30,	1 3,30.		2 5.00	3 6.55 \$	4.20	12.5 36.9	4 835		64 8.36		. 808.2	0 2.12	+3	2213 56 3	1
23		0.70.1	1 20 0	04 DU	0	#P3 100		07 0 1	10 40. 1		00	0 50		0.00			a = 00	0.1. 0.551 C	1.00	19.0 00.4					000 //	4 1.03		17.5 56 3	
24	-	9.501	4.80.6																							8 0.02			a 9 Struck rock on south shie about 16:00
25	4	2.50 1			2 5.60																						Bed Rock,	3	fo'clook Commensed alumning roak
26	1	5.00 1	4.80 8	10.65	3 5.60	174, 49,	.00 2 3.	50 5 1.:	27 10 .	51 s .	15	3 88	1	3.30	1 8.30.		2 5.00	3 6.55 5	4.20	6.6 19.5	0				. 122.7	1 0.02	0	4	
27	1	5.00 1	4,30 5	18.23	2 5.60	575 161.	.00 3 5.	.25 4 1.	02 14 .	11 45	88	5.88	1	3.30	1 8.80,.		2 5.00	3 6.55 \$	4.20	10.5 81.0	8			5 .30 16	22 256.7	4 0.00	14	4	8
28				07.40	0 = 10	0121 A.M.Y.	oul a =			17				0.00			0. 5.00			1/1 0 00 2		10 11			027 0	~ 0.04		4	*
20	1	2.30 1	4 30 8																							6 0.01		4	
30	+	2.50 1	4.30 8																					7 42				4	
31																										ñ 0.19			6 Pumping out for final settlement.
1893								-																					
Jan. 1	1	5.00 1	4 30 8																										8 Jetting under cutting edge on south side.
2	1	5.00 1	4.10 8																					10 70		9 0.08 3 0.00		1118 59 3 1871 52 3	6 Cutting out high points of rock. Final set- (tlement 22:00 o'clock.
																								12 .72				2155 51 8	
																										7 0.03			9 Sand pump stopped at 10:55 o'clock. Scal-
	2																												[ing commenced #(16:00 o'clock.
6	1	5.00 1	4.30 8	28,90	2 5.60		.20 3 - 5																						
7	1	5.00 1		31.00			.40 3 5																						
8	1	5.00 1		34.30																									
9	1	5.00 1																											
10	11	5.00 1	5.00 8	34.50	1.2 7.00	69 241	.50 3 5.	.25 4 1.	01 0	26	48	2 .59	2	5.80	1 3.34		2 5.00	3 6.55 5	4.20	7.5 22.1	6				.22 347.5	6 0.00		1	6 Sealing finished at 17:30 o'clock. Air
																								5.85 1					
	28	82.50	224.10	1078.05	290 80	7464	.00 230.	20 73	44 31.	14 80.	57 .85	58.08	95.08	243.00	219.03	120.60	1.99.00	390.15	268.44	1882.5									
																			Oth	ter extenses	coargeil t	o elokinj	8		815525.8				
																									\$1.90%d.c				

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APPENDIX D.-Continued. TIME, COST AND MATERIALS USED IN FOUNDATIONS. PIER IV.

	Cast			1.8
	REST RE DOWNER SALEN CAMPTER RED WITE DEATING	⁵⁰ LIN*bED WATCHMEN, DAN NHET PUNP ELEVATOR FIRE 8, OIL, WATCHMEN, ENGINEER MEN. MAN. FIRE	NEN. PASSERS, HOLLERS, OIL, OIL, DEROIL, WANTE, OIL,	WATER PURPS.
	MEN. MEN. BOXED DATABASE LEAD. HARD 200 LEA	S. Oto, Sanatan, Landanan Stat. Sanat	·	TALS TERT EN MATERIAL EN BEMARKS
DATE				CI DAY. DAY
ano ano ano a	oun	per court	anu	
Day Am Day	Am A	An A	AL A	
Oct 4 1 5.00 1 3.50 2 4.50 1 2.00 21	10 00 1 1 1 1 9 48 5 91 45 00 1	93 1 1 62 1 3 23 1 1 2 40 1 1	2.40 1 2.10 10.5 26 81	100.25 0.75 Fine sand. 1248 41 81 Air pumps started at 7.45; sand pumps
Oct. 4 1 0.00 1 0.00 2 4.00 1 0.00 21	92.00 1 1.10 0 .00 0 .27 10 .00	92 1, 1, 69, 1, 3, 23, 1, 3, 23, 2, 4, 80,	4.80 2 4.20 11.8 30.13 2.02	163.98 1.12 · 1858 49 33 Sand pumps stopped at 2.50. [at 18.05.
	74 00 9 9 50 8 05 5 24 41 89	28	4.80 2 4.20 8.0 20.42 5.06	151.05 0.02 23
0 1 5.00 1 3.50 3 9.00 3 4.00 26 5	58 00 2 3 50 8 65 5 25 43 86	23	4.80 2 4.20 8.7 22.21	125.83 2.01. " 1633 45 22 Sand pumps started at 15.28.
a 1 5 00 1 3 50 3 9 00 9 4 00 93 5	51.00 2 8.50 8 .65 5 .24 21 42 1 .	23 2 3.37 1 3.23 1 3.23 2 4.80 2	4.80 2 4.20 11.8 30.13	131.39 2.97 24 46 24
0 1 0.00 1 0.00 0 0.00 x 4.00 20.0				
9 1 5.00 1 3.50 3 9.00 2 4.00 27	54.00 2 3.50 5 .25 10 .20 1 .	23 2 3.37, 1 3.23 1 3.23 2 4.80 2	4 80 2 4.20 11.7 39.87	183.15 2.99 24 48 23
10 1 5,00 1 3,50 3 9,00 2 4,00 98	52.00 2 8.30 8 .65 5 .24 16 .32 1	23	4.80 2 4.20 11.7 29.87 16 .16 10 .60	132.69 2.50 ** 2158 49 24
11 1 5.00 1 8.50 8 9.00 2 4.00 27	54.00 2 3.50 3 .05 5 .25 33 .66 1	24 2 3.30 1 3.23 1 3.23 2 4.80 2	4.80 2 4.20 14.3 36.51	140.98 2.82 Medium sand. 2243 47 33
19 1 5.00 1 8.50 8 9.00 2 4.00 26	52.00 2 3.50 3 .65 5 .24 10 .30 1	23 2 8.86 1 3.23 1 3.23 2 4.80 2.5		139.58 2.15 Heavy sand. 2243 46 46
	54.00 2 3.50 3 .65 5 .25 28 .46 1	23 2 3.36 (3.28 1 3.23 2 4.80 3	7.20 3 6.80 15.8 40.34	149.05 3.56 Fine blue sand. 2018 44 38
14 1 5.00 1 8.50 3 9.00 2 4.00 27	54.00 2 3.50 3 .65 5 .94 1	.23	7.20 2 4.20 15.5 89.57	145.71 5.87 " 2238 45 27
15 1 5.00 1 3.75 3 9.25 2 4.40 27.6	57.60 2 8.50 3 .65 5 .25	2 3.36 1 3.23 1 3.28 2 4.80	7,20 2 4.20 13.2 33.70	144.12 2.41 1755 47 20
16 1 5.00 1 3.75 1 3.25 2 4.80 15	36.00 2 3.50 5 .24 6 .12 1	$23 \dots 2$ 3.36 1 3.23 1 3.23 2 4.80 $\dots 2_{12}$	6.20 2 4.20 8.4 21.45 10 .60	103.96 1.10 · · · · · · · · · · · · · · · · · · ·
17 1 5.00 1 3.75 1 3.25 2 4.80 12.5	5 - 30.00 - 2 - 3.50 - 365 - 525	23 2 3,36 1 3,23 1 3.23 2 4.80 3		98.90 1.01 " 1068 47 23
18 I 5.00 1 3.75 2 6.50 3 4.80 20	48.00 2 3.50 3 .65 5 24 11 .22 1	23 2 3.36 1 3.23 1 3.23 2 4.80 3	7.20 2 4.20 11.7 20.87	128.78 3.89 22% 47 21
19 1 5.00 1 3.73 4 13.00 2 4.80 37	88,80 2 3,50 3 .65 5 .25 13 .26	.94 2 3.36 1 3.22 1 3.22 2 4.80 3	$7.20 \ 2 4.20 \ 11.1 \ 28.34 \ . \ . \ \dots \ 80 \ 4.50 \ \dots \ \dots \ \dots$	179.09, 4.22 ··· 224 50 19
20 1 5.00 1 3.75 4 13.00 2 4 80 35.5	$5 85.20 2 8.50 3 .65 5 .24 14 .28 \dots \dots \dots \dots 1 $	23	$7.20 \ 2 \ 4.20 \ 13.3 \ 31.15 \ldots \ \ldots \ \ldots \ \ldots \ 6 \ .07$	173.87 1.59 2 Dily balls. 2168 53 24
21 1 3.00 1 3.75 4 13.00 2 4.80 38.5	5 92.40 2 3.30 3 $.65$ 5 $.25$ 14 $.28$ $$ $$ 1 $.$	23 2 3.86 1 3.22 1 3.22 2 4.80 3	7.20 2 4.20 13.8 33.68	182.54 3.28 *** 2318 48 21
22 1 5.00 1 3.75 4 13.00 2 4.80 40.5	5 97.20 2 8.50 3 .65 5 .24 6 .12 1 .	23	7.20 2 4.30 11.5 29.36	183.65 3.20 '' 2133 51 21
23 1 5.00 1 3.75 4 13.00 2 4.80 41.25	$35 99.00 2 3.50 7 1.52 5 .25 7 .14 \ \dots \ \dots \ 1 .$	24	7.20 2 4.20 13.1 83.44	190.64 1.96 Course sand. 863 49 21
			7.20 2 4.20 6.6 16.85	
$25 1 - 5.00 \dots 5 - 16.25 2 - 4.80 33$	127.20 2 3.50 3 .65 10 .49 1 .	.24	7.20 2 4 20 6.3 16.08 16 .60	200.80 0.00 "
26 1 5.00 1 4.00 4 13.75 2 5.00 41	101.50 2 8.50 1 .86 5 .25 10 .20 1 .	$23 \dots 23 \dots 23, 36 1 3, 32 1 3, 32 2 4, 80 1 2, 50 3$	7.20 2 4.20 14.5 37.02	199.81 1.32 ··· 23 ** 48 82
			7.20 2 4.20 18.0 45.95 80 .70	
28 1 5.00 1 4.00 7 23.00 2 5.60 10.5	$5 \ 170.25 \ 3 \ 5.25 \ 7 \ 1.52 \ 15 \ .73 \ 48 \ .98 \dots \dots 3 \ .$	46 2 3.36 1 3.22 1 3.22 2 4.80 2 5.00 3	7.20 2 4.20 15.3 39.06	292.35 2.42 '' 2313 49 24
			2 20 2 4 00 14 1 20 00	285.03 1.69 '' 2011 47 26
29 1 5.00 1 4.00 7 23.00 2 5.00 69.5	5 173.75 3 5.25 4 .86 10 .49 32 .64	.40	1.20 2 1.20 19.1 36.00	
			7.20 2 4.20 13.4 34.21	
31 1 5.00 1 4.30 8 28.90 2 5.00 69.5	$5 194.60 3 5.25 8 1.73 15 .78 12 .84 \dots 1$	23 2 3.36 1 3.32 1 3.22 2 4.80 2 5.00 3	7.20 2 4.20 14.8 37.78	010100 1100 2003 40 04
Forward 140.00 100.60 361.10 123.20	2441.60 105.00 21.01 8.86 9.25 0.	.72 90.64 90.31 87.08 132.00 27.50 1	177.80 117.60 865.99 .60 1.56 4.50 1.20 1.25 \$	4914.82
and an and a second second				

APPENDIX D.-Continued. TIME, COST AND MATERIALS USED IN FOUNDATIONS. PIER IV.-Continued.

		1 1 1
PRINCIPAL VIEWT VER LOCK PRINCIPAL COTTEL VERA COTTEL VERA CANDEL RED WATCHED LANEED WATCHED ENGINEER MER PRENE COL COL FOR SCRAL BLACK CTON WAFTLE COLL FOR LANEED WATCHED ENGINEER SNOAZER, SNOAZER, MES, MES, MES, BOILAGE, OH, UH, BER OL, WAFTLE COLL		WATER EL
FORTERS FORTER FORTER TRADES OF CONTRACT STREAM FOR MANY CONTRACT STREAM FORTER AND A CONTRACT STREAM F	TOTALS SENS MATERIAL	REMARKS.
	ACH DAY DAY,	louide louide
		Na.r n Service and a service a
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Bruggl 140 00 100 00 301 10 102 00 111.00 111.00 111.00 111.00 111.00 111.00 111.00 111.00 111.00 111.00 111.00	4914.82	40441 50 98
100-807. 100-00 100-00 100 100 100 100 100 100 1	311.55 1.65 Coarse sand.	1628 50 86 2148 53 87
9 1 5 60 1 1 4 30 8 98 90 9 5 60 50 5 107 30 3 5 95 11 9 38 10 40 45 92 1 1 33 2 3.42 1 3.34 1 3.34 2 4.80 2 5 0.00 3 7.20 2 4.00 11.3 28.85 10 .13	\$10.80 S.36	1955 50 37
	316.28 1.77 " 338.43 1.30	18 50 49 40
	344.45 1.45	2313 52 36
	346.08 1.91	1343 51 40
	341.01 1.88	2148 53 33
7 1 5.00 1 4.30 8 30.50 2 6.00 71.5 214.50 3 5.25 7 1.63 15 .33 27 .56 2 4.10 2 4.00 1 3.34 2 4.80 2 5.00 3 7.20 2 4.30 16.7 42.64	842.76 1.56	28,5 51 86
	339.98 1.25	1521 49 42
9 1 5.00 1 4.30 5 20.00 2 6.00 5 2 600 7 2 260 0 3 0.30 7 1.08 10 40 14 300 2 46 2 6.44 6 6.00 1 4.30 2 6.00 3 7.20 2 4.20 16.4 41 87 2 1.22 2 1.22	349.57 0.99	18 46 41
	\$35.22 0.08 Gravel and	1 1915 48 36
11 1 5.00 1 4.50 7 27.25 2 6.00 72.5 2 44.50 3 5.25 9 2.10 15 .73 29 .36 2 .46 2 .46 2 .48 2 .48 2 1 5.80 3 7.20 2 .4.20 15.8 40.50	335.40 0.11 boulders.	2347 49 37
12 1 5 00 1 4 50 7 27.25 2 6.00 69 207.00 3 5.25 6 1.40 10 .49 67 1.36 2 46 2 3.41 1 3.33 1 3.33 2 4.89 2 5.09 3 7.29 2 4.20 17.4 44.42 507.00	814.78 0.85	028 45 43
13 1 5 00 1 4.50 8 30.50 2 6.00 67.5 202.50 8 5.25 3 .70 10 .49 36 .52 1 .32 2 5.41 1 5.33 1 5.33 1 5.33 1 5.33 1 5.33	381.52 0.45	42
	331.64	12_{50} 48 45
14 1 3 30.00 1 4.00 8 30.00 2 0.00 70.5 211.50 8 6.33 4 .64 15 .73 10 .22 2 46 2 8.4i 1 3.33 1 3.38 2 4.80 2 5.00 3 7.20 2 4.30 9.9 33.37		
15 3 500 1 4 30 8 30 50 2 6 00 60.5 208.50 3 5.25 8 .70 10 .45 10 .22 2 .40 2 .3.11 1 3.33 1 3.33 2 4.80 2 5.00 3 7.20 2 4.80 10.8 27.55	320.45	24 47 46
	323.27	14 ₄₀ 44 42 845 46 49
	320.43 0.28 ···	1138 49 47 Pumping sand finished 19.30.
	348.08	48 Sealing commenced 12.30.
19 1 5.00 1 4.50 5 60.00 4 2 6.00 74 29.00 8 5.35 9 20.10 5 73 14 28 2 47 2 44 1 3.33 1,9 3.80 2 5.00 3 7 29 2 4.20 8.8 22.47		
	365.44	
21 1 5.00 1 5.00 8 34.50 2 7.00 72+ 253.16 3 5.25 13 3.64 10 .48 16 .32	365.49	57
22 1 5.00 1 5.00 8 34.50 2 7.00 73 255.30 8 5.23 20 .07 16 52 2 .48 2 .48 2 .48 2 .5.00 3 7.00 7.0 7.0 2.5.53	352.19	
	379.58	
	377.14	
	371.41	46
50 1 5.00 1 5.00 8 34.50 3 7.00 73 262.60 3 5.55 11 2.65 22 1.07 16 .32 2 .46 2 3.41 1 3.38 1 3.33 2 5.00 3 7.29 2 4.20 8.3 21.19	370.22	42
2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	374.76	
	887.06	
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	185.66	
	#15076.78	
200.06, 235.06 1305.85 1085.56 5440.06 74.15 27.71 21.06 ,69 0.05 19.62 22 160.06 100.31 157.08 227.00 173.00 306.29 143.60 1736.58 cm of 55.68 0.00 110.00 10.16 10.16 10		
Other cybrings granged to commist and the commistance of the commistan	\$17842-50	

APPENDIX D.-Continued. TIME, COST AND MATERIALS USED IN FOUNDATIONS.

PIER V.

$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	INARKS
No. No. <th>MARKS</th>	MARKS
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	
Dec. 31	
pe 51	
22	
25 4 2.00	as at 11:30 o'clock.
25 i 2.50	ed at 20:10 o'clock
26	
27	pped at 10:40 o'cloel
28 4 2.50 24 7.80 8 7.07 7.11 80 9 9 50 7.01 15.03 9 0.00 "	
99 1 2.36 3 9.00 9 5.00 1 42 0.0 2 5.00 1 42 0.0 2 5.00 1 42 0.0 2 5.00 1 42 19 Sand pumps the	ted at 20:00 o'clock
	aped at 21:30 o'clock
Jan. 1	
2 5.40	
4 9.30	Two logs four
4 3 9.50	cried at 9:40 o'clos
	pped at 8:60 e'ele [January
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	
8 5.60 9.5.60 9.2.57 51.53 0.00 4	
9	
23 2 3 75 7 3 92 1 3 90 9 4 90 1 9 40 9 1 9 10 9 1 9 10 9 1 9 10 9 1 9 10 9 1 9 1	
18	
14	
$13 \qquad \qquad 12 \qquad 4.00 \qquad 2 \qquad 4.00 \qquad 3.00 \qquad 12 \qquad 3.00 \qquad 12 \qquad 3.00 \qquad 12 \qquad 3.00 \qquad 13 \qquad 3.00 \qquad 12 \qquad 3.00 \qquad 2 \qquad 3.00 \qquad 13 \qquad 3.00 \qquad 12 \qquad 3.00 \qquad 2 \qquad 3.00 \qquad 13 \qquad 3.00 \qquad 12 \qquad 3.00 \qquad 13 \qquad 3.00 \qquad 12 \qquad 3.00 \qquad 13 \qquad 3.00 \qquad 3.0$	
16	
17	
14 $$ $$ $$ $$ 1 2 $$ $$ 1 2.40 2 4.80 2 4.20 3.0 9.26 $$ $$ 40 $$ $$ $$ 10 $$ 18	
21	
23 1 5.00 1 3.30 2 7.50 2 4.00 23 53.00 1 .32	ed at 15:35 o'clock.
25 4 2.50	Sect we 10:00 0.0000
28	
28	
29	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	
Forward 37.50 3.50 111.00 209.60 538.00 79.27 10.98 2.18 10.51 15.00 105.00 107.10 10.00 107.	
j j j j j j j j j j j j j j j j j j j	

APPENDIX D.—CONTINUED. TIME, COST AND MATERIALS USED IN FOUNDATIONS. PIER V.—CONTINUED.

PRINTIPAL NIGHT SUM LINTS PRESSING UPPER DEFERS SUGAR, CANDLES RED WICK DELTER HOUSE OFFER, SUGAR, CANDLES LEAD, WICK DELTER	THE WAYLINES, DAY NORMY P. 199. HELPERS FIRENES, COAL BLACK COTTS- WAYL, COAL BLACK COTTS- WAYLE, COAL BLACK COTTS- WAYLE	WATER H
DATE, BOXE	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	EMARKS.
ant, and	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Hours With C R
Mary Mary Mary Mary Mary Mary Mary Mary	nomenen service and service a	ron., ge ce
Feb. 1		
	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	16
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	.35 2 8.75 1 8.57 1 8.57 1 2.40 2 4.80 2 4.20 4.0 7.74	16
	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	16
	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	
	38, 2 8.70 1 3.57 1 3.57 1 2.40 2 4.80 1 2.10 4.4 8.10	16
10	.30 2 3.75 1 3.57 1 3.57 1 3.40 2 4.80 1 2.10 4.5 8.29 S0 1.05 83.94 0.09	16
11	.33 2 8.75 1 8.57 1 8.57 1 2.40 2 4.80 1 2.10 4.8 5.79	15
	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	
	18 2 3.75 1 3.57 .1 3.57 1 2.40 2 4.80 1 2.10 5.7 10.51 32 2.68 724.85 41.96 0.00	16
14 , $\frac{1}{2}$ 2.50 , 1 3.00 2 4.00 10 20.00 $\frac{1}{2}$.87 5 1.28 6 .31 10 .10 2	.85 2 8.75 1 8.57 1 8.57 1 0.60 1 2.40 2 .4.80 1 2.10 12.5 28.04	16 ⁸⁰ / ₆₀ 51 17 Sand pumps started at 15.80 o'clock.
$15 1 5.00 1 8.30 8 9.00 2 4.00 25 31.00 2 8.30 2 .51 \dots 8 .14 24 .15 \dots 2$	36 2 8.75 1 3.57 1 3.57 2 4.80 1 2.40 2 4.80 2 4.20 13.7 25.28	2211 49 23
16 1 5.00 1 8.75 4 18.00 2 4.80 404 97.20 2 8.50 4 1.02 6 .81 18 .24	.35 2 8.75 1 8.57 1 8.57 2 4.80 1 2.40 2 4.80 2 4.20 13.9 25 62	24 45 23
17 1 5.00 1 3.75 3 9.75 2 4.80 304 78.20 2 8.50, 7 .35 14 .26 2	.36 2 3.75 1 3.57 1 3.57 2 4.80 1 2.40 2 4.80 2 4 20 8.5 15.67	888 48 22
$18 1 5.00 1 3.75 1 3.25 2 4.80 7 1 5.00 2 3.30 2 .51 \dots .12 .92 \dots \dots 2$.85 2 3.76 1 3.57 1 3.57 2 4.80 1 2.40 2 4.80 2 4.20 11.0 20.27	1645 43 24
19 1 5.00 1 3.75 3 9.75 5 4.80 28 67.20 2 3.50 4 1.02 7 .35 14 .26 2	.87 2 3.75 1 3.57 1 3.57 2 4.90 1 2.40 2 4.60 2 4.20 6.8 11.61	448 38 23 Sand pumps stopped at 12.45 o'clock.
$20 \ 1 \ 5.00 \ 1 \ 3.75 \dots 2 \ 4.80 \dots 2 \ 3.50 \dots 13 \ .24 \dots 13 \ .24 \dots 3$.35 2 3.75 1 3.57 1 3.57 2 4.89 1 2.40 2 4.80 2 4.20 4.2 7.74	
21 1 5.00 1 3.73		21
	. 25 2 3.75 1 3.57 1 3.30 2 4.80 1 2.40 2 4.80 2 4.20 10.0 18.43 12 .73 ^{83.81} 0.00 ···	1530 38 26 Sand pumps started at 16.30 o'clock.
	.86 2 3.75 1 3.57 1 3.80 2 4.80 1 2.40 2 4.80 2 4.20 14.0 25.50	24 43 34
	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2280 46 22 24 46 22
	.18 2 4.00 1 8.57 1 3 80 2 4.80 1 2.40 2 4.80 2 4.20 15.3 28.19 217.00 4.25	2848 47 25
	17 2 3.75 1 3.57 1 3.80 2 4.80 1 2.40 2 4.80 2 4.20 11.8 21.73	548 43 25 Sand pump stopped at 13.15 o'clock.
$28 1 5.00 1 4.00 \dots 8 5.00 \dots 2 8.00 \dots 1$	18 2 3.75 1 3.77 1 3.80 2 4.80 1 2.40 2 4.80 2 4.20 8.4 17.49	
	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	1722 48 28 Sand pump started at 14.50 o'clock.
	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	22 ₂₅ 48 20
	100 5 0 0 0 1 0 0 0 1 0 0 0 1 0 0 0 1 0 0 0 1 0 0 0 1 0 0 0 1 0 0 0 1 0 0 0 1 0	24 47 25
	.386 2 4.50 1 3.23 1 3.23 2 4.80 1 2.40 2 4.80 1.8 32.80 201.12 2.44 201.12 2.44	24 42 27
	.17 2 4.50 1 3.23 1 3.23 2 4.80 1 2.40 2 4.80 2 4 20 16.6 31.61	29 . 35 80
	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	938 34 31 Scaling commenced at 16.00 o'clock.
	17 2 4.00 1 3.28 1 3.28 1 2.40 1 2.40 2 4.80 2 4.30 16.5 30.40 ¹	1036 41 32
$9 \ 1 \ 5.00 \ 1 \ 4.80 \ 5 \ 32.90 \ 2 \ 6.60 \ 53 \ 174.90 \ 3 \ 5.25 \ 5 \ 1.28 \ 6 \ .30 \ 11 \ .20 \dots \ 1$.18 2 4.00 1 3.23 1 3.23 1 0.40 1 2.40 2 4.80 2 4.90 13.0 23.97 58 .76 278.40 0.01	848 44 82 Sand pumps stopped at 15.50 o'clock.
10 1 5.00 1 4.80 7 30.75 2 6.00 56 184.50 3 5.25 5 1.28 8 .40 22 .41 2	.80 2 4.00 1 3.23 1 3.23	30
11 1 5 00 1 4 30 7 99 35 9 6 60 594 178 95 3 5 95 3 .76 786 24 44	.83 2 4.00 1 3.23 1 3.23 1 2.40 2 4.80 2 4.20 10.7 19.73	
12 1 5.00 1 4.30 7 29.35 2 6.60 50+ 166.65 3 5.25 4 1.02 7 .36 24 .44 1 .20 2	.36 2 4.00 1 3.23 1 3.23	24 Air taken off at 0.40 o'clock.
18 1 3.80	1 2.60 1 3.23	
	. 41 311.25 274.18 275.25 205.00 196.80 386.00 331.80 1516.73 8.70 4.87 7.10 3.54 2.64 8083.48	
	Other expenses charged to Sinking	
	\$0000.23	

APPENDIX E.

SPECIFICATIONS FOR MASONRY.

GENERAL.

1. The masonry will comprise one abatinent and four piers.

 The piers will be numbered from the St. Louis County shore to the St. Charles County shore, the East or Sonth Abutment being Pier I and the pier next to the St. Charles County bank Pier V.

3. Pier I will be an abutment with square wing walls.

4. Piers II and IV will measure 12 feet thick and 34 feet long between shoulders under the belting course. The ends will be round for the upper 38 feet and pointed below.

 Pier III will be precisely like Piers II and IV, except that it will be six and one-half inches higher, this difference being added to the round ended portion.
 Pier V will measure 9 feet thick and 37 feet long between shoulders under

the belting course, and will have round ends throughout.

7. Pier I will be built entirely of oolitic limestone from the quarries near Bedford, Indiana. It is estimated to contain approximately 1300 cubic yards.

8. Piers II, III and IV will be built of Bedford limestone except that the face stones of the entire piers for a height of 30 feet below the pointed copings will be granite. Each of these piers will contain approximately 2800 enbic yards of masony of which approximately 700 enbic yards will be granite.

9. Pier V will be huilt entirely of Bedford limestone and will contain approximately 1300 cubic yards of masonry.

10. The entire masonry shall be huilt according to detail plans furnished by the Chief Engineer.

STONE.

11. The face stone must be strong, compact, of uniform quality and appearance and free from any defects which in the judgment of the Engineer may impair its strength or durability. The so-called blue stone which does not stand quarrying in the winter shall only be used below the level of the granite work or in backing.

12. No course shall be less than sixteen inches in thickness and no course below the belting course shall be thicker than the one beneath it.

13. Each bed of every stone shall measure at least thirty-six inches in each direction, except that where the thickness of the course is less than twenty-four inches the bed need not exceed one and one-half times the thickness of the stone.

14. The bottom bed shall always he the full size of the stone and no stone shall have an overhanging top bed. 15. Stretchers shall not be less than four feet nor more than saven feet long, and stretchers of the same width shall not be placed together vertically, but this shall not apply to the ends of stretchers where headers come centrally between stretchers.

16. Headers shall be at least five feet long and shall be at least three-quarters their full width for the whole length. Three shall be at least three headers on each side of every course between the shoulders.

17. The backing shall be composed of stones of the same thickness as the face stones, with beds cut in the same manner as required for the face stones and with uo overhanging top beds. The spaces between the large stones shall not occupy more than one-fifth of the entire area of the pier inside of the face stones, and these spaces shall be filled with good rubble masonry carefully laid up in full morter beds and well rammed.

CUTTING.

18. The face lines of each stone shall be true, and the rise as fixed by the face lines shall not vary anywhere more than $\frac{1}{4}$ of an inch from the true rise of the course.

19. The upper and lower beds shall be truly parallel and cut to conform with the requirements for the face lines. Depressions of more than one-quarter of an inch below the true planes shall never exceed one-touch of the area of the bed.

20. Joints shall be cut vertical and at right angles to the face of the stone unless otherwise shown on special plans. The cutting for at least 12 inches back from the face shall be the same as that required for the beds.

21. Joints shall be broken at least fifteen inches on the face.

22. The vertical joints shall not average more than three-eighths of an inch and shall not exceed one-half inch. Thin, horizontal mortar joints will not be insisted on, but every stone shall be set in a full bed of mortar and settled to a proper bering, no leveles being allowed.

23. The face of the granite cutwaters of Piers II, III and IV shall be fine pointed work with no projections exceeding one-half inch.

24. The copings, including those over the pointed starlings, shall have the upper surface, wash, face and the lower beds for a width of six inches back bush-hammered with true lines and surfaces. The lower bed of the belting courses shall be bash-hammered to the same extent.

25. The coping shall be ent with close joints throughout the whole pier and according to special plans.

26. A four-inch draft line shall be cut on all vertical angles and around the lower edges of the belting course below the coping.

27. All other portions of the piers shall have a rough quarry face with no projections exceeding three inches, the quarry face to average at least one and a half inches from the pitch line of the joints and never to run back of such pitch line.

28. No grab holes shall be made in the face of the coping or on the pointed work of the entwater.

MORTAR.

29. All face stones shall be laid in Portland comment mortar, two parts of sand to one part of comment. The backing shall be laid in American comment mortar, two parts of sand to one part of comment.

30. When masoury is laid up in freezing weather the backing shall be laid in Portland council, three parts of sand and one part of coment, and such other precantions taken against freezing as the Engineer may direct.

31. All stones must be earefully cleaned and wet before setting, and no mortar beds shall he laid until the course below has been cleaned and wet.

32. The joints of the face stones shall be cleaned out to a depth of one and one-half inches, and pointed in mild weather with a mortar composed of two parts of sand and one part of Portland Cement, which shall be driven in with a calking iron.

33. The coment will be furnished by the Railroad Company, but the contractor will be held responsible for all waste or injury to the same.

IRONING.

34. The stones of the enrved up stream starlings of Piers II, III and IV shall he dowelled into those of the conrae below with one and one-sighth incl. steel dowels extending six inches into each course, these dowels to be placed about ten inches back from the face and seven inches ou each side of each joint. The stones of the upper course shall be drilled through before setting, after which the hole shall be extended six inches into the lower course, a small quantity of mortar shall be put into the hole, the dowel dropped in and the hole filled with mortar and well rammed.

35. The joints in the three convexs below the coping in all piers shall be cramped with eramps of one-inch round iron sixteen inches loog, the ends put four inches into each stone.

APPENDIX E.-Continued.

TERMS.

36. The foundations will be prepared by the Railroad Company.

 Pier I will be founded on rock above the level of high water. The necessary excavation will be made and the foundation leveled np with concrete by the Railroad Company.

38. Piers II, III, IV and V will be founded on pneumatic caissons, and the contractor will be required to lay this masonry as the sinking proceeds and to accommodate his tools and machinery to the requirements of the pueumatic work.

39. The contractor will be required to do without charge whatever hoisting may be required at the pier in placing or removing the shafts and locks used in the pnenmatic work while masonry is being laid.

40. Preparations must be made on the supposition that one of the three piers II, III and IV will be ready for masonry on Angust 1, 1899, that another will be ready six weeks thereafter and that the third will be ready by November 1, 1899.

41. The contractor must be prepared to lay at least two convess daily while the sinking is in progress and will be responsible for any delays due to his inability to lay np the masoary at this rate.

42. The contractor must be prepared to begin work on Pier V on January 1, 1893, and to begin work on the east abutment not later than March 1, 1893.

43. Piers II, III and IV shall be finished in the order which the Engineer

may direct, and the entire masonry of the bridge shall be completed on or before May 1, 1893.

44. The contractor shall provide a stone vard near the north end of the bridge in St. Charles county and shall begin the delivery of stone at this yard as early as possible and shall have a sufficient annount of stone to complete the granite work of Piers II, III and IV delivered at this yard on or before Angust 1, 1893.

45. The contractor shall furnish all tools, machinery and materials of every kind except coment, and complete the masoury ready to receive the superstructure.

 $46.\ {\rm No}$ work shall be paid for which does not form a part of the permanent structure.

PAYMENTS.

47. Monthly payments shall be made to the contractor on or about the middle of each month. These monthly payments shall be based on approximate estimates made of the work performed up to the end of the preceding month, ten per cent. being held back till completion of contract.

48. In these estimates material delivered ready for use but not yet in place in the permanent structure shall be estimated at the following prices:

Linestone, including backing, cut, delivered and unloaded, teu dollars (\$10) par cubic yard.

Granite cut, delivered and nnloaded, twenty dollars (\$20) per cubic yard.

MISCELLANEOUS.

49. No free transportation will be furnished by the railroad nor will any tools be supplied by the Railroad Company.

50. Wherever the word Engineer is used in these specifications, it is understood to be the Chief Engineer of the work. In the absence of the Chief Engineer the Resident Engineer will be considered as his representative and instructions coming from the Resident Engineer will be considered equivalent to those given by the Chief Engineer.

51. All elevations mentioned in these specifications are referred to a datum 100 fect below the St. Lonis city directrix,

52. In general it is understood that the work is to be done in a first class manner and that wherever these specifications admit of a doubt the interpretation which makes the best work shall be followed,

March 4, 1892.

GEORGE S. MORISON, Chief Engineer.

APPENDIX F.

SPECIFICATIONS FOR SUPERSTRUCTURE.

A.—GENERAL DESCRIPTION.

 The Superstructure will consist of four spans, 440 feet each, all built for double track, the trusses being placed 30 feet between conters. Each truss will be divided into eight panels of 55 feet each and will be 55 feet deep between centers. The floor will be divided into sixteen panels of 37 feet 6 inches each, the intermediate floor beams being suspended from the middle of each panel.

2. Each span is estimated to weigh approximately 2 800 000 pounds, including fences and bearings.

 The entire structure will be of M steel, subject to the provisions of the Specifications permitting the use of IIM and MS steel in details. Rivets, feuces and the lateral roles of the floor system will be of S steel.

 The expansion and fixed bearings may be of forged Bessemer steel, except such parts as are specified to be of cast steel.

5. The entire structure will therefore be of steel of one kind or another.

6. Full detail plans showing all dimensions will be furnished by the Chief Engineer. The work shall be built in all respects according to these plans and aimilar plans will be furnished to the inspector. The use of these plans will not relieve the contractor from the responsibility of correcting errors, provided those arrors are of a manifest character which could be discovered by a careful inspection of the plans.

 Should the contractor desire to make his own shop plans, they will be for his use only, and he will be held responsible for any variations between such plans and those furnished by the Engineer.

B.-STEEL.

CLASSE

1. Steel will be divided into four classes: HM, M, MS and S, of which M and S will be standards, and HM and MS intermediates.

2. Class M will be known as Medium Steel and will be used in those portions of every member which constitute the calculated section.

3. Class S will be known as Soft Steel and will be used for rivets, fences and the lateral rods of the floor system.

4. HM and MS steel will be accepted for details and parts which do not form portions of the calculated, sections.

MANUFACTURE.

5. Steel shall be made by the open hearth process, and no steel shall be made at works which have not been in successful operation for at least one year; but this provision shall not be held to exclude new furnaces creeted in connection with old works.

6. If made in an acid furnace, the amount of phosphorus in the finished product shall never exceed eight one-hundredths of one per cent, this being a maximum and not an average requirement.

 If made in a basic furnace, the amount of phosphorus shall never exceed four one-hundredths of one per cent, this being a maximum and not an average requirement, and being considered necessary to show a proper amount of work in the furnace.

8. The finished product shall be perfect in all parts and free from irregularities and surface imperfections of all kinds. All steel must be free from piping.

9. The cross sections shall never differ more than $2\frac{1}{2}$ per cent, from the ordered cross sections as shown by the dimensions on the plans.

10. Steel for pins more than four inches in diameter shall be hammered,

11. Every fuished plate, bar or angle shall be stamped on one side, usar the middle, with a number identifying the melt, and this stamp shall be surrounded with a heavy circle of white paint. Steel for pins shall have the melt numbers stamped on the ends. Rivet steel and small pieces which do not form part of the calculated section of members may be shipped in bundles, wired together, with the molt number on a melat tag attached.

TESTS.

12. A sample bar not more than two inches wide, and having a cross section of one square inch when the material is not less than one-half inch thick, shall be ent from the finished product of every melt. When taken from metal more than two inches thick this sample may be a turned, round bar. The laboratory tests shall be made on this sample bar in its natural attace without annealing.

13. When a melt is rolled into several varieties of material, each variety shall be separately tested. A variety shall consist entirely of one of the following shapes: Sheared Plates, Universal Mill Plates, Angles, Zis, Channels, I beams Flats, Guanda, Squares, Pin Steel and Eyebar Steel. Fints will include all flate not intended to be forged into eyebars. Where several sizes of the same variety are rolled, the erons section of the largest size shall not be more than twice that of the smallest size, and the sample shall be taken from the size which comes merrest to a mean.

14. In the laboratory tests, measurements to determine elongation shall be made on a length of eight inches.

15. A piece of each sample bar shall be bent 180 degrees and closed up against itself. In no case shall any crack appear until the circle around which the bar is bent becomes less than the thickness of the bar. Except when the sample is taken from a pin, the sample bar shall close np against itself without showing any erack or flav on the outside of the bent portion.

16. The sample bar shall be tested in a lever machine and the following requirements fulfilled :

			CLASS OF	STEEL.	
		IIM.	M.	MS.	S.
ltunate Strength, lbs. per squ	are inch	70.000	66 000	62000	58 000
lastic Linuit, ""	ci ii	85 000	33 000	31 000	29 000
erecutage of Elongation in S	inches	18	22	2+	26
" " Reduction at Fr	acture	36	44	48	52

17. Where the sample is taken from a pin, the elongation and reduction will be reduced to 15 and 30 per cent. for the HM steel and to 18 and 36 per cent. for the M steel,

18. The entire fracture shall be silky.

10. The requirements for altimate strength are means, and steel will be accepted when the altimate strength does not differ more than 4000 lbs. from the requirements of the table.

20. The requirements for elastic limit, elongation and reduction are minimum requirements, and no steel will be accepted which falls below these conditions.

21. The elastic limit will be observed by the falling of the beam of the testing machine.

22. Duplicate tests may be made when the first sample tested fulfills four of the five requirements. If the second test and also the average of the two tests meet all the requirements, the melt may be accepted. Cases in which the tests are thought not to give fair indications of the character of the material, shall be referred to the Engineer.

23. Analyses shall be made showing the amount of phosphorus and earbon in every melt, the drillings for these analyses being taken directly from one of the ingots. Besides this, a set of analyses of phosphorus, earbon, allicon and manganese shall be made from every ten melts, the drillings to be taken from a sample test bar.

INSPECTION.

24. The mill inspection shall be performed at the expense of the manufacturer by an inspector accepted by the Engineer. It will be the duty of this inspector to send the notices required below.

25. The acceptance of material by such inspector will not be considered final, but the right is reserved to reject material which may prove defective or objectionable at any time during manufacture and erection.

APPENDIX F .-- CONTINUED,

26. Two notices of the acceptance of each melt shall be mailed on the day of such acceptance, stating the number of the accepted melt and quality of steel. One of these notices shall be sent to the Engineer and one to the shop inspector.

27. Two notices of the sbipment of manufactured material, identifying the melts and dimensions, shall be mailed on the day after such shipmonts are made, in the same manner as the notices of the acceptance of material.

28. Weekly reports in full detail, including reports of chemical analyses, for whatever reason made, and certified by the mill inspector, shall be sent to the Engineer not later than the end of the week succeeding the week in which such tests are made.

D.-GENERAL SHOP REQUIREMENTS.

1. The work shall be doue in all respects according to the detail plans furnished by the Engineer.

2. Where there is room for doubt as to the quality of work required by the plans or specifications, the doubt shall be decided by using the best class of work which any interpretation would admit of.

3. All workmanship, whether particularly specified or not, must he of the best kind now in nee. Past work done for the same Engineer will never be recognized as a precedent for the use of other than the best kind of work.

4. All material shall be cleaned, and if necessary, scraped, and given one heavy coat of Cleveland Iron Clad Paint, purple brand, put on with boiled linseed oil hefore shipment. This applies to everything except machine-finished surfaces.

5. The same paint shall be used wherever painting is required.

6. All machine surfaces shall be cleaned, oiled and given a heavy coat of white lead and tallow before shipment. The inspector must see that this is a substantial coat, such as is used on machinery, and not a merely nominal covering.

 All small bolts, all pins less than six inches in diameter, the expansion rollers and everything with special work on it, shall be carefully boxed before shipment.

E .-- RIVETED WORK.

 All plates, angles and shapes shall be carefully straightened at the shop before they are put together; mill straightening will not be considered as meeting this requirement.

2. If the rivet holes are marked from templets, these templets shall lie flat without distortion when the marking is made.

3. The size of rivets shown on the plans is the size of the cold rivet before heating.

4. The diameter of the finished rivet hole shall not be more than $\frac{1}{1^4}$ inch greater than the diameter of the cold rivet. The heated rivet shall not drop into

the hole, but require a slight pressure to force it in; the relative size of the rivet and rivet hole must be such as to meet this requirement.

5. In all cases where riveting is to be done in the field, the parts so to be riveted shall be fitted together in the shops and the rivet boles reamed out while they are so assembled, or an iron templet at least one inch thick shall be made and both parts reamed to fit this templet.

6. All surfaces in contact shall be cleaned and painted before they are put together.

The rivets shall be driven by power wherever this is possible. The manufacturer will be required to procure special riveting machines to meet special positions. This applies specially to four web chords.

8. All rivets shall be regular in shape, with hemispherical heads concentric with the axes, absolutely tight, and shall completely fill the holes. Tightening by calking or recupping will not be allowed. This applies to both power driven and hand-driven rivets.

9. The angles of stringers must be square and straight. The web-plate must not project above the angles, and the outside edges of the top angles must never be above a trae plane and never more than $_{1}^{*}{}_{\rm F}$ inch below a trae plane coincident with the roots of the angles.

10. The outside angle at the root of the angles connecting stringers with floor beams, floor beams with posts, or in other like details, shall never be less then a right angle, and the excess over a right angle shall never be greater than # inch in the longer log of the angle; the angle shall be perfectly straight.

11. These angles shall be so fitted that the length, measured to the root of any one of the angles, does not vary more than $\frac{1}{\sqrt{2}}$ inch from the true length. The effect of these requirements will be to prevent more than $\frac{1}{\sqrt{2}}$ inch reduction of ace at the root of the angle by facing and to secure a true surface for the whole width of the connection, which will require no strain in the rivets to draw the parts together.

12. All sheared or rongh edges shall be carefully planed off.

13. The material may be punched with holes $\frac{1}{2}$ inclusion inclusion of the rivets shown on the plans, except as provided below.

14. When the thickness of the metal is greater than a thickness $\frac{1}{2}$ inch less than the diameter of the rivet, the punched hole shall be $\frac{1}{2}$ inch smaller than the diameter of the rivet.

15. When the diackness of the metal is greater than a thickness $\frac{1}{4}$ inch more than the diameter of the rivet, no punching will be allowed, but the holes must be drilled.

16. After the saveral pieces have been punched, or drilled, they shall be ascembled. The holes shall then be reamed to the diameter required by the size of the rivets, while the pieces are together.

17. After reasing, every hole shall be entirely smooth, showing that the reasing tool has everywhere touched the metal. In special cases where this fails, the Eugineer may authorize the hole to be reasmed to a larger size and larger rivets used.

18. A reasoner shall be run over the outer edges of every hole so as to remove the sharp edges and make a fillet of at least $\frac{1}{16}$ inch under each rivet head.

19. After the reaming is completed the several pieces shall be taken apart and cleaned.

20. The surfaces in contact shall then be painted, the parts assembled while the paint is fresh and riveted up according to the foregoing requirements.

21. The fences which are made of S steel may be punched and riveted without reaming.

F,-FORGED WORK.

 The heads of cycbars and enlarged screw-ends shall be formed by upsetting and forging into shape by a process acceptable to the Engineer. No welds will be allowed.

 After the working is completed, the bars shall be annealed in a suitable annealing furnace by heating them to a uniform dark red heat and allowing them to cool slowly.

3. The form of the heads of steel eyebars may be modified by the contractors to as in the process in mse at their works, but the thickness of the head shall not be more than $_{1^{\rm T}}$ inch greater than that of the body of the har, and the heads shall be of sufficient strength to break the body of the bar.

 Eyebars shall be bored truly and at exact distances, the pin-holes to be exactly on the axis of the bar and at exactly right angles to the planes of the flat surfaces.

5. When six bars of the same billed length are piled together, the two pins shall pass through both pin-holes at the same time without driving. Every bar shall be tested for this requirement.

 Pin-holes shall be bored with a sharp tool that will make a clean, smooth cut. Two cuts shall always be taken, the finishing cut never to be more than ¹/₈ inch. Roughness in pin-holes will be sufficient reason for rejecting bars.

7. The full number of bars of each billed size shall be made at one time, and one more bar shall be made than the number required for the structure. When the bars are finished, one bar of each lot shall be selected by the inspector for testing. This will require 14 full-size test bars in all.

S. No bars known to be defective in any way shall be taken for test bars, but the bars shall be selected as fair average specimeus of the good bars which would be accepted for the work.

9. The test of full-size eyebars shall be made in the large testing machine at Athens, Pa., unless some other machine is specially accepted by the Engineer.

10. These bars will be required to develop an average stretch of twelve per

APPENDIX F.-Continued.

cent., and a minimum stretch of ten per cent. before breaking. The elongation shall be measured on a length of not less than twenty feet, including the fracture.

11. The bars will be required to break in the body.

12. They shall also show an elastic limit of not less than 32 000 pounds, and an ultimate strength of not less than 60 000 pounds, as indicated by the registering ganges of the testing machine at Athens.

13. In case of bars too long for the machine, the test bar shall be selected before the bars are annealed; the bar selected shall then be ent in two, each half ehall be rebended, and both halves shall be annealed, bored and tested, the two tests, however, to count as single bar.

14. In the test of full-size bars, a failure to meet the required elongation will be considered fatal and be a sufficient cause for condemning the bars represented by the bar so tested; hut the engineer shall examine carefully into the cause of the breakage of any bar which does not meet the requirements and may order additional tests if he sees fit.

15. When a bar breaks in the head, but develops ten per cent. elongation before breaking, a second bar shall be selected from the same lot of bars. If this har breaks in the lody, and the two bars develop the average stretch of tweake per cent, the bars of this lot may be accepted; provided, however, that if more than one-third of the total number of bars tested break in the head, the entire bill of explans may be rejected.

G.-MACHINE WORK.

1. The planing, drilling and reaming required under the provisions for riveted work shall always be performed.

2. The ends of the chord sections shall be faced so as to be perfectly true after they are riveted up complete, excepting only the projecting splice plates. A special riveting machine will be required to rivet on the splice plates of the four web chords after facing.

When four chord pieces are fitted together complete in the shop, there shall be no perceptible wind in the length of the four sections.

4. All chord sections shall be stamped at each end on the ontside with letters and numbers designating the joints in accordance with a diagram furnished by the Enchner.

 All pin-holes and holes for turned bolts passing through the whole width of a riveted member, shall be bored or drilled after all other work is completed.

Pin-holes shall be bored truly and at exact distances, parallel with one another, and at exactly right augles to the axis of the member.

7. Pin-holes shall be bored with a sharp tool which will make a clean, smooth cut. Two cuts shall always be taken, the finishing cut never to be more than $\frac{1}{3}$ incb. Roughness in pin-boles will be sufficient reason for rejecting a whole member. 8. Pin-holes shall be bored to fit the pins with a play not exceeding $\frac{1}{\delta \sigma}$ incb. These requirements apply to lateral connections as well as to other pins.

9. The plans show the distance between the centers of pin-holes. Shop measnumments shall be made between the bearing edges of tension or compression members, with a proper silowance for the diameter of the pin. An iron standard of the same temperature as the piece measured shall always be used.

10. All pins shall be accurately turned to a gauge and shall be of full size throughout,

11. The ends of stringers and of floor beams shall be squared in a facer, as shall also all other similar connections.

12. All bearing surfaces shall be truly faced.

13. All surfaces so designated on the plans shall be planed.

14. All serews cut on steel shall have a truncated V thread, United States standard, eight threads to the inch.

H.-BEARINGS.

1. The EXPANSION BEARING will consist of five parts: 1, the Base Plate; 2, the Rollers; 3, the Bearing Plate; 4, the Rocker Plate; 5, the Top Plate.

2. The FIXED BEARNO will consist of three parts: 1, the Support; 2, the Rocker Plate; 3, the Top Plate. The Rocker Plate and the Top Plate will be precisely like the Rocker Plate and the Top Plate of the Expansion Bearing.

3. The Base Plate will consist of a plate 1½ in. thick, to which are riveted a number of steel rails, these rails to be Pennsylvania Steel Company, Section 78, 5 in. high, with heads 2½ in. wide, the rails placed 3 in. between centers. The base of the rails shall be planed off in the manner shown on the plan and the rails riveted to the plate. The bottom of the plate shall then be planed, after which the plate shall be placed on a planer and the tops of the rails and the outside faces of the two outside heads shall be planed. The top bearing surface shall then be polished to sneh an extent that the tool marks earnot be seen. The side edges of the bottom plate shall also be planed.

4. The Rollers will be of forged steel. The ends and parallel sides shall be planed. The rolling anfaces shall be turned and polished. The hollow faces of the sides may be left rough. The pins at the ends of the rollers shall be screwed into the rollers and keyed with a $\frac{1}{2}$ in. key $1\frac{1}{2}$ in. long, the key seat being bord through the threads of the screw. The side plates shall be drilled to fit the pins with a play not exceeding $\frac{1}{2}$ in. All screws on pins shall bave truncated V threads gift threads to the inch.

5. The Bearing Plate shall be of cast steel. The side edges shall be planed, and the bearing surface shall be planed and polished. When this surface is finished, there shall be no blow-hole visible exceeding one incb in either dimension, nor exceeding one-half square inch in area. The length of blow-holes sut by any straight

line laid in any direction, shall never exceed one inch in any one foot. The hollow cylindrical surface of the socket shall be turned true and polished; there shall be no blow or such hole on this surface exceeding one-balf an inch in either direction, nor exceeding one-sittmenth square inch in area, and the total area of holes shall not exceed two per cont, of the entire surface; the sides of the socket shall be turned true.

6. The Rocker Plate shall be a steel forging. The four sides shall be planed and fit the sides of the socket within $\frac{1}{3T}$ inch; the cylindrical surfaces shall be turned and polished to fit the corresponding surfaces of the sockets exactly.

 The Top Plate shall be a steel casting, the upper surface being planed and having the same requirements as to blow-holes as the lower surface of the Bearing Plate. The hollow socket shall be subject to the same requirements as the socket of the Bearing Plate.

8. The Support will be a steel casting. The bottom shall be planed and the requirements as to blow-holes shall be the same as for the bottom of the Bearing Plate of the Expansion Bearing. The requirements for the socket shall also be the same.

9. The Base Plate, the Rollers including side plates, and the Rocker Plate, may be of Bessemer steel of the same quality as the best Bessemer rail steel, the finished pieces to be free from all surface defocts and entirely free from piping.

10. Every steel casting shall be cast with a coupon for testing, which coupon shall be cut off after annealing, and the test shall be made on a ¹/₂ in. round turned from this coupon. When tested this test piece shall show an altimate strength of at least 70 000 lbs., an elastic limit of at least 40 000 lbs. an elongation of at least 15 per cent. in two inches and a reduction of 20 per cent at the point of fracture.

11. The workmanship shall all be first-class, and when the bearing is set up there shall be no visible break of contact between the polished surface of the rollers and that of the plates, either above or below.

I.-ERECTION.

 The Chicago, Burlington and Quiney Railroad will transport the material from Chicago to the bridge aite, delivering it on a side track where it can be unloaded conveniently on the north side of the river. No other transportation or switching will be furnished.

 The contractor will be expected to receive all material as it arrives on the ears, to unload this material and store it in a material yard until ready for erection.
 Ho will be held responsible for the custody and eare of all superstructure material after its arrival.

4. A track will be laid to a convenient position for unloading material and no switching will be done after the material has once been unloaded.

5. The contractor will be required to keep all the material in good condition,

and in case of its becoming dirty or rusty, will be expected to clean it before erecting.

6. The contractor will be required to paint all surfaces which will be inaccessible for painting after erection, the paint being furnished by the Railroad Company.

7. The contractor will be required to furnish all tools, barges and false work of every description.

 The contractor will be required to remove all work which he may put in the river, so that there will be nothing left either to interfere with uavigation or to eatch drift.

9. No holes shall be drilled or bolts placed in the piers without the express permission of the Engineer. All bolts so put in shall be removed and the holes earefully filled with Portland element mortar, and any damages done shall be charged to the contractor.

10. The setting of the wall plate cestings, including the drilling of holes in mesonry for the anchor bolts, the packing of rast comment under the eastings, if used, and all other work connected therewild is to be done by the contractor.

11. The contractor will be required to erect the superstructure complete in every respect including riveting ready to receive the timber floor.

12. The erection shall include the placing and riveting of the fence and the ladders over the piers.

13. The provisions as to riveting given under the head of Rivered Work, will apply to riveting done during erection.

14. Rivets connecting the floor beams with the posts shall be driven by power, and, if necessary, the contractor must procure a special machine for this purpose.

APPENDIX F.-Continued.

K.—TERMS.

 The work will be paid for by the pound of finished work loaded on ears and delivered to the Chicago, Barlington & Quincy Railroad, at Chicago, the ears to go through without transfer at Chicago.

2. No material will be paid for that does not form a part of the finished structure.

3. All cost of testing shall be borne by the contractor.

4. The contractor will be required to furnish the field rivets for crection, furnishing twenty per cent, in excess of each size over and above the number actually required, but this excess will not be estimated, but considered as taking the place of the work which is not done on these rivets. The contractor for crection will be required to provide whatever rivets may be useded in excess of this anylusage.

5. The contractor will be required to furnish pin pilots, two for each size of pin, these pin pilots to be paid for at the same price per pound as the rest of the work and to belong to the Railroad Company.

Approximate estimates shall be made at the end of each month of material received and work performed up to that time.

 In these estimates material received at the shops but not manufactured, will be estimated at 60 per cent, of the contract price for finished material.

 Material manufactured but not shipped shall be estimated at 80 per cent, of the contract price.

 Material completed and shipped shall be estimated at the full contract price.
 The crection shall be paid for at a fixed price per span, no estimate to be made on account of any span until that span is self-sustaining.

11. Payments shall be made on or about the middle of each month, on the

basis of the estimates made of work performed up to the end of the preceding month, deducting therefrom ten per cent, which will be held as security until the completion of the entire contract.

12. The four several spans shall be delivered complete in Chicago on or before the following dates:

 It is expected that the masonry will be ready for the first span on or before January 1st, 1893; for the second span on or before February 1st, 1893; and for the other two spans on or before July 1st, 1893.

14. The eroction shall follow the delivery of the unaterial, if the river is in a suitable condition to permit of it, and the entire erection shall be completed so that the track can be laid across the bridge on or before October 15th, 1893.

15. These dates are of the essence of the contract, and no monthly estimates will be paid to the contractor while he is in arrears in deliveries or erection; and in case of the failure of the contractor to have the work completed so that the track can be laid across the bridge by October 15th, 1593, he will be held responsible for all expenses and other damages which the railroad company may be put to by reason of send delay.

May 23d, 1892.

GEO. S. MORISON, Chief Engineer, St. Louis Extension.

APPENDIX G.

TEST OF STEEL EYE BARS.

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* Results from highest strain to which bar was subjected.

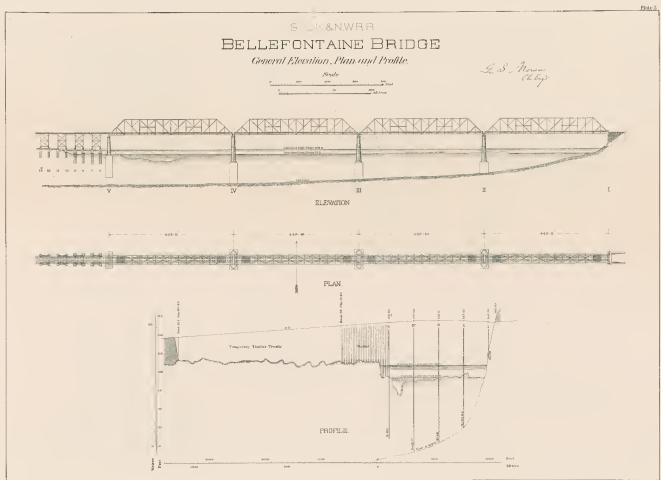
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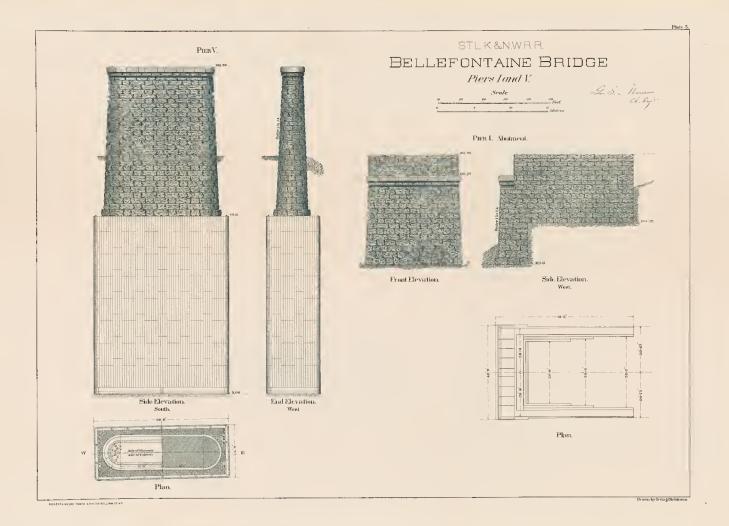




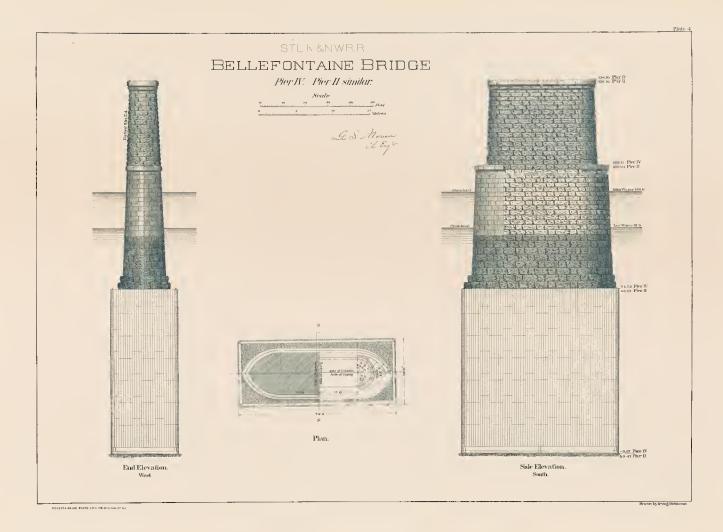
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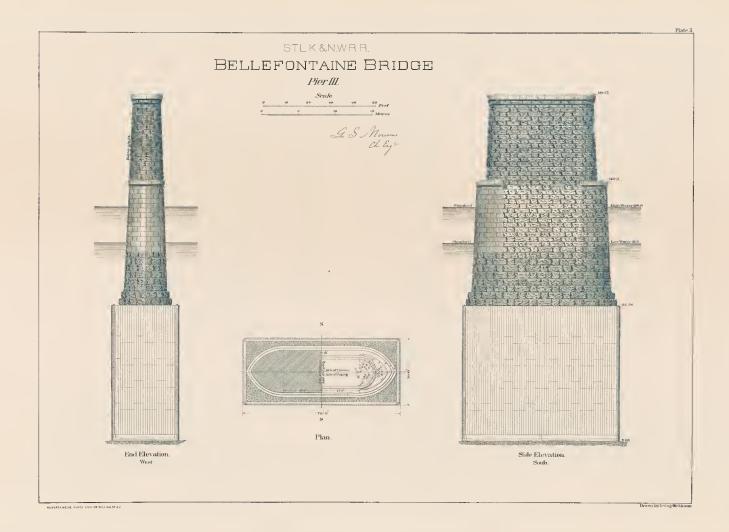




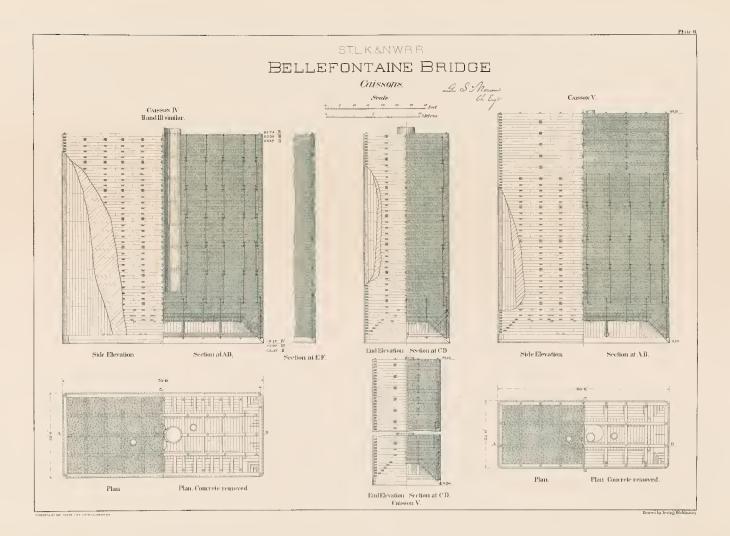




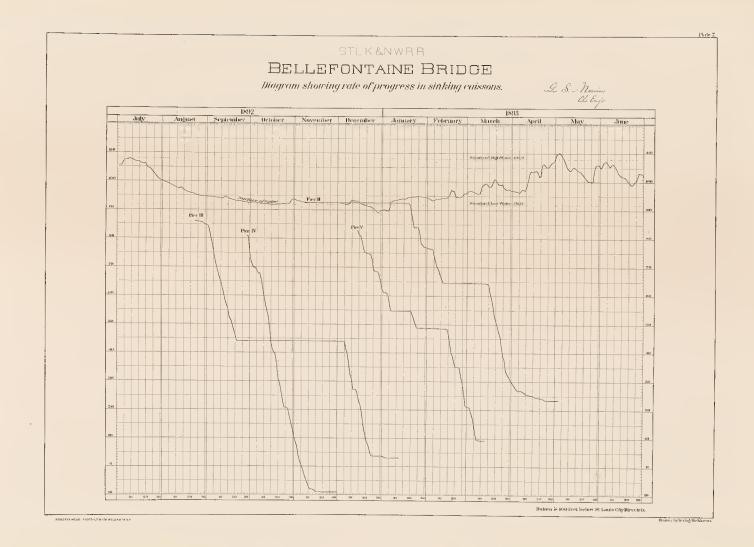




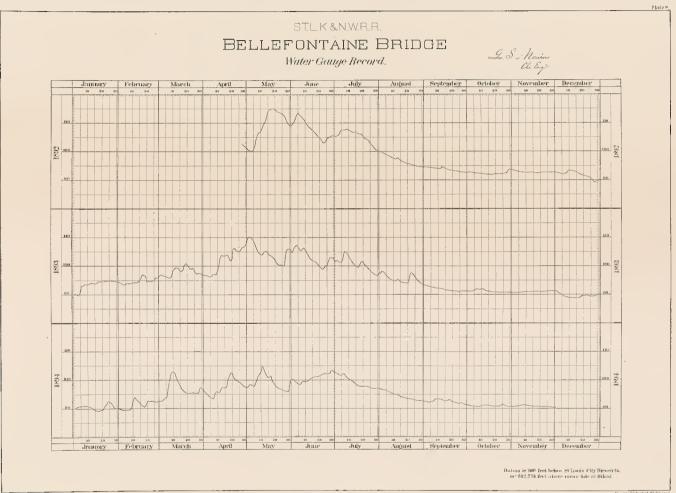










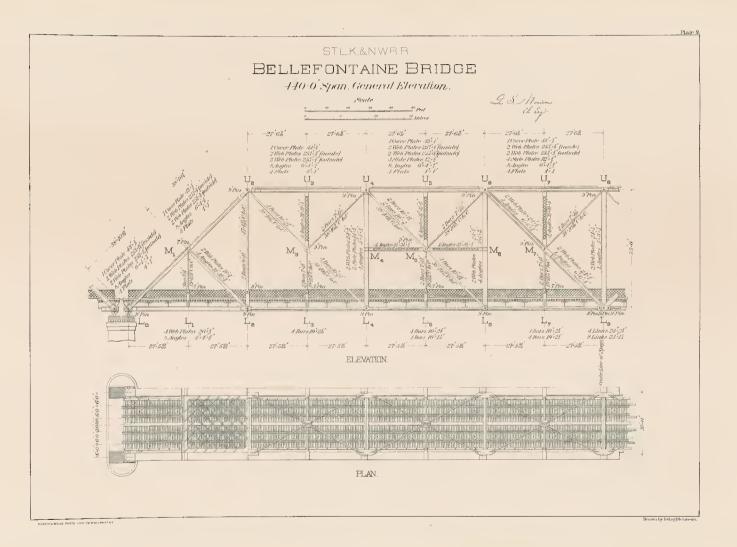


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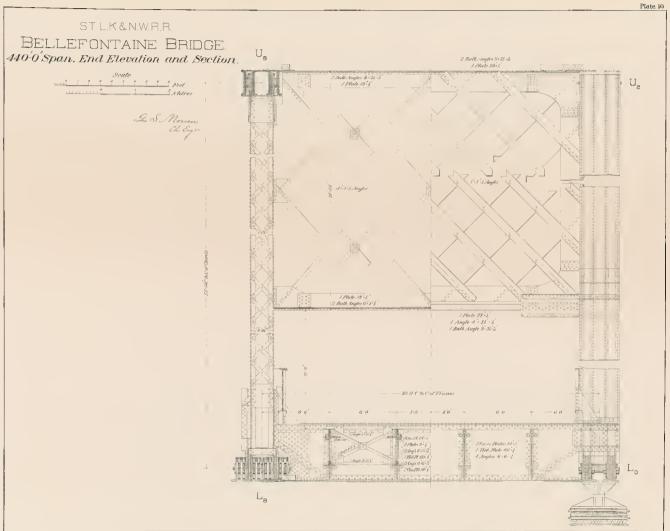
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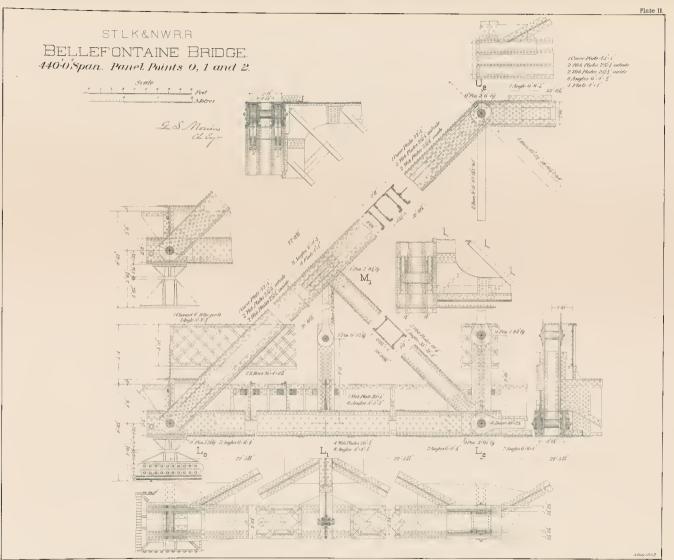
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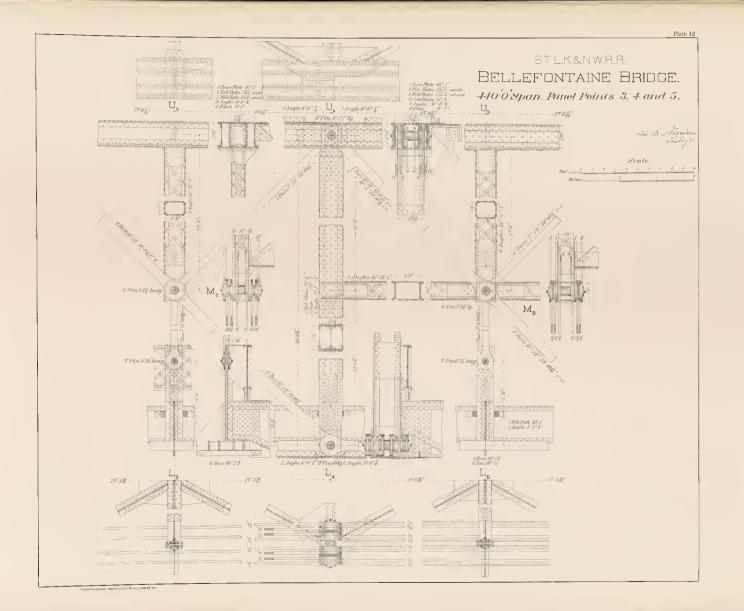
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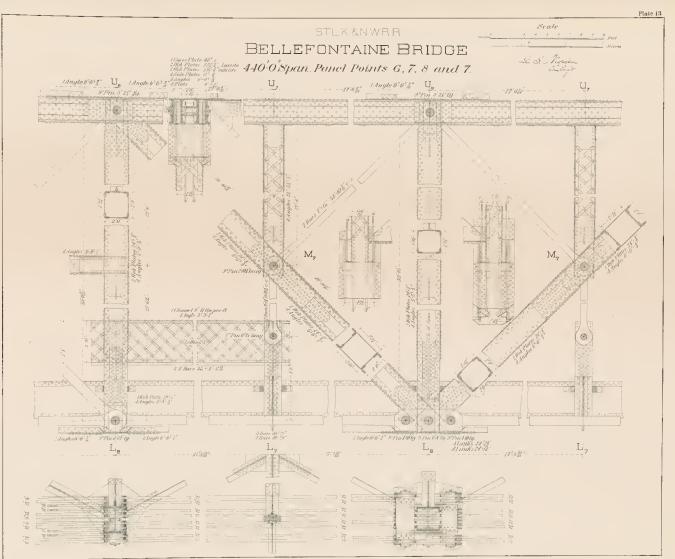


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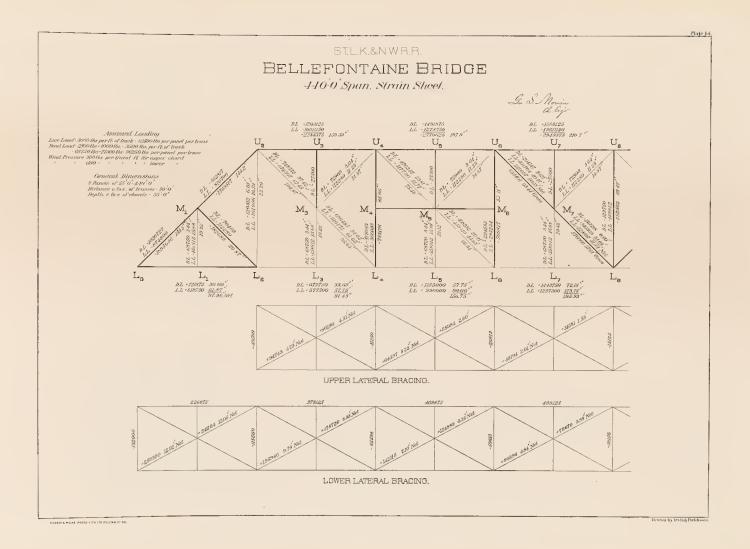




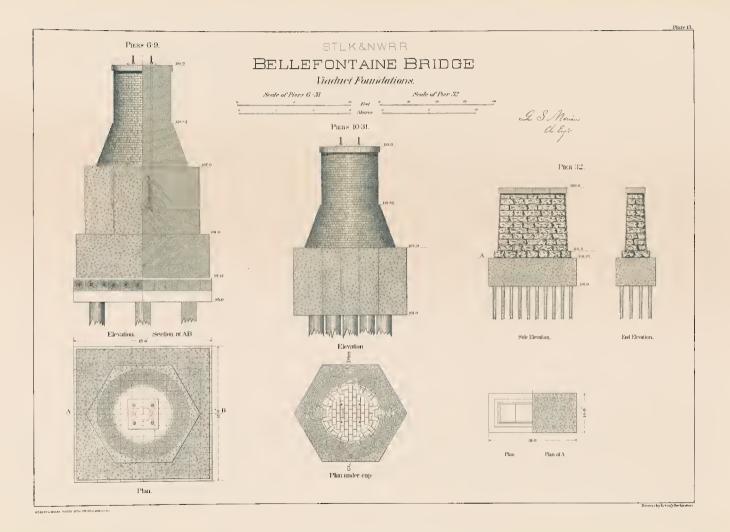


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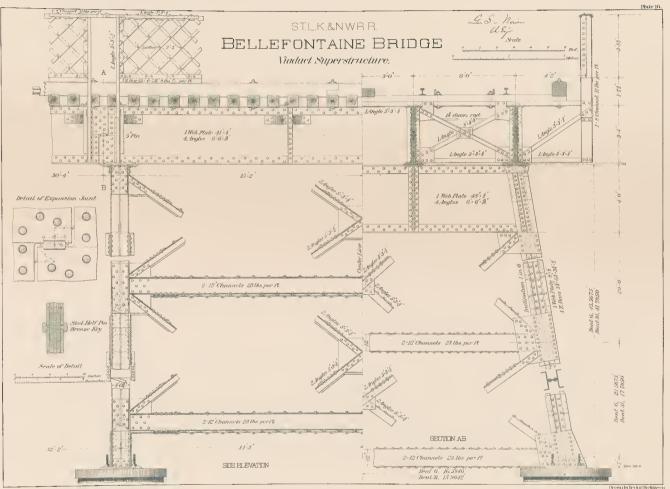








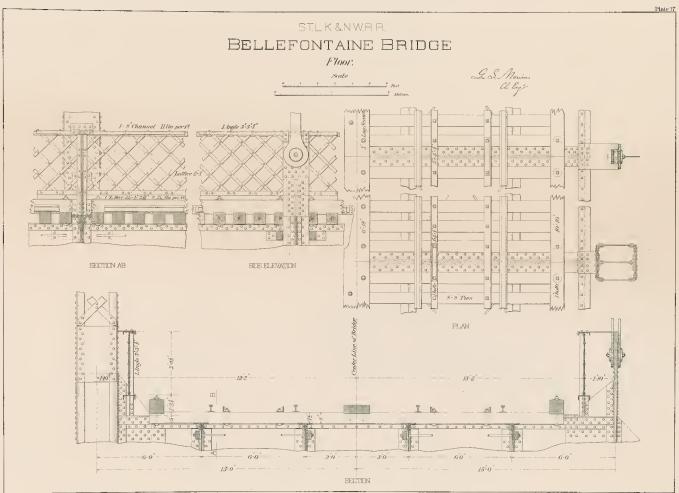




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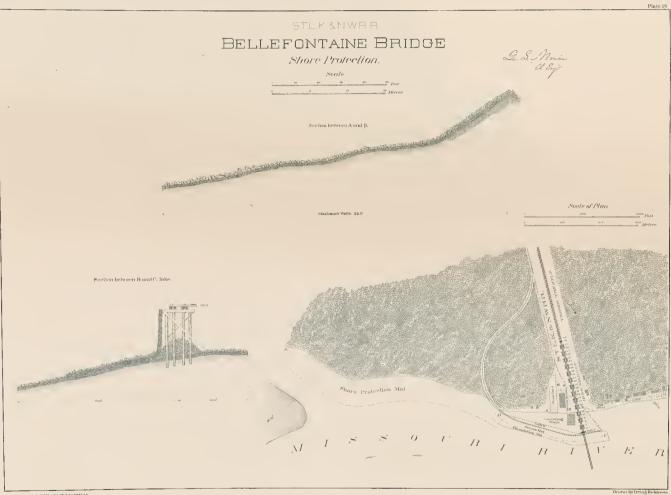




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